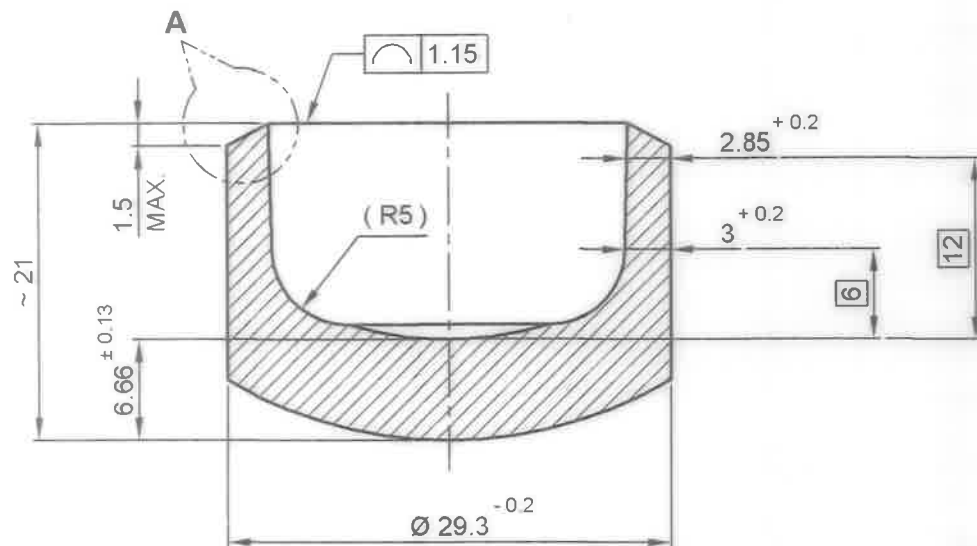


A
ALTERNATIVE LIP



NOTES :-

1. SPEC-MIL-A-2550 & ANSI Y 14.5 LAST REVISION APPLY.
2. WALL THICKNESS VARIATION AROUND THE PERIPHERY AT 6 AND 12 MM LOCATION SHALL NOT VARY MORE THAN 0.15 mm.
3. THE CUP SHALL COMPLY WITH SPEC MIL-C-10375 AND SHALL BE DELIVERED ANNEALED.
GRAIN SIZE : 0.150 MM MAX. IN BASE.
0.070 - 0.120 MM SIDEWALL GRAIN.
4. UNIT WEIGHT 63.7 ± 1 GRAMS.
5. COPPER ALLOY UNS No. C26000, TEMPER OS070 ACCORDING TO ASTM B19.

REF :- AS PER SKETCH

[Signature]
27/09/19
JWM / ODC

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27/09/19
AD / ODC

[Signature]

FOR GENERAL MANAGER

NOTES

1. UNSPECIFIED TOL. AS PER IS : 2102 (MEDIUM CLASS)

2019	DATE	NAME
JWM/TR		
CHD		
DRN	26-09	YKP

SCALE :- 2 : 1

DIMENSIONS ARE
IN MM.



**ORDNANCE FACTORY,
VARANGAON**

CUP
FOR ANNEALED CASE
CARTG., S. A. 12.7 mm SRCG CASE

SHEETS :- 1
SHEET NO. :- 1

DRG. NO.:-
V / SRCG / PROV / 0002

NO.	DT.	ALT.	SIG.