



NOTE- (i) MACHINING ALLOWANCE IS INCLUDED IN THE DRAWING, BUT SHRINKAGE ALLOWANCE IS NOT INCLUDED IN THE DRAWING.
 (ii) COMPONENT DRAWING SHOWN IN CHAIN DOTTED LINES
 (iii) mf INDICATES MACHINING.
 (iv) ALL DIMENSIONS ARE IN mm.

FOR TRADE USE
 Date of Issue 23/02/17
 [Signature]

(b) MATL. :- ALUMINIUM ALLOY, IS:617/A-11-WP.
 OR
ALUMINIUM ALLOY, BS:1490/LM-11.

SIGHT UNIT CASSED 102A
BODY
 (SAND CASTING)

ALTERNATIVE DESIGN OF IRDE-1076/1, IRDE-1076/3, & IRDE-1076/5

DR. Sd++CB. RAJJI
 Sd++CB. RAJJI Sd++B. SUST.
 TR. CH. H. SINGH CH. H. SINGH
 CH. Sd++R.H. SINGH
 APPROVED
 Sd++ Sd++
 Sd++ Sd++
 F/DO. Sd++ RACDAN D.G.M.

ORDNANCE FACTORY
DEHRADUN

DT. :- 20.8.1975	SCALE :- NTS
MATL. AS ABOVE	TREAT AS ABOVE
SHEETS :- 1	SHEET No. :- 1
(a) D.A. No.- 53/2015, Dt.- 05/12/2015	
(b) D.A. No.41/83, Dt. 20/7/83	
DIMNS. 66, 88, 46 WERE 64, 88, 45.	
AMENDMENTS	
OFD/DO/002	
DRAWING No. :- ODD/C/536/2	