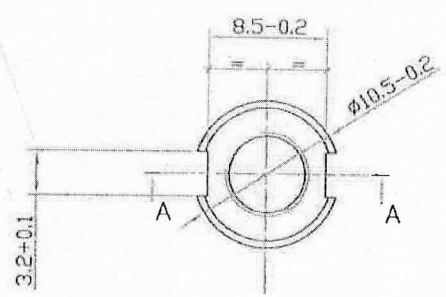
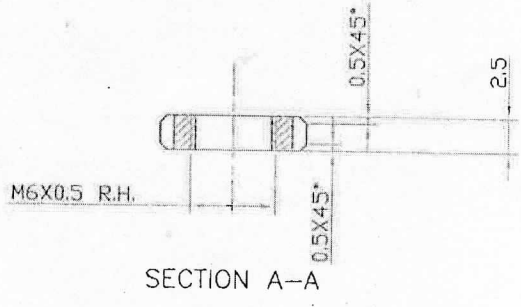


ISS C A AA S SS IC DRG.No. 0 2 0 4 0 3 0 2 0 0 0 1 0 1 1 0 0 D A

GEN TOL FINE/MEDIUM/COARSE CLASS TO IS:2102 DRG CONVENTIONS CONFIRM TO INDIAN STD DIMN IN mm UNLESS OTHERWISE STATED



CONTROL COPY No. 1

- NOTE : 1) REMOVE ALL SHARP EDGES AND BURRS
 2) HARDNESS : 300-330 H.V
 3) ALT. MATERIAL: MIM S7 (AISI S7 EQUIVQLENT)
 HARDNESS : 500-600 HV

Received on 29/11/15

S No	DATE	AUTHORITY	BRIEF RECORD	ZONE	CD	GO
DRN	PGG	CHD	MATERIAL :	SIGN		
APPD	DATE 25/11/2015	For Director	STEEL TO IS: 5517-1993, Gd-42Cr4Mo2 (En-19)			
SEALED	DATE		PROTECTIVE FINISH : PHOSPHATED TO SPECN.			
SCALE 2:1	EST MASS		IS:3618-1966, CLASS 'B'			
DESIGN AUTHORITY	ARDE	PUNE 41102	TITLE			
			NUT PLAIN ROUND LOCK FORE SIGHT			

DRG.No. 0 2 0 4 0 3 0 2 0 0 0 1 0 1 1 0 0 D A

PART No DS CAT No AHSP