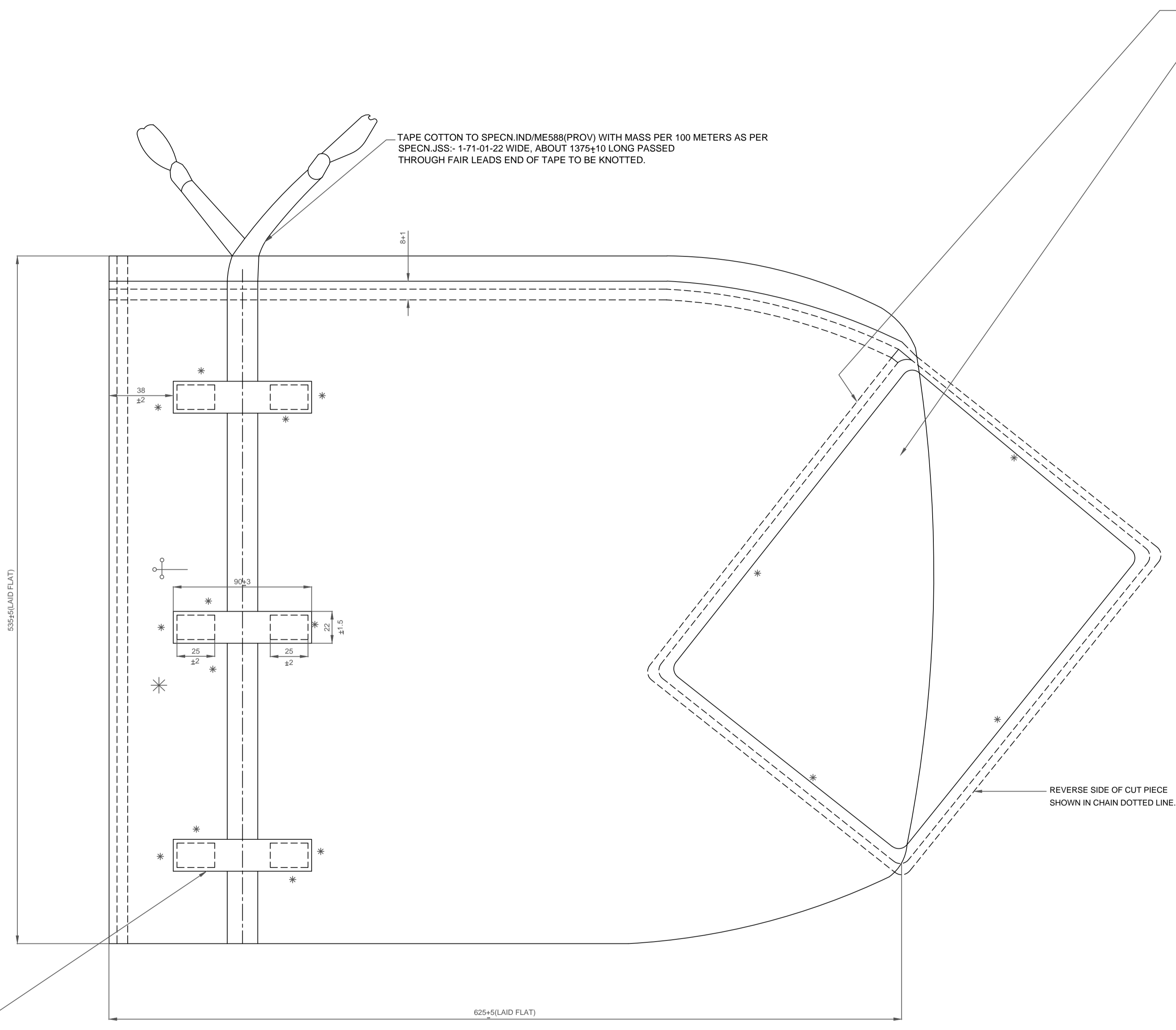


DRG. CONVENTIONS CONFORM TO IS 696
DIMNS ARE IN MM UNLESS OTHERWISE STATED



MATERIAL CUT 655 x 1110. SEWN TOGETHER WITH 2 ROWS OF THREAD COTTON SEWING UNDYED UNPROOFED No. 16 TEX x6(OR 36 5/6) UNDYED UNPROOFED TO SPECN. JSS 8310-2

MATERIAL CUT 324x270 SEWN TO BODY WITH TWO ROWS OF THREAD COTTON SEWING UNDYED UNPROOFED No. 16 TEX x6(OR 36 5/6) UNDYED UNPROOFED TO SPECN. JSS 8310-2.

MATERIAL:- THE BASIC MATERIAL SHALL BE CALICO FOR T.N.T. BAGS CONFORMING TO SPECIFICATION IS 5088-1982 VARIETY No. 7 ALTERNATIVE MATERIAL WILL BE CALICO DRILL SPECIFICATION JSS-1266 OR CLOTH DOSOOTI SCOURED FULLY SHRINK WITH THE FOLLOWING REQUIREMENT OF BREAKING LOAD 1) BREAKING LOAD IN No. WASP-390 MIN. WEFT-290 MIN. AND CHEMICAL REQUIREMENT AS PER SPECIFICATION IS 5088-1982.

VIDE DC(1) 3074-ME DT.29-12-93. THE BASIC MATERIAL SHALL BE CALICO FOR T.N.T. BAG CONFORMING TO SPECN IS 5088-1982 VARIETY No. 7 OR ALTERNATIVELY CALOCO DRILL TO SPECN IS:5088-1982 VARIETY No. 9.

* CONTRACTORS INITIALS OR RECOGNISED TRADE MARK.
† YEAR OF MANUFACTURE (MARKING TO BE IN 13 TYPE)

MOUTH OF BAG TURNED WITH A 13 HEM ALTERNATIVELY THE SELVEDGE OF MATERIAL MAY FROM THE MOUTH OF BAG WITHOUT A HEM.

FAIR LEADS TAPE COTTON UNPROOFED TO SPECN IND/ME/888(PROV) WITH MASS PER 100 METRES AS PER SPECIFICATION 22±1.5 WIDE 140 LONG. BEFORE STITCHING AND A STITCHED LENGTH OF 90±3 TOTAL 6 NUMBERS EQUALLY SPACED AROUND THE BAG AND STITCHED TO BAG WITH THREAD COTTON SEWING No. 16 TEX. x 6(OR 36.5/6) TO SPECN JSS-8310-2 & SUPPORTED INTERNALLY WITH THE PIECE OF CLOTH USED FOR BAG . OF SAME DIMENSION OF FAIR LAED.

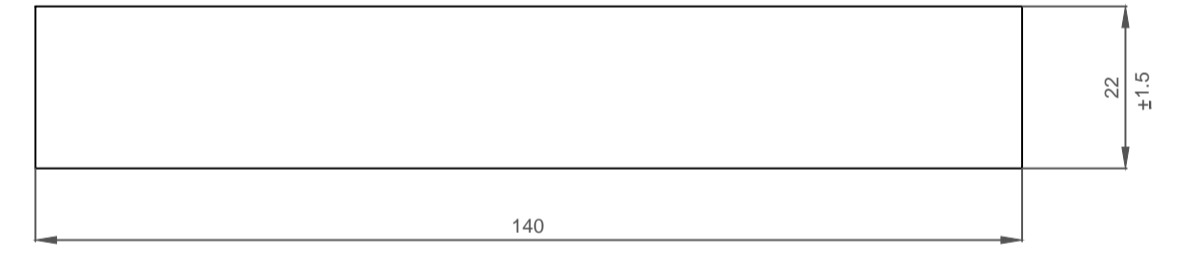
NOTE:- 1
TOLERANCES WITH ± SIGNS ARE CONSIDERED SATISFACTORY AND IF EXCEEDED MAY INVOLVE REJECTION.

NOTE:- 2
THE USER FACTORY WILL STENCIL THE BAG AS FOLLOWS :-

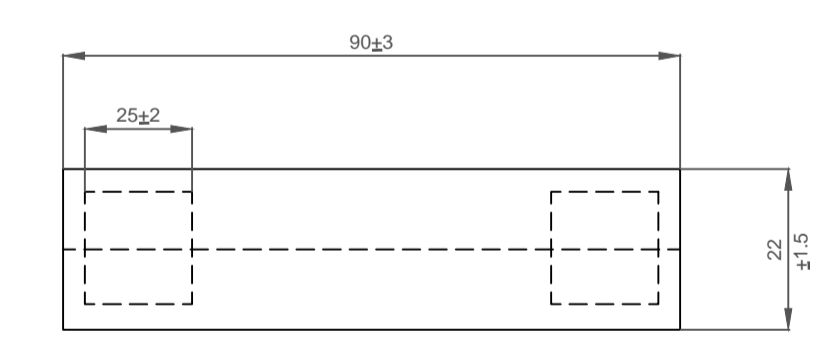
BAG T.N.T. MK-1
25 KG.

THE STENCILLING WILL BE DONE IN 13-TYPE LETTERING IN BLACK PAINT MARKING TO SPECN. IS 138-1981-DC(1) 3074 ME 29-12-93 AMENDED TO DATE.

NOTE:- 3
ALL INSIDE FOLDINGS (INDICATED BY *) IS TO BE STICHD WITH DOUBLE FOLDING NO THREAD SHOULD COME OUT FROM THE STICHING PORTION.



FAIR LEAD TAPE COTTON BEFORE STITCHING



VIEW SHOWING SUPPORT FOR FAIR LEAD AFTER STITCHING

ORDNANCE FACTORY BHANDARA
BAG COTTON T.N.T. 25 KG

DATE :- 28 - 7 - 95	SCALE :- N T S
DRAWN BY :-	DRG NO.
TRACED BY :- Sd /-	OFBA / RX / 243
CHECKED BY :-	
APPROVED BY	FINAL APPROVAL
Sd /-	
AGM / PX	GENERAL MANAGER

1	7 . 11 . 02	NOTE :- 3 ADDED	Sd /- DVO / RX
S. No.	DATE	AMENDMENT	SING
MATERIAL :- AS SHOWN.			
PROTECTIVE FINISH			
A. H. S. P.			