

1005-006613

No.

D.S.CAT. DIMNS. ARE IN mm.

SIG.
M/DACRECORD OF RECEIPT
CANCELLED AND DRG. SEALED AFRESH

BRIEF

AUTHY

DATE

03-04-2002

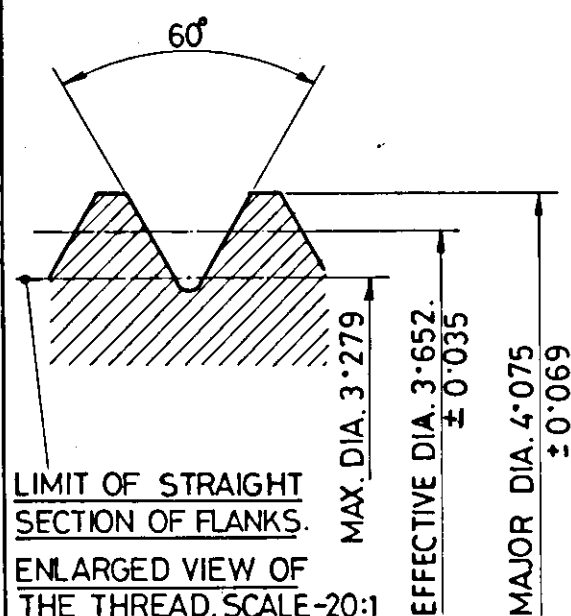
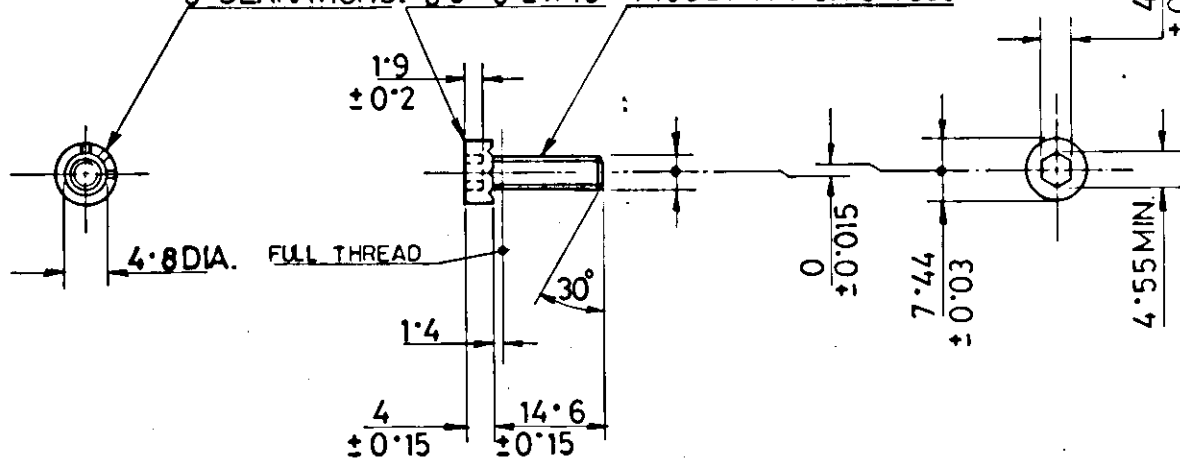
25317-SA

4.06 (HEXAGON)
±0.06

No. 8-36 NF-2A(0.164)

4.166 DIA. PITCH 0.7055

8-SERRATIONS. 0.3 ± 0.2 x 45°

ENLARGED VIEW OF THE SERRATION
SCALE- 5:1SURFACE FINISH:- AS PER IS:3073, SURFACE FINISH
WHERE NOT SPECIFIED
SHOULD BE $\sqrt{\sqrt{\text{X}}}$.

01-6-99	24380-SA	PROFORMA CHANGED, SURFACE FINISH AMENDED, NEG. RE-TRACED AND DRG. RE-SEALED AS A RECORD OF RECEIPT.		Ana	Ban
		PREVIOUS D.C. Nos. 15405-SA, 17929-SA, 18132-SA, 19844-SA, 21592-SA, 22896-SA		COPY	COPY
DATE	AUTHY.	BRIEF RECORD	ZONE	I/C D.O.	G.O.
SEALED:- D.C. No. 25317-SA DT. 03-04-2002			SIGN		

DRN.	CHD.	TRD. S.K.P	COMP. N. Ban	AHSP	CQA(SA) ICHAPUR
SCALE:-	1:1, 5:1 & 20:1	EST. MASS		ASSY	1005-006600 & 1005-006806
DT. 01-6-99	I/C: D.O.	APPROVED			
		NEG. RE-TRACED			
MATERIAL :-	BS 970 Pt.1:1983 Gr.080 M-40 COLD DRAWN.				
H.T./HARDNESS :-	QUENCHED AND TEMPERED 70-73 HRA (368 -426 HB)			DG NR'S	REF.
PROTECTIVE FINISH :-	PHOSPHATE TO SPECN. JSS:0465-01:1988 CLASS II (ACCELERATED) OIL FINISH.			PART No.	
				DRG. No.	A 1487
NOMENCLATURE	ADJUSTING SCREW, FORESIGHT HOUSING BLOCK			D.S.CAT. No.	1005-006613