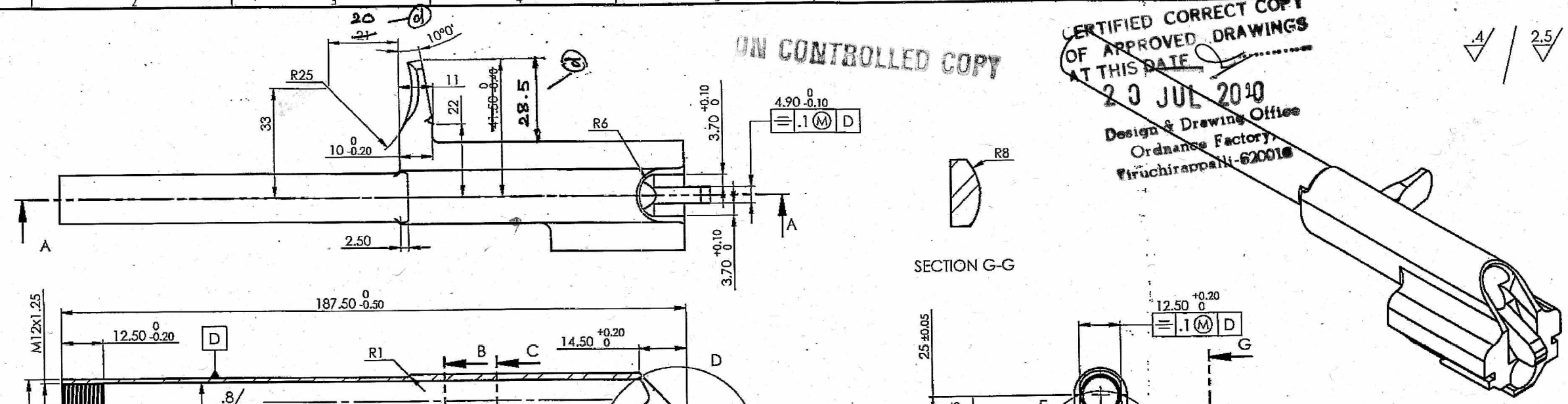
DRG.NO.

ON CONTROLLED COPY

CERTIFIED CORRECT COPY
OF APPROVED DRAWINGS
AT THIS DATE
20 JUL 2020
Design & Drawing Office
Ordnance Factory
Tiruchirappalli-620016

.4 / 2.5



MARKING :- ©

* MANUFACTURER CODE

+ BATCH/ YEAR OF MANUFACTURE

Material :- (Forging)

BS:970 Pt.1 1983 Gr 817 M40 (En24)
BS:970 Pt.1 1983 Gr 826 M31 (En25)
BS:970 Pt.1 1983 Gr 826 M40 (En26)

Hardness: 410-475 HV

Protective Finish :
Phospating to Specn.
0465-01-1994 Class II Oil Finish

Blut Sharp Edges to 0.4 R

UN TOLERATED DIMNS. ASPER IS: 2102(MEDIUM)

AMENDMENTS	SIG. & DATE	SIGNATURE & DATE.
ⓓ DA.NO: 37/20 Dt.26/6/20	SK	
© DA.NO. 46/19 21/11/19	SK	TRACED
ⓑ DA.NO.46/18 SL.NO.1	SK 21.9.18	DRAWN
ⓐ DA.NO.23/18 SL.NO.7	13.7.18	CHECKED
		OIC/D&D P.Tak
		OFFICER, PRODN.
		DIV.OFFICER/ D&DO G.Kumar
		APPROVED ON 02/03/2018

SUB: Bolt Carrier
FOR: Piston Assy
OF: Trichy Assault Rifle
DES.REF.NO. K2001
DRG. No.: TAR-K-2001 * 2

ORDNANCE FACTORY TIRUCHIRAPPALLI-16.

SCALE	NTS
QPG	1
Weight (g)	321.93
SHEETS:	1
SHEET No.:	1