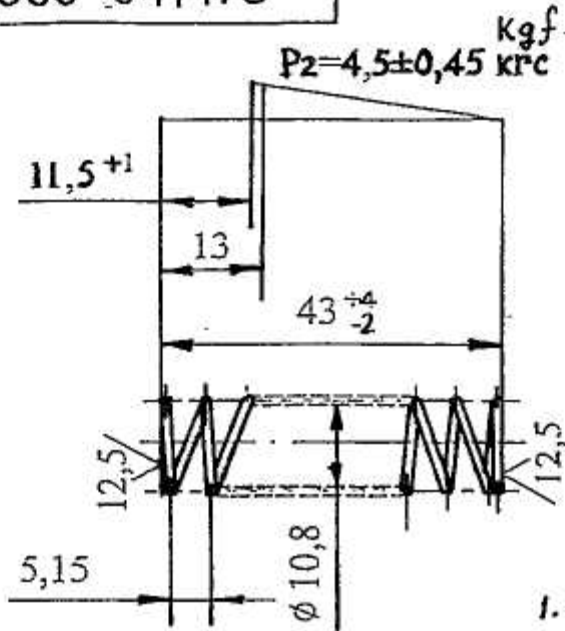


DS CAT No.
5360-041473

ID = 2212
01-01-08

✓(✓)



जांची मंड मने प्रति
CERTIFIED CORRECT COPY OF
मुद्रित चित्राचि की
SEAL'D DRAWING AS ON

10/8/13

करो नियन्त्रक मण्डला
FOR CONTROLLER OF QUALITY
आशवासन (क ना आ) आशार मन्ने
ASSURANCE, AVA AVAD: JHENNA. 54

1. $G = 8600 \text{ kgf/mm}^2$.
2. SPRING COIL DIRECTION-RIGHT.
3. $n = 8$.
4. $n_1 = 10$.
5. $D_r = 14 A_5 \text{ mm}$.
6. $D_c = 10,5 - 0,24 \text{ mm}$.
7. COATING AS MENTIONED IN SPECIFICATION.
8. 'C' TO BE MARKED ON IDENTIFICATION TAG.
9. REMAINING TECHNICAL REQUIREMENTS AS PER GROUP 2 ACCURACY AS PER CLASS II GOST 16118-70.

ALTERNATE MATL:-

IS: 4454-Pt-1 1981 STEEL WIRE GR3

1. $G = 8600 \text{ кгс/мм}^2$.
2. Навивка пружины - правая.
3. $n = 8$.
4. $n_1 = 10$.
5. $D_r = 14 A_5 \text{ мм}$.
6. $D_c = 10,5 - 0,24 \text{ мм}$.
7. Покрытие - при указании в спецификации.
8. Маркировать Ч на бирке.
9. Остальные технические требования по 2 группе точности, по II классу ГОСТ 16118-70.

ASSY DRG:
2A46M-C602-15

CQA(AVA) AVADI



DESIGN No.

PART No.

A 51230-70

SHT SHTS

DS CAT No.
5360-041473

SHT SHTS

SPRING, HELICAL, COMPRESSION

11.7.12	0091-AVA	ALT. MATL. ADD'D	SHT	SHT	SCALE: 1:1
29.2.12	0086-AVA	NOM. AMENDED & DS CAT No. ADDED	SHT	SHT	ESTD MASS: 0.003 Kg
9-8-06		SCANNED WITHOUT CHANGE			MATL: WIRE 5-2-1,2 GOST.
DATE	AUTHORITY	NATURE	SIG AHSP	SIG DO	9389-75
AMENDMENT					DRN: W
DRG SEALED (PROV) <i>Pragy</i>					CHD: <i>Pragy</i>
DC No. 0011-AVA DT 27.3.07 DO CQA(AVA)					APPROVED: <i>Pragy</i>