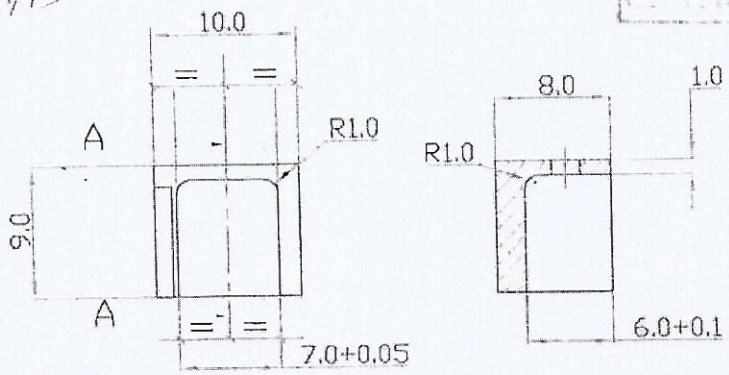
DRG.No.	IC	SS	S	AA	A	C	SST
	0204	03	02	18	29	004	00DF

GEN TOL FINE/MEDIUM/COARSE CLASS TO IS:2102

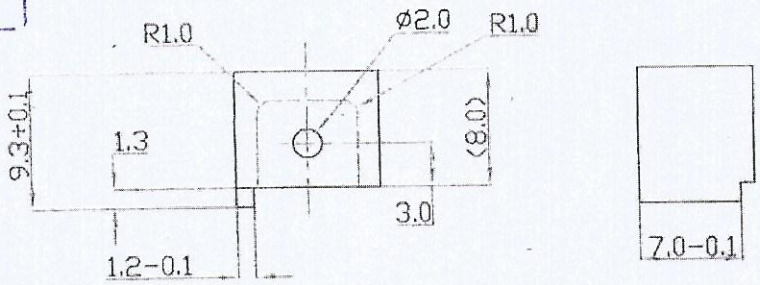
DRG CONVENTIONS CONFIRM TO INDIAN STD DIMN IN mm UNLESS OTHERWISE STATED

Received on 29/11/15

CONTROL COPY No. 00



SECTION-'A-A'



Dig verified on 19/3/16

CONTROL COPY No. 1

NOTES: 1) REMOVE ALL SHARP EDGES AND BURRS

2) HEAT TREATMENT: CASE HARDENED TO A DEPTH OF 0.13 TO 0.26

3) HARDNESS: 500–550 HV

4) ALT.MATERIAL : MIM 9310 (AISI 9310 EQUIVALENT)
HARDNESS:500–600HV, CASE DEPTH–0.1 TO 0.3mm

S No	DATE	AUTHORITY	BRIEF RECORD	ZONE	CD SIGN	GO SIGN
5	18/11/15	M/29	ALT.MATERIAL MODIFED	D–1,2		
4	17/8/15	M/28	DIMN.7.0+0.05 WAS 6.5+0.1 R1.0 & R0.5 ADDED	B–2 B,C–3		
3	14/7/15	M/27	ALT.MATERIAL ADDED	D–1,2		
2	22/5/15	M/26	VIEW CORRECTED	C–3		
1	10/4/14	M–22	DIMN. 6.5+0.1 WAS 7.0+0.1	B–1		

DRN RGN CHD

APPD DATE 18/11/2015 For Director

SEALED DATE

SCALE 2:1 EST MASS

DESIGN AUTHORITY ARDE PUNE 411021

MATERIAL: STEEL TO IS: 4432–1988, Gd 13Ni13Cr3 (En–36B)

PROTECTIVE FINISH: PHOSPHATED TO SPECN. IS:3618–1966, CLASS 'B'

TITLE

HOUSING PLUNGER

DRG.No.	IC	SS	S	AA	A	C	SST
	0204	03	02	18	29	004	00DF

PART No | DS CAT No | AHSP

प्रारेखण की सत्य प्रतिलिपि प्रमाणित
Certified to be correct copy of dwg. No. .....
Jr. Manager
SPANIZED CELL