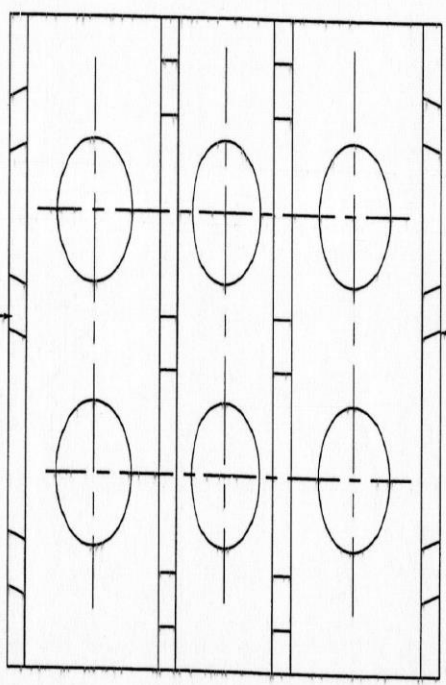
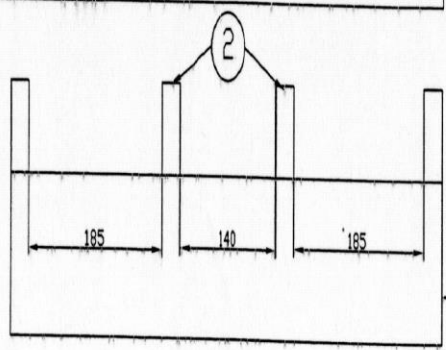


8 7 6 5 4 3 2 1

DRAWING CONVENTIONS CONFORM TO IS SPECIFICATION
DIMNS. ARE IN MM
PART No.

LIST OF COMPONENTS

S.No.	DESCRIPTION	DRG.No.	DET.No.	No.OFF
1	CHARGE HOLDING BLOCK	HEMRL DRG HE/CAST 086	4	1
2	LEG HOLDING STRIP I	HEMRL DRG HE/CAST 086	5	2
3	LEG HOLDING STRIP II	HEMRL DRG HE/CAST 086	6	1
4	LEG HOLDING STRIP III	HEMRL DRG HE/CAST 086	7	1



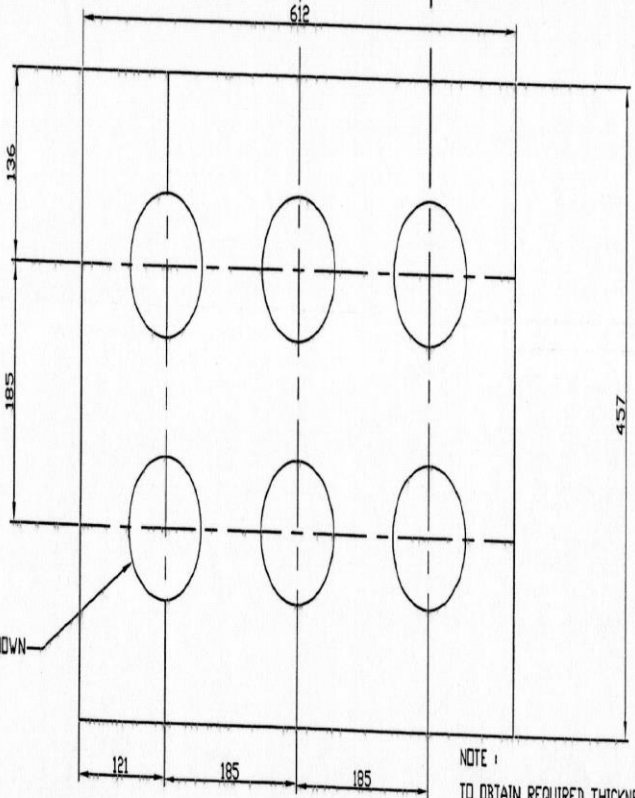
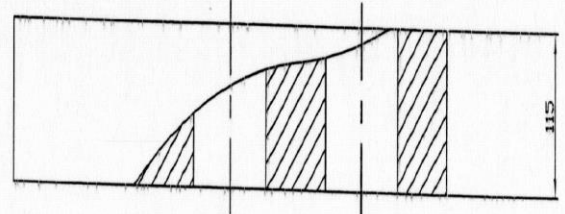
NOTE

ITEM NO 2,3&4 TO BE PASTED TO ITEM NO 1
USING FEVICOL SR 998 OR SUITABLE ADHESIVE MATERIAL.

				DRN. ALS	CHD.	TRD.	COMP.	ASSY.DRG. HEMRL DRG HE/CAST 086 SHT 1
				C D'MAN	<i>SKA</i> D/C D.O.	SCALE:- NTS	EST MASS:	
				APPROVED	<i>[Signature]</i> FOR DIRECTOR	GAUGE SCHD.	DATE: 15-03-2008	
R. NO.	DATE	AUTHORITY	REVISION	ZONE	AHSP	DD	MATERIAL REF COMPONENT DRG	
DRG. SEALED					SIGN.		DESIGNER'S REF	
							HEMRL DRG HE/CAST 086	
							DET No. 3	SHTS: SHT.No.
							PART NO	
							D.S.CAT.No.	
							AHSP.	

CHARGE HOLDING TRAY (SUBASSY)

DRAWING CONVENTIONS CONFORM TO IS-SPECIFICATION
DIMNS. ARE IN MM
PART No.



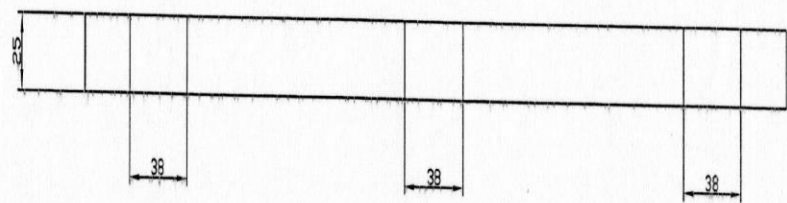
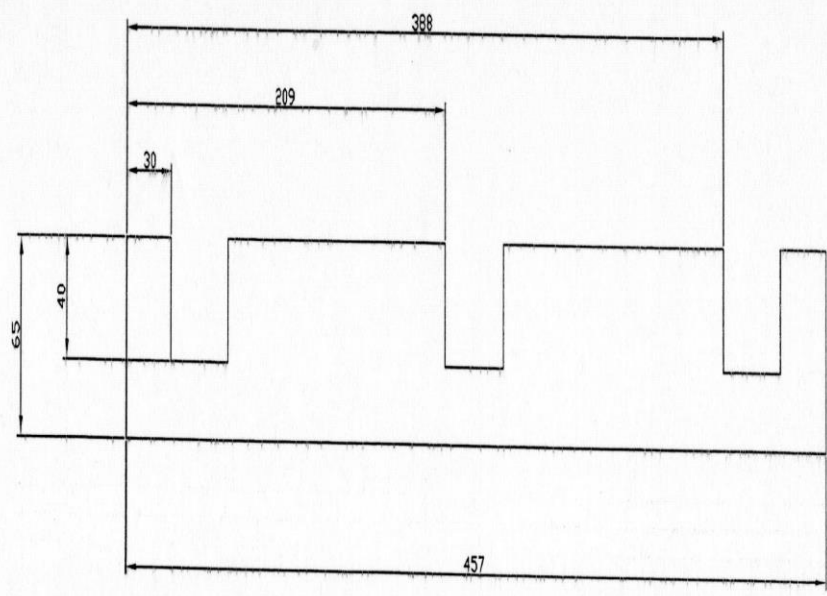
NOTE:
TO OBTAIN REQUIRED THICKNESS SHEETS TO BE PASTED
TOGETHER USING FEVICOL SR 998 OR SUITABLE ADHESIVE MATERIAL

				DRN. ALS	CHD.	TRD.	COMP.	ASSY. DRG. HE/ML DRG HE/CAST 086/3
				C D'MAN	<i>[Signature]</i>	SCALE:- NTS		
				APPROVED	<i>[Signature]</i>	EST MASS		
					<i>[Signature]</i>	GAUGE SCHD.		
					FOR DIRECTOR	DATE: 14-03-2008		
R. NO.	DATE	AUTHORITY	REVISION	ZONE	AHSP	DD	DESIGNER'S REF	
DRG. SEALED							HEMRL DRG HE/CAST 086	
							DET No. 4	SHTS. SHT.No.
							PART NO	
							D.S.CAT.No.	
							AH.S.P.	

CHARGE HOLDING BLOCK

8 7 6 5 4 3 2 1

DRAWING CONVENTIONS CONFORM TO IS SPECIFICATION
DIMNS. ARE IN mm
PART No.

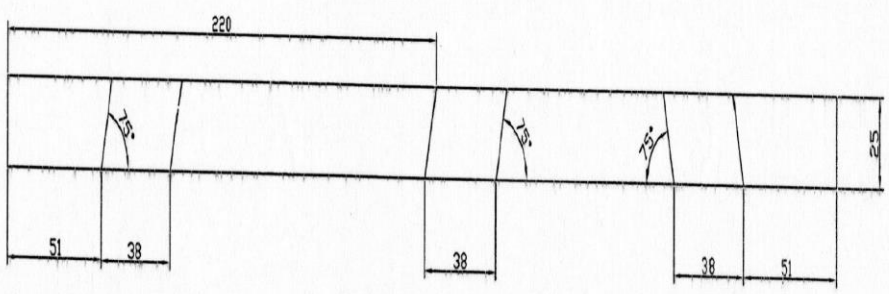
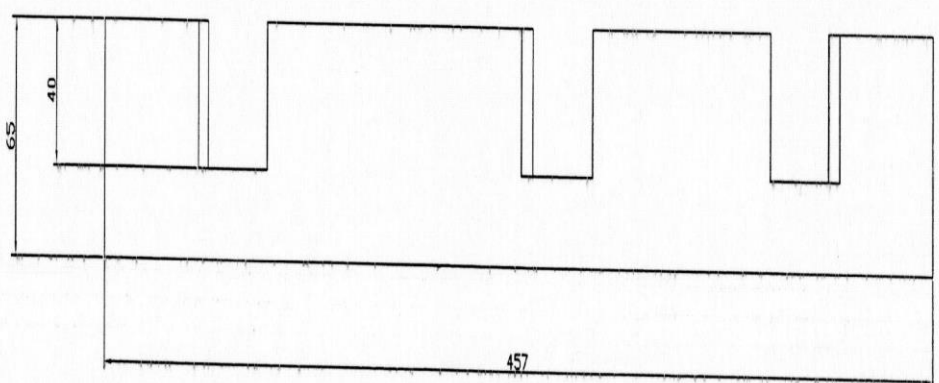


				DRN. ALS	CHD.	TRD.	COMP.	ASSY.DRG. HEMRL DRG HE/CAST 086/3
				C. D'MAN	<i>SP/2</i> D/C D.O.	SCALE:- NTS	EST MASS:	
				APPROVED	<i>[Signature]</i> FOR DIRECTOR	GAUGE SCHD.	DATE: 14-03-2008	
R. NO.	DATE	AUTHORITY	REVISION	ZONE	AHSP	DD	DESIGNER'S REF	
					SIGN		HEMRL DRG HE/CAST 086	
DRG. SEALED				MATL: EXPANDED LINKED POLYETHYLENE FOAM			DET No. 5	SHTS: SHT.No.
				TO: IND/ME/1023 (PROV) DC NO. 3857 ME			PART NO	
				PROTECTIVE FINISH REF COMPONENT DRG			D.S.CAT.No.	
							A.H.S.P.	

LEG HOLDING STRIP I

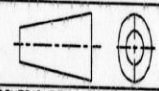
8 7 6 5 4 3 2 1

DRAWING CONVENTIONS CONFORM TO IS SPECIFICATION
DIMNS. ARE IN mm
PART No.



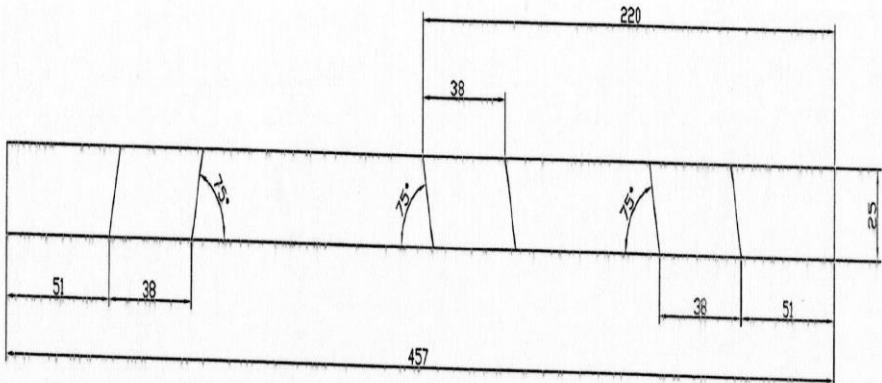
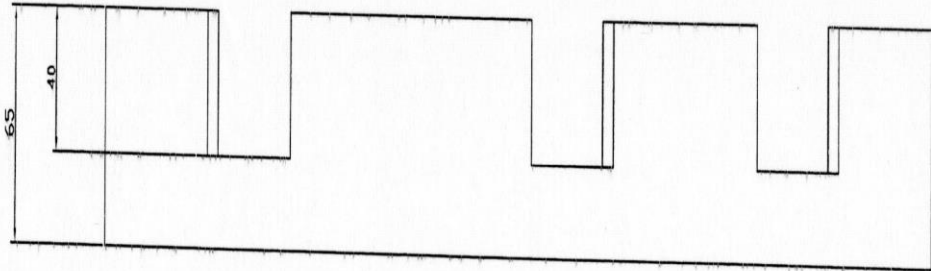
				DRN. ALS	CHD.	TRD.	COMP.	ASSY.DRG. HEMRL DRG HE/CAST 086/3
				C. D'MAN	SPV	DI/C D.D.	SCALE- NTS	EST MASS
				APPROVED	<i>[Signature]</i>	FOR DIRECTOR	GAUGE SCHD.	DATE: 14-03-2008
R. NO.	DATE	AUTHORITY	RIVISON	ZONE	AHSP	DD	DESIGNER'S REF	
					SIGN.		HEMRL DRG HE/CAST 086	
DRG. SEALED				MATL: EXPANDED LINKED POLYETHYLENE FOAM			DET No. 6	
				TO : IND/ME/1023 (PROV) DC NO. 3857 ME			SHTS. SHT.No.	
				PROTECTIVE FINISH REF COMPONENT DRG			PART NO	
							D.SCAT.No.	
							A.H.S.P.	

LEG HOLDING STRIP II



8 7 6 5 4 3 2 1

DRAWING CONVENTIONS CONFORM TO IS SPECIFICATION
DIMNS. ARE IN mm
PART No.



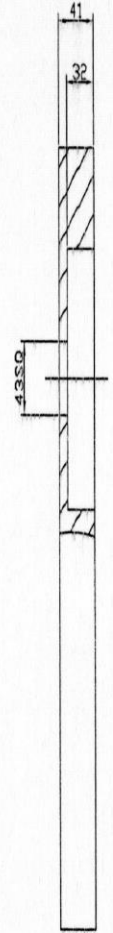
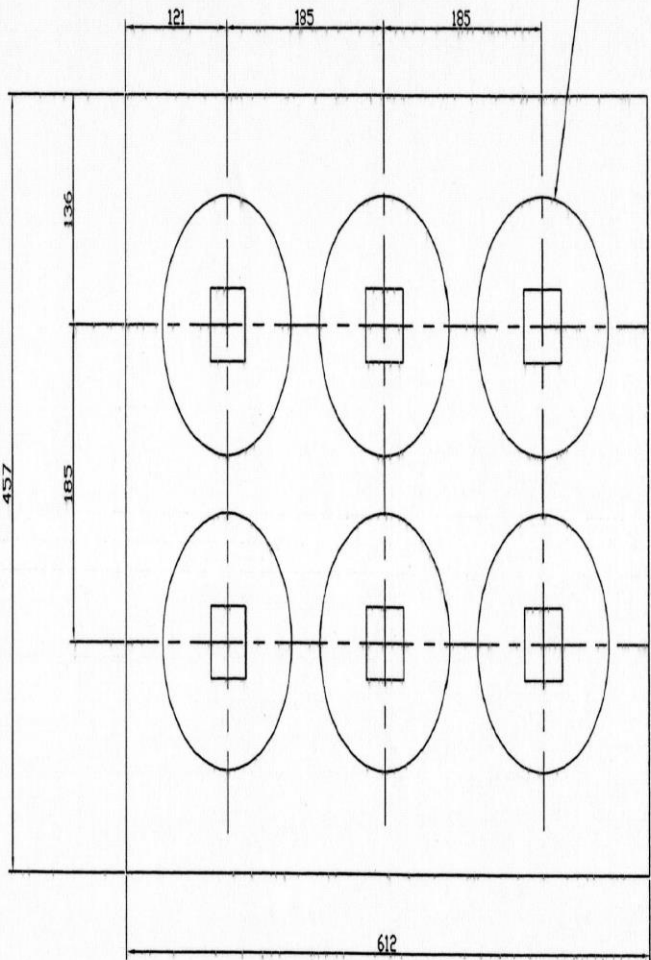
				DRN. ALS	CHD.	TRD.	COMP.	ASSY. DRG. HEMRL DRG HE/CAST 086/3	
				C D'MAN	<i>ST</i>	SCALE: - NTS	EST MASS:		
				APPROVED	<i>[Signature]</i>	GAUGE SCHD.	DATE: 17-03-2008		
R. NO.	DATE	AUTHORITY	RIVISON	ZONE	AHSP	DD	MATL: EXPANDED LINKED POLYETHYLENE FOAM TO : IND/ME/1023 (PROV) DC NO. 3857 ME PROTECTIVE FINISH: REF COMPONENT DRG		
DRG. SEALED							DESIGNER'S REF	HEMRL DRG HE/CAST 086	
							DET No. 7	SHTS.	SHT.No.
							PART NO		
							D.S.CAT.No.		
							A.H.S.P.		

LEG HOLDING STRIP III

8 7 6 5 4 3 2 1

DRAWING CONVENTIONS CONFORM TO IS SPECIFICATION
DIMNS. ARE IN MM
PART NO

6-HOLES Ø152 SPACED AS SHOWN



NOTE :
TO OBTAIN REQUIRED THICKNESS SHEETS TO BE PASTED
TOGETHER USING FEVICOL SR 998 OR
SUITABLE ADHESIVE MATERIAL

						DRN. ALS	CHD.	TRD.	COMP.	ASSY DRG. HEMRL DRG HE/CAST 086 SHT 1
						C D'MAN	<i>Sena</i> D/C D.D.	SCALE:- NTS	EST MASS:	
						APPROVED	<i>For Director</i> FOR DIRECTOR	GAUGE SCHED.	DATE: 14-03-2008	
R. NO.	DATE	AUTHORITY	REVISION	ZONE	AHSP DD SIGN.	MATL: EXPANDED LINKED POLYETHYLENE FOAM TO : IND/ME/1023 (PROV) DC NO. 3857 ME			DESIGNER'S REF HEMRL DRG HE/CAST 086	
DRG SEALED						PROTECTIVE FINISH: REF COMPONENT DRG			DET No. 9	SHTS. SHT.No.
									PART NO	
									D.S.CAT.No.	
									A.H.S.P.	

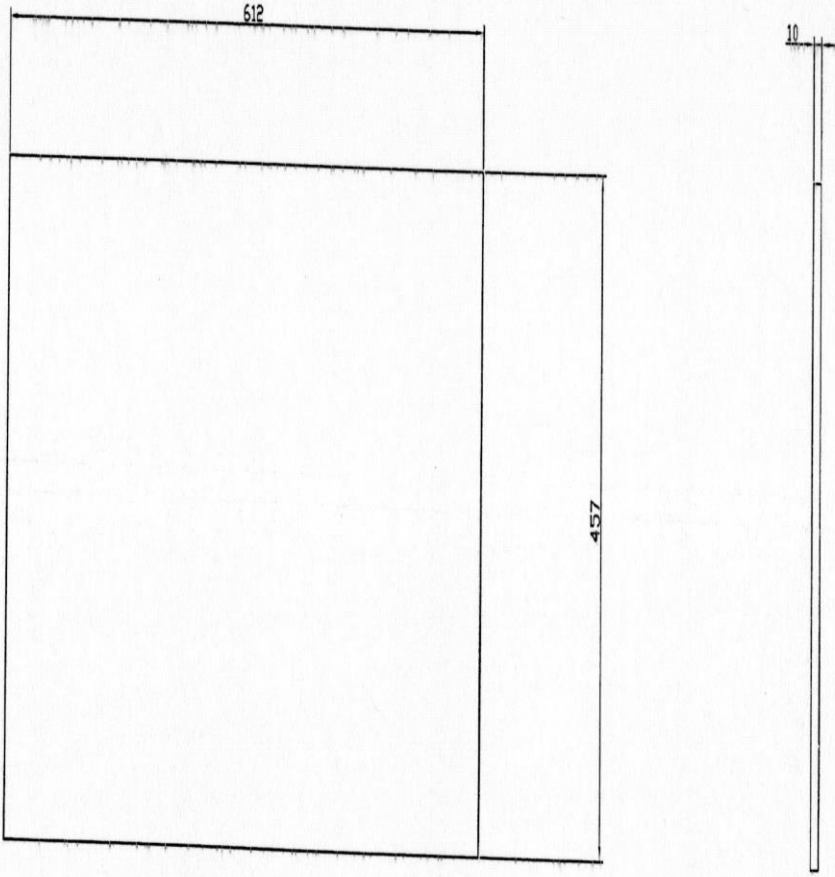
SADDLE HOLDING TRAY

F
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C
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A

F
E
D
C
B
A

8 7 6 5 4 3 2 1

DRAWING CONVENTIONS CONFORM TO IS SPECIFICATION
DIMNS. ARE IN mm
PART NO.



				DRN. ALS	CHD.	TRD.	COMP.	ASSY.DRG. HEWRL DRG HE/CAST 086 SHT 1	
				C D'MAN	<i>[Signature]</i>	SCALE:- NTS			
				APPROVED	<i>[Signature]</i>	EST MASS:			
						GAUGE SCHD.			
						DATE: 14-03-2008			
R. NO.	DATE	AUTHORITY	RIVISON	ZONE	AHSP	DO	MATL: EXPANDED LINKED POLYETHYLENE FOAM TO : IND/ME/1023 (PROV) DC NO. 3857 ME PROTECTIVE FINISH REF COMPONENT DRG		
DRG. SEALED							DESIGNER'S REF		
							HEWRL DRG HE/CAST 086		
							DET No. 2	SHTS.	SHT.No.
							PART NO		
							D.S.CAT.No.		
							A.H.SP.		

BOTTOM & TOP PACKING SHEET