

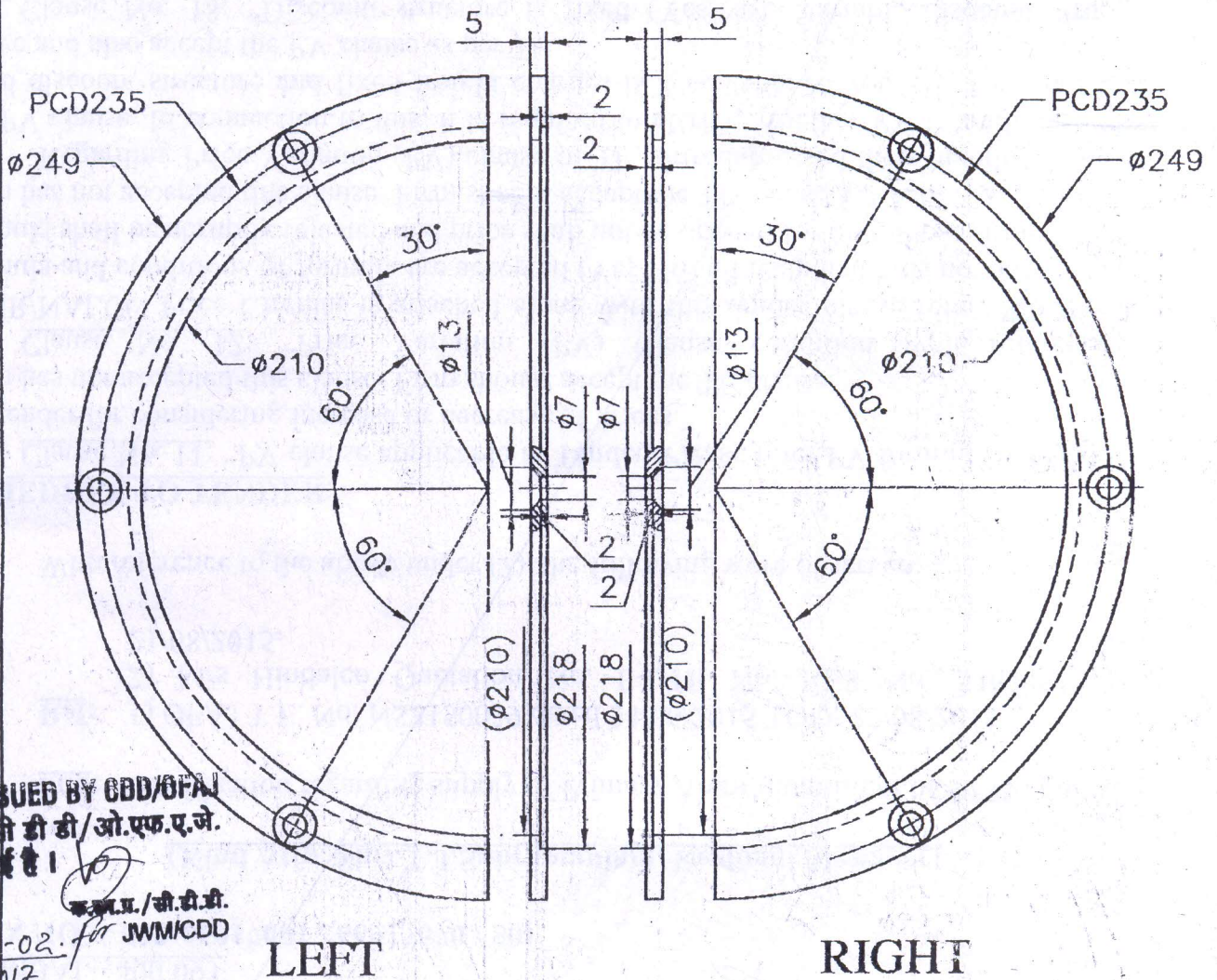
DRG. NO.- FDY-304

REV		DATE	AMENDMENTS DESCRIPTION	SIGN

EXTRACT OF IS: 2102 (MEDIUM) & SURFACE ROUGHNESS VALUES

LINER DIMENSIONS			ANGULAR DIMENSIONS			
ABOVE	UPTO & INCL.	TOL.	PERMISSIBLE VARIATION ON LENGTH OF SHORTER SIDE OF ANGLE		TOL.	
0.5	6	±0.1	mm PER 100mm	DEGREE OR MINUTES		
6	30	±0.2	ABOVE	UPTO & INCL.	±0.1	±1'
30	120	±0.3	10	50	±0.2	±30'
120	315	±0.5	50	120	±0.6	±20'
315	1000	±0.8	120	—	±0.8	±10'
1000	2000	±1.2	SURFACE ROUGHNESS VALUES			
2000	4000	±2	Ra IN MICRON MAX.			
4000	8000	±3	▽	▽▽	▽▽▽	▽▽▽▽
8000	12000	±4	50	25	6.3	0.8
12000	16000	±5				

TOLERANCE ON UNTOLERATED DIMENSIONS ARE AS PER IS: 2102 MEDIUM CLASS



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इ प्रति सी डी डी/ओ.एफ.ए.जे.  
द्वारा की गई है।

दिनांक : 27-02-2017  
Date 27-02-2017  
for JWM/CDD

LEFT

RIGHT

DIMENSIONS ARE IN mm.			MATERIAL - ALUMINUM		आईनैन्स फैक्टरी अम्बाझरी ORDNANCE FACTORY AMBAZHARI
THIRD ANGLE PROJECTION			NOMENCLATURE		
SCALE - NTS			THIMBLE RING		DRG. NO : FDY-304
2015	NAME	DATE	M/C : -		SHEET NO. - 1
DRAWN	Raj		SCORE: -		NO OF SHEETS - 1
CHECKED		10-06-15			OPERATION -
JWM/CDD		10/06			COMPT.
APPVD.	JGM/NF				