

No. OFF	DESCRIPTION	PART No.	MATERIAL	STANDARD	DIMENSIONS	REMARKS																																																	
1	SUPPORT PLATE-III		ALSI 316			**																																																	
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<p>(G. Ramesh) Commander Chief Inspector of Naval Armament for Controller of Naval Armament Inspection</p>																																																							
<p>MUMBAI INDIA MUMBAI INDIA</p>																																																							

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+0.1 x 8 OFF

SECTION B-B

** PAINTING

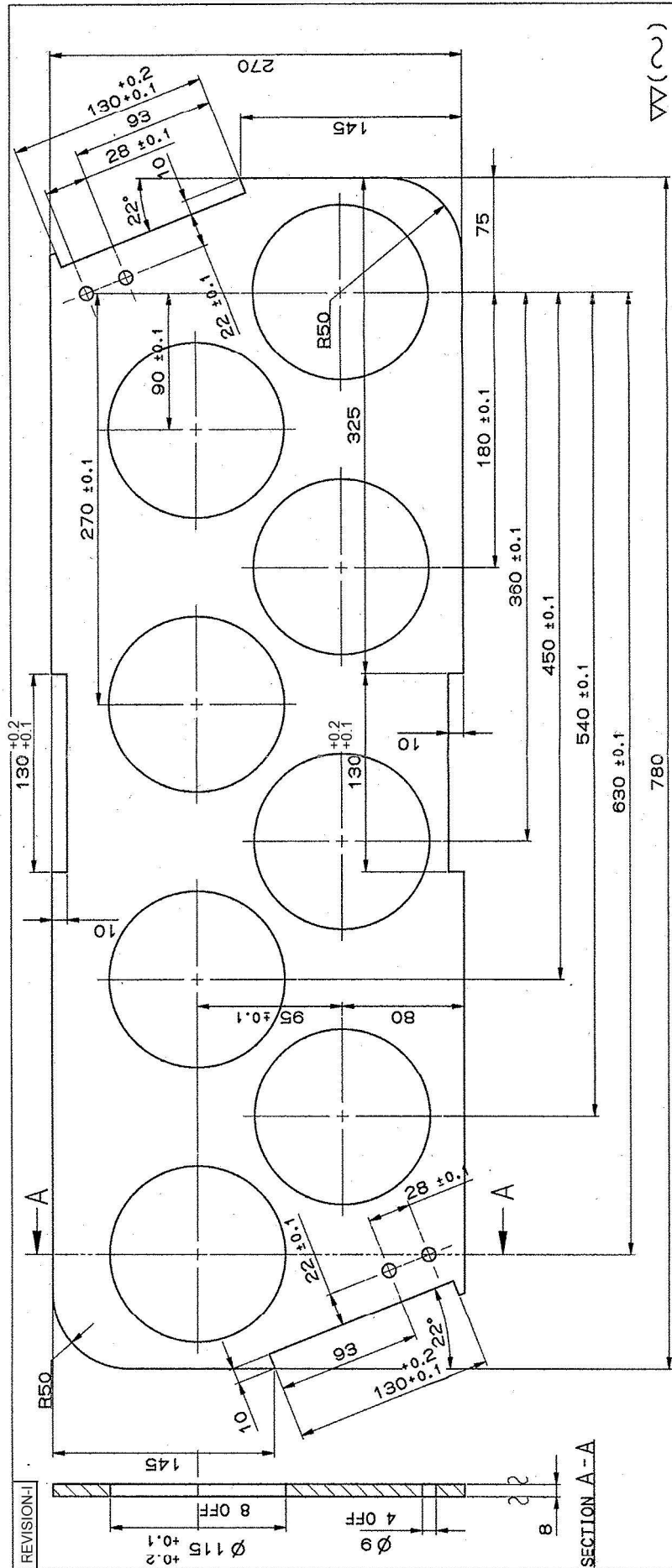
1. PRIMER RED OXIDE TO STANDARD IS:12744 TO BE APPLIED BY FIRM WHO IS SUPPLYING STORE TO MPF AS PER DW-1134

2. PAINTING TO BE DONE AT MPF IN OR DURING ASSEMBLY AS PER DW-1134

NOTE:-

M3-16 HOLES TO BE DONE IN ASSY. FOR LEGEND MOUNTING

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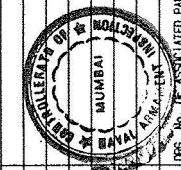


No. OFF	DESCRIPTION	PART No.	MATERIAL	STANDARD	DIMENSIONS	REMARKS
1	SUPPORT PLATE - IV					** *

GENERAL TOLERANCE	ANGULAR DIMENSION	INDEX	DATE	NAME
0-8 ±0.1	1-10 ±1°		18.01.88	W.P.T.
8-30 ±0.2	10-50 ±30'			
30-125 ±0.3	50-100 ±20'			
125-500 ±0.5	100-200 ±1.2			
500-2000 ±1.0				

SCALE	CHECKED	APPROVED
1:2.5	W.P.T.	W.P.T.

REPLACED BY	REPLACED FOR	DRAWING No.
		DW-1108-1018-13



** * * AISI 316

- * PAINTING
- 1. PRIMER RED OXIDE TO STANDARD IS:12744 TO BE APPLIED BY FIRM WHO IS SUPPLYING STORE TO MPFAS PER DW-1134
- 2. PAINTING TO BE DONE AT MPF IN OR DURING ASSEMBLY AS PER DW-1134

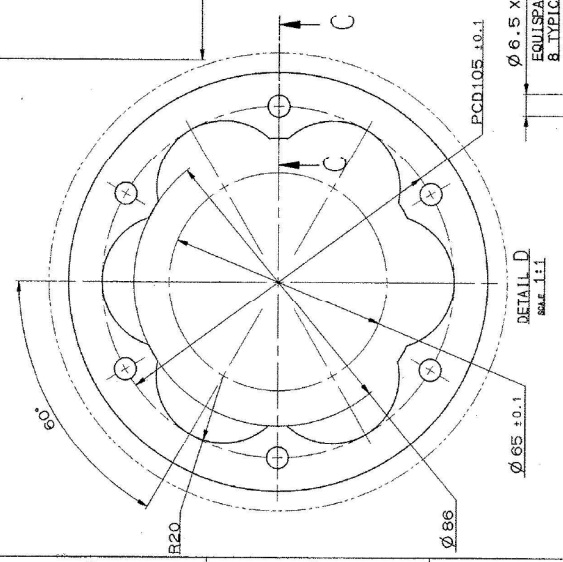
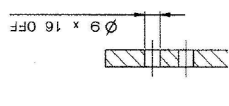
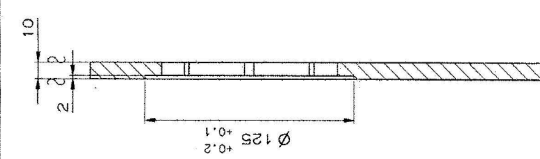
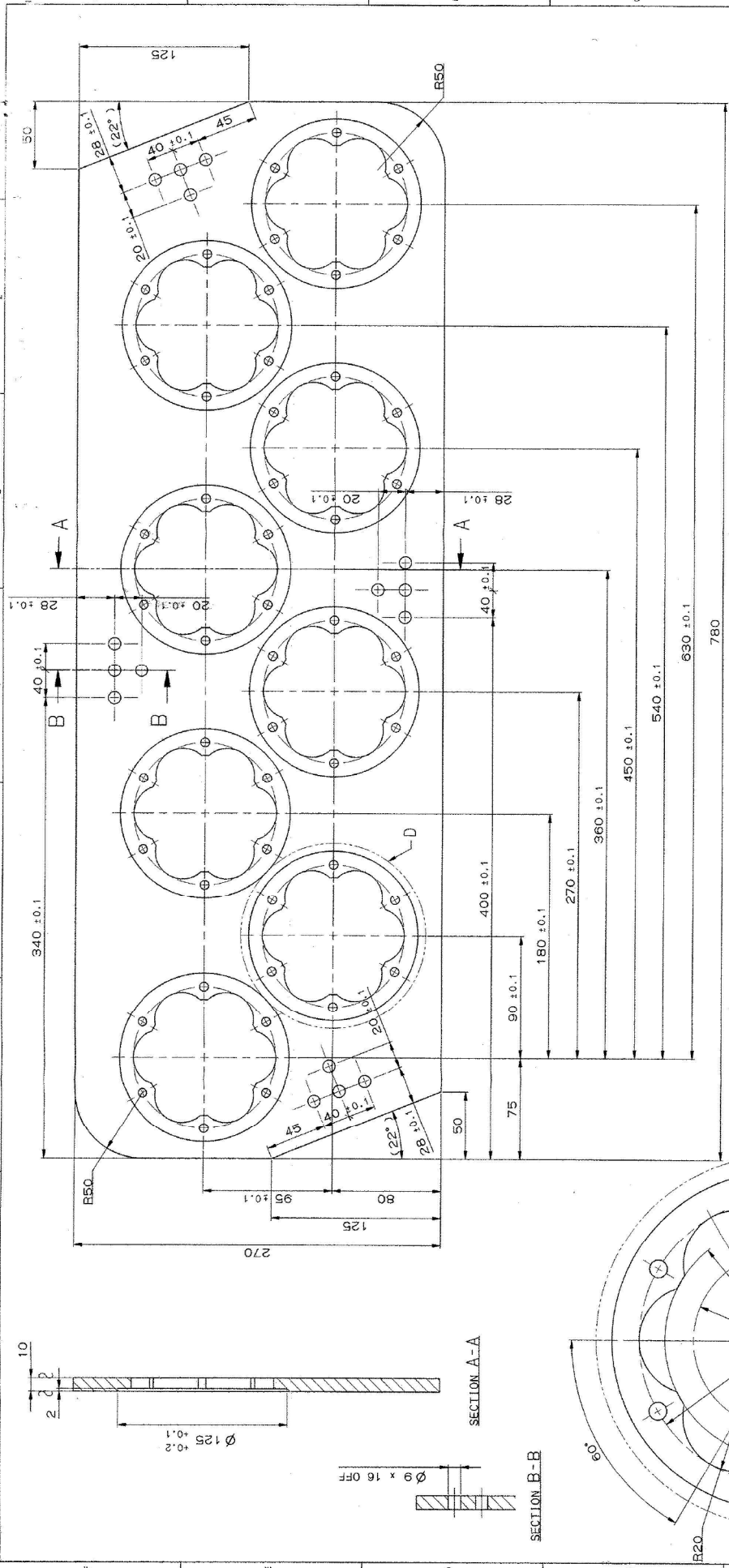
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NOMINAL SIZE & FIT
DEVIATION

MACHINE TOOL PROTOTYPE FACTORY
AMBERNATH

Design Office



***** PAINTING**

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2. PAINTING TO BE DONE AT MPF IN OR DURING ASSEMBLY AS PER DW-1134
3. DO NOT APPLY PRIMER AND PAINT ON THREAD.

NOTE:-

1. Ø10.4 - 8 HOLES TO BE DONE IN ASSY FOR FIRING CONNECTORS MOUNTINGS.
2. M6-4 HOLES TO BE DONE IN ASSY FOR CONNECTOR BOX MOUNTING.
3. M3 - 64 HOLES TO BE DONE IN ASSY FOR LEGEND & CONNECTOR MOUNTING

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1 BASE PLATE(R)		S.S. AISI 316		DIMENSIONS		REMARKS	
No. OFF	DESCRIPTION	PART No.	MATERIAL	STANDARD	DIMENSIONS	SCALE	DATE
	GENERAL TOLERANCE					NTS	
LINEAR DIMENSIONS							
0-3	±0.1						
3-30	±0.15						
30-100	±0.2						
100-300	±0.3						
300-500	±0.4						
500-1000	±0.5						
ANGULAR DIMENSIONS							
0-90	±1'						
90-180	±20'						
180-360	±15'						
VALVE IN "m"							
0-25	±0.1						
25-50	±0.15						
50-75	±0.2						
75-100	±0.25						
100-150	±0.3						
150-200	±0.4						
200-300	±0.5						
No. OFF		No. OF ASSOCIATED PART		INDEX		ALTERNATION	
DRAWING No.		DRAWING No.		DRAWING No.		DRAWING No.	
DW-1108-1020-12		DW-1108-1020-12		DW-1108-1020-12		DW-1108-1020-12	

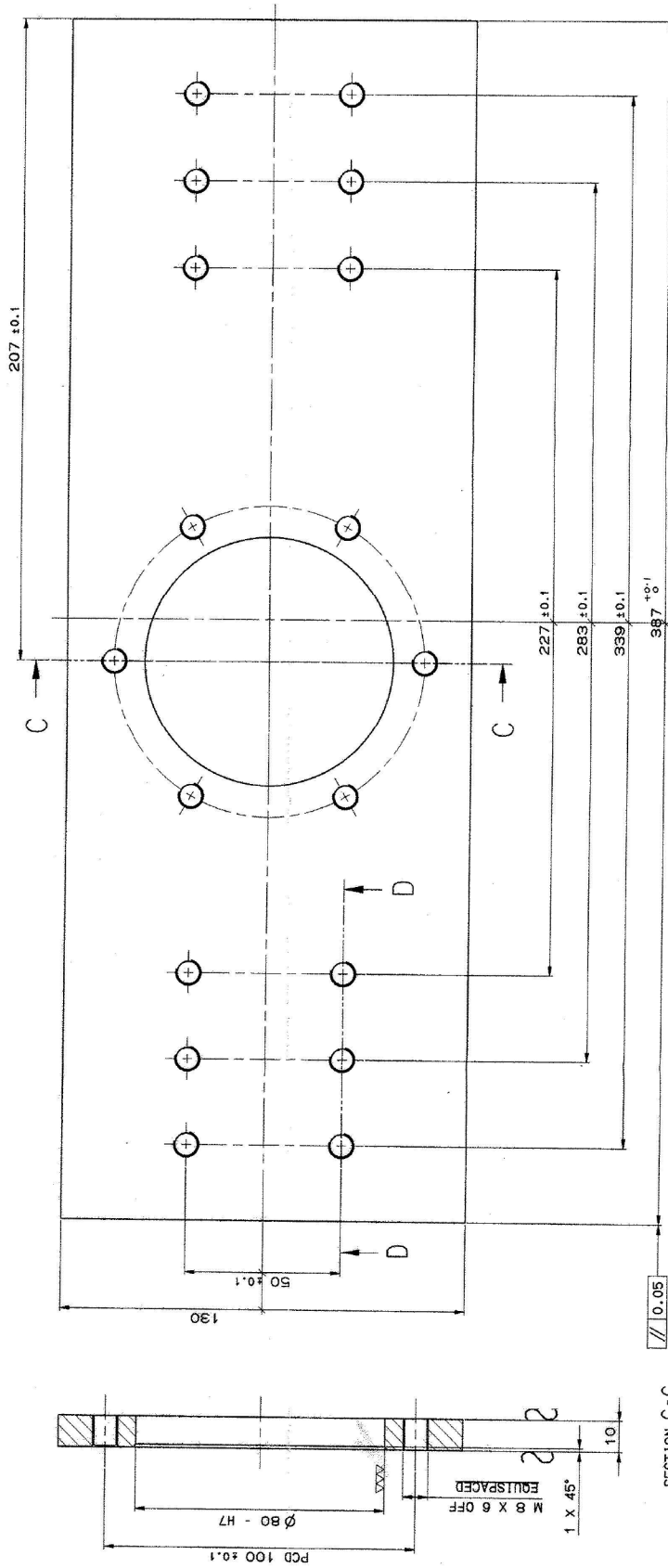


(G Rajmeh)
Commander
Chief Inspector of Naval Armament
for Controller of Naval Armament Inspection

BASE PLATE (R)
LAUNCHER ASSY.
LR-MR LAUNCHER
KAVACH MOD-I-I
MACHINE TOOL PROTOTYPE FACTORY,
AMBARNATH

SCALE	NTS
CHECKED	A-1
APPROVED	A-1
DATE	20/08/17
DRAWN	A-1
REVISOR	A-1
REPLACED	A-1
REPLACED BY	A-1
REPLACED	A-1
REPLACED BY	A-1

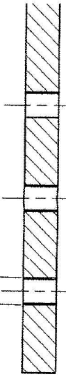
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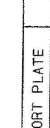
SECTION C-C

SECTION D-D

M 8 X 12 OFF



** S.S. AISI 316



(G. Hamish)
 Commander
 Chief Inspector of Naval Armament
 for Controller of Naval Armament
 INDEX ALLOCATION

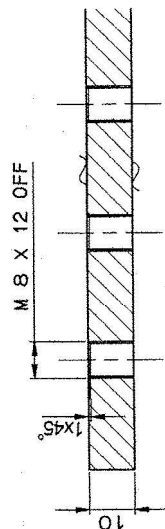
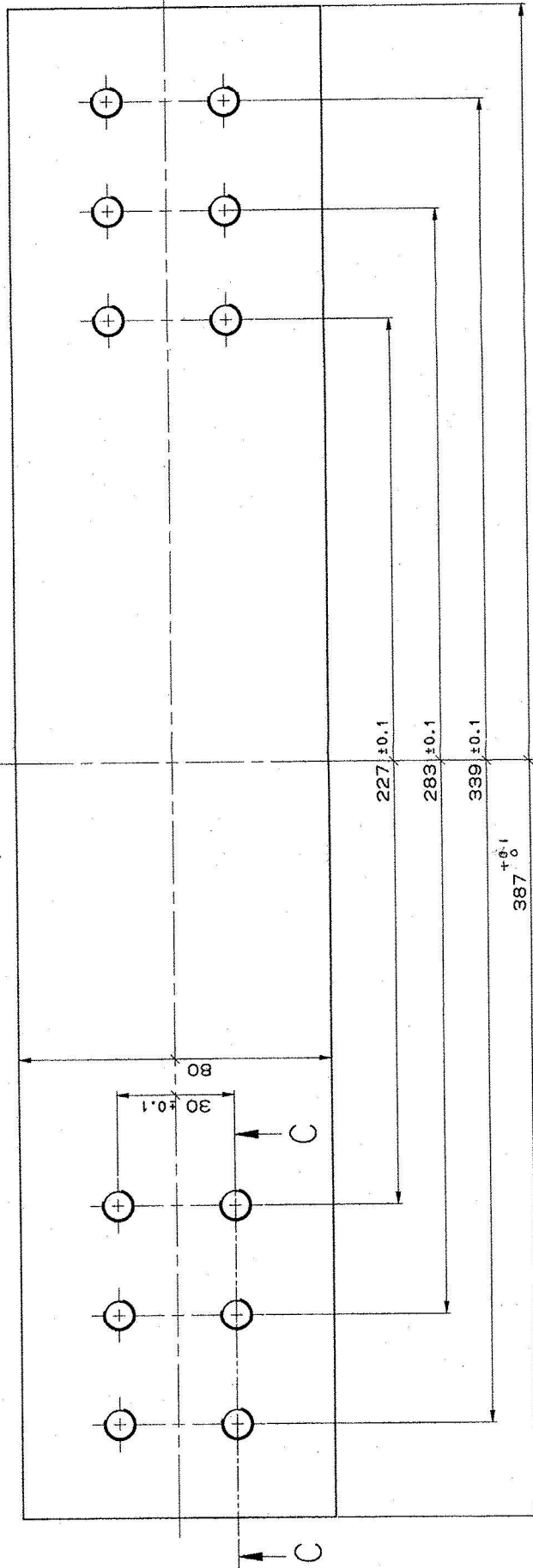
4		DESCRIPTION	PART No.	MATERIAL	STANDARD	DIMENSIONS	REMARKS
SIDE SUPPORT PLATE							
LAUNCHER ASSEMBLY							
SRCR LAUNCHER							
KAVACH MOD-II							
MACHINE TOOL PROTOTYPE FACTORY, AMBERNATH							
SCALE 1:1							
DRAWN BY: <i>AK</i>							
CHECKED BY: <i>AK</i>							
APPROVED BY: <i>AK</i>							
DATE: <i>11/11/11</i>							
REPLACED BY: <i>AK</i>							
REPLACED DATE: <i>11/11/11</i>							
DRAWING No. DW-1109-1001-12							

- *** PAINTING
1. PRIMER RED OXIDE TO STANDARD IS: 12744 TO BE APPLIED BY FIRM WHO IS SUPPLYING STORE TO MPF AS PER DW-1134
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 3. DO NOT APPLY PRIMER AND PAINT ON THREAD AND BORE SURFACE

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10.085
 0.1000
 Ø 80 - H7
 NOMINAL SIZE & FIT DEVIATION

REVISION-I



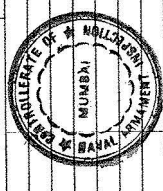
* * * S.S., AISI 316

No. OFF	DESCRIPTION	PART No.	MATERIAL	STANDARD	DIMENSIONS	REMARKS
4	SIDE PLATE		* * *			* * *

GENERAL TOLERANCE	1:10	±1"
LINEAR DIMENSIONS	0-6	±0.1
	6-25	±0.2
	25-50	±0.3
	50-100	±0.5
	100-200	±0.8
	200-315	±1.0
	315-1000	±1.5
	1000-2000	±2.0
ANGULAR DIMENSION	1:10	±1"
	10-50	±30'
	50-100	±20'
	>100	±10'
VALUE IN "um"	~	±25
	∇	±25
	▽	±1.0-1.8
	▽▽	0.025-1.8
	▽▽▽	2.0-125

SCALE	1:1
CHECKED	By
APPROVED	
DATE	07.02.08
NAME	
DRAWN	07.02.08
VJAY	

REPLACED FOR	
REPLACED FOR	
DRAWING No.	DW-1109-1002-13



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