

09

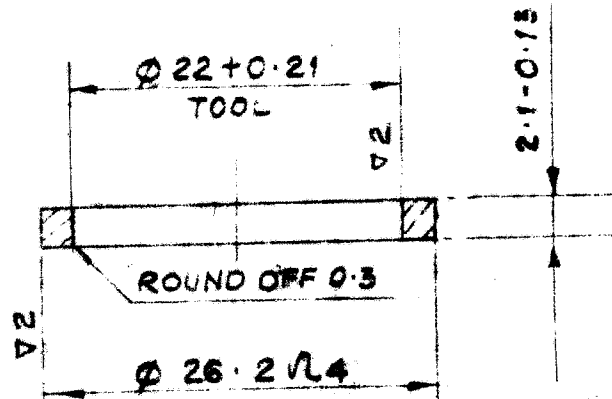


616910-E

MATERIAL -

D.C.I. 28794-A

STEEL STRIP TO SPECIFICATION BS 1449 SECTION 1.1: 1991 Gr.-CS2 OR CS3 IN BRIGHT FINISH CONDITION. OR IS: 513-2008, Gr.-CR2 OR CR3 BRIGHT FINISH.



- 1) SURFACE FINISH - TO BE ZINC PLATED TO SPECIFICATION NO DTD 903 FOLLOWED BY CHROMATE PASSIVATION TO SPECIFICATION NO DEF 130.
- 2) TAPER ON ONE OF THE FACES AND SIDE SURFACE AS ALSO ROUGHNESS ON THE SIDE SURFACE ARE PERMISSIBLE.
- 3) PERMISSIBLE COATING - 74.3 XP OR XUM. ROC. XP STAK UP; LACQUERING TO BE DONE WITH 10 TO 12% SHELLAC LACQUER - TY - TAY 4391-54 OR WITH 3-5% SHELLAC LACQUER, TY - TAY 4391-54, IN INDIA, TO BE COATED WITH APC NO 222 TO SPECIFICATION NO JSS 1-63-11
- 4) ROUNDING OFF OF EDGES R 0.3 IS PERMISSIBLE ON BOTH SIDES.

6-7-11	DC.37284-A	MATERIAL AMENDED							
08-1-97	DC.34775-A	MAT. SPECN. AMENDED							
08-1-97	DC.34775-A	AS AT NS ADDED							
04-85	DC.33748-A	NOTE NO 1 AND 3 AMENDED							
10-85	DC.33496-A	MATERIAL AMENDED							
22-82		TRACED WITHOUT CHANGE							
		PREVIOUS D.C.I. NOS 28794-A, 29221-A, 29486-A & 31022-A							
DATE	AUTHORITY	REVISION							

3-016919

53-B-0254

WASHER FOR
PART NO 25

50

STRIP 2.1 GOST - 503-41
(LOW CARBON STEEL)

LETTER	MASS	SC
6	2.08	2
D.S. 287-118		
1390-000		