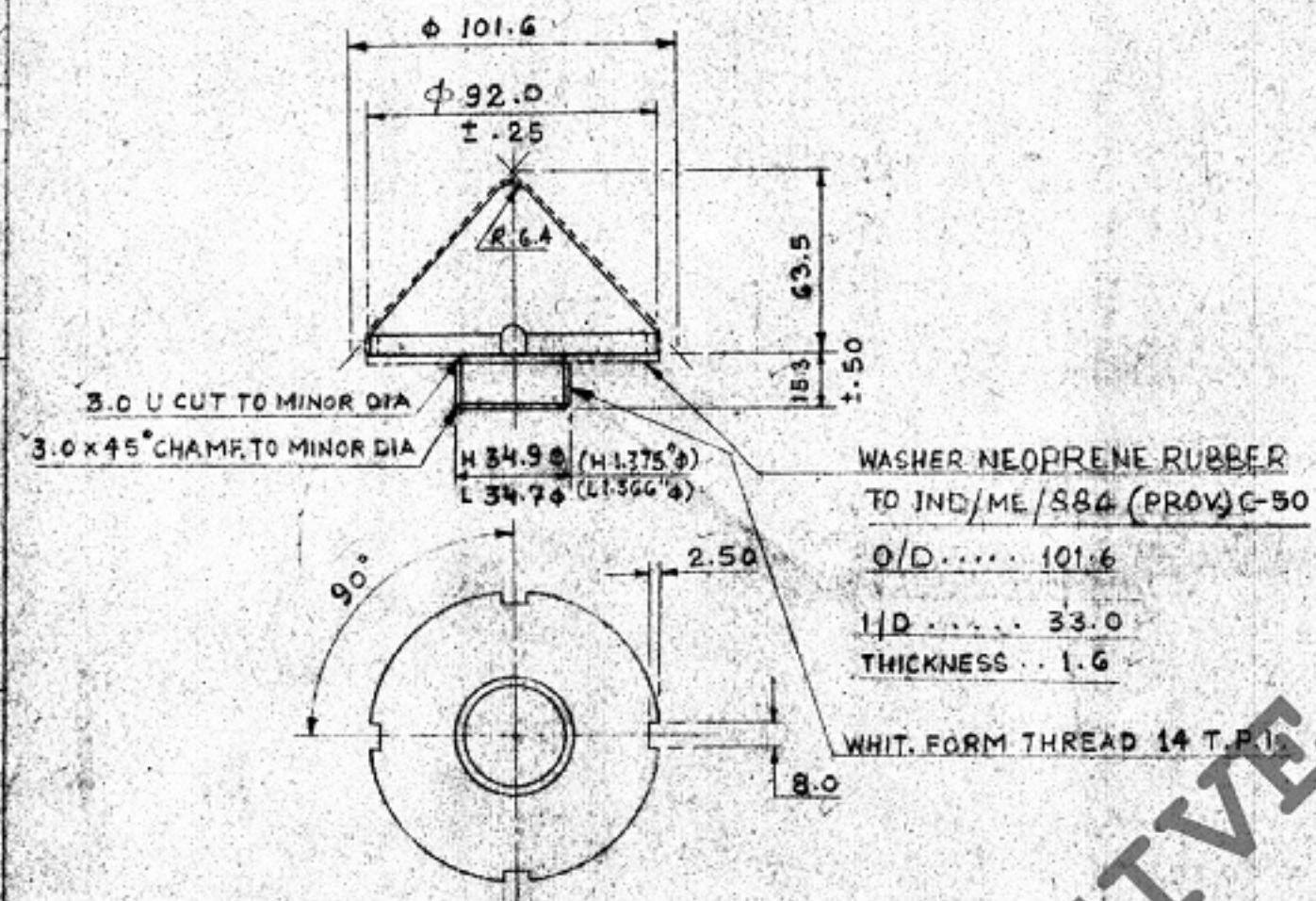


DRG. NO. ARM 1049 B

DRAWING CONVENTIONS ARE BASED ON IS-696



WASHER NEOPRENE RUBBER
TO IND/ME/S84 (PROV) G-50
O/D..... 101.6
I/D..... 33.0
THICKNESS .. 1.6
WHIT. FORM THREAD 14 T.P.I.

- (a) THE SURFACES INDICATED THUS - - - - - ARE TO BE SHOT BLASTED FOLLOWED IMMEDIATELY BY A SPRAYED METAL COATING.
- (b) ALL SCREW THREADS ARE TO BE PROTECTED DURING SHOT BLASTING AND METAL SPRAYING.
- (c) APPLY ONE COAT OF PAINT, FINISHING, AMMUNITION (AIR DRYING) TO SPECN IS-168 TO THESE SURFACES.
- (d) SHOT BLASTING AND METAL SPRAYING TO BE IN ACCORDANCE WITH SPECN DTD & P (AIR)/32/ARM. FINISHING COAT TO BE TURQUES BLUE TINT NO. 102 TINT TO CONFORM TO IS-5/55. REMAINING SURFACES EXCEPT SCREW THREADS TO BE VARNISHED TWO COATS, WITH VARNISH TO SPECN JSS-1-63-14 AND STOVED. SCREW THREADS TO BE FREE FROM VARNISH OR PAINT AND COATED WITH LUTING THIN MK 8 (APC-10) TO JSS-1-65-9.

Note:- These Drawings are only for reference. Actual drawings may be different and shall be issued at the time of procurement.

No part of these drawings may be reproduced in any form without prior permission in writing of OFM.

MARKING TO BE STAMPED IN 3mm CHARACTERS AS SHOWN.
+ CONTRACTOR'S INITIALS OR RECOGNISED TRADE MARK.
-/- DATE OF MANUFACTURE MONTH & YEAR E.G. 1/51.

REMOVE SHARP EDGES

RNO	DATE	ZONE	BRIEF RECORD	INITIAL
2	24.3.03	D-4	DRG. AMENDED VIDE AL NO. 10/2003	
1	14.11.95	-	AL. No 32/95	
-	21.9.93	-	RETICATED OR SKN.	

DGN	DATE	INITIAL	DIMENSIONS ARE IN mm.
DRN			MATL. SPECN - B.S. 970 Em. 3A
CHD			SEC. REF. NO. -
TCD	23.2.93		GAUGE SCHD. NO. -
COMP	21.11.13		DRG. LIST NO. -
SCALE - 1:2			TITLE - NOSE PLUG FOR BOMB H.E A/C 1000lb (450kg) NC
TOL. TOL. EXCEPT WHERE OTHERWISE STATED ± .25			

D.T. D & P (AIR)	
MINISTRY OF DEFENCE	
APPROVED.	
DRG. NO. ARM. 1049 B	