

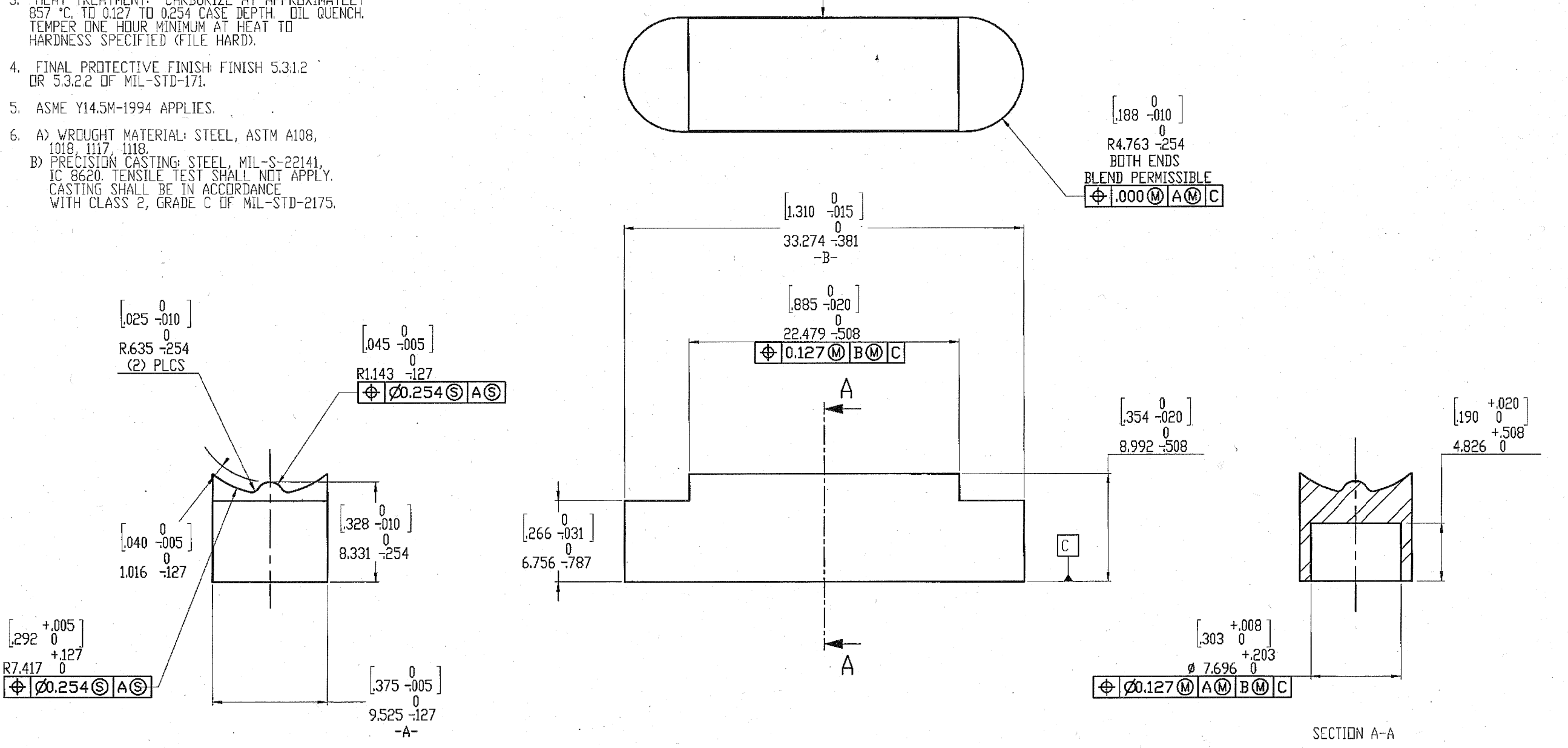
M-1004

NOTES:

1. FINISH $\sqrt{32}$ ALL OVER.
2. BREAK ALL EDGES 0.076 +0.305 UNLESS OTHERWISE SPECIFIED.
3. HEAT TREATMENT: CARBURIZE AT APPROXIMATELY 857 °C. TO 0.127 TO 0.254 CASE DEPTH. OIL QUENCH. TEMPER ONE HOUR MINIMUM AT HEAT TO HARDNESS SPECIFIED (FILE HARD).
4. FINAL PROTECTIVE FINISH: FINISH 5.3.1.2 OR 5.3.2.2 OF MIL-STD-171.
5. ASME Y14.5M-1994 APPLIES.
6. A) WROUGHT MATERIAL: STEEL, ASTM A108, 1018, 1117, 1118.
B) PRECISION CASTING: STEEL, MIL-S-22141, IC 8620. TENSILE TEST SHALL NOT APPLY. CASTING SHALL BE IN ACCORDANCE WITH CLASS 2, GRADE C OF MIL-STD-2175.

RT NOTE 6 APPLIES

REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	CREATE DRAWING	5/30/2015	G. HERSHBERGER



7313069
1V2A7

INSCRIBE OR CAST PART NUMBER
7313069 AND PRIME CONTRACTOR'S
CAGE CODE IDENTIFICATION,
1.575 ±0.381 HIGH X 0.127 +0.762 DEEP.

UN CONTROLLED COPY
CERTIFIED CORRECT COPY OF APPROVED
DRAWINGS AT THIS DATE 29.03.2021
DESIGN & DRAWING OFFICE,
ORDNANCE FACTORY, TIRUCHIRAPPALI -620 01

Provisionally Approved
24 AUG 2021
For Code (API)

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	INTERPRET GEOMETRIC TOLERANCING PER: [] MATERIAL: [] FINISH: [] DO NOT SCALE DRAWING	REV: A		