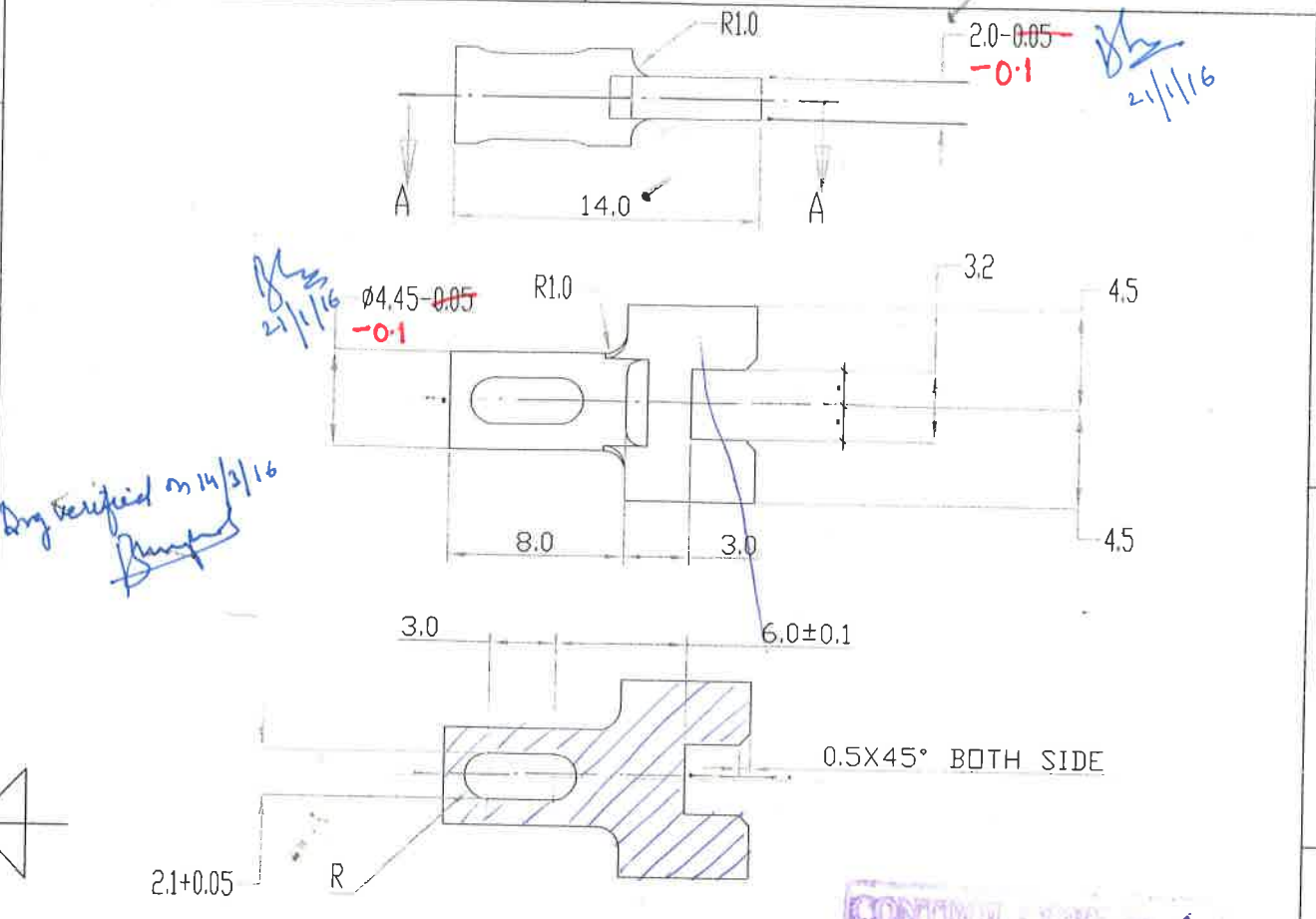


1	2	3	4
ISS A D 0 0 0	C 3 0 0	A 6 3 6	SS 2 0 2
A	C	S	SS
GEN TOL FINE/MEDIUM/COARSE CLASS TO IS:2102		DRG CONVENTIONS CONFIRM TO INDIAN STDS. DIMN IN mm UNLESS OTHERWISE STATED	



SECTION A-A

NOTES:

- 1) REMOVE ALL SHARP EDGES AND BURRS
- 2) HARDNESS : 375-425 HV
- 3) ALT. MATERIAL: MIM S7 (AISI S7 Equivalent) HARDNESS : 500-600 HV

Received on 29/11/15

SR No	DATE	AUTHORITY	BRIEF RECORD	ZONE	CD	GO
			SIGN			
PRANAV		CHD	MATERIAL			
APPD		09/11/2015 For Director	STEEL TO SPECN. IS:5517-1993, Gd.40Ni6Cr4Mo3 (En-24)			
SEALED DATE			PROTECTIVE FINISH			
			PHOSPHATED TO SPECN IS:3618-1966, CLASS'B'			
SCALE 3:1		EST MASS	TITLE			
DESIGN AUTHORITY			PLUNGER CHANGE LEVER RIGHT			
ARDE						
PUNE 411021						

DRG.No.	IC	SS	S
0 2 0 4	0 3	0 1	0 2
PART No		DS CAT No	
		AHSP	