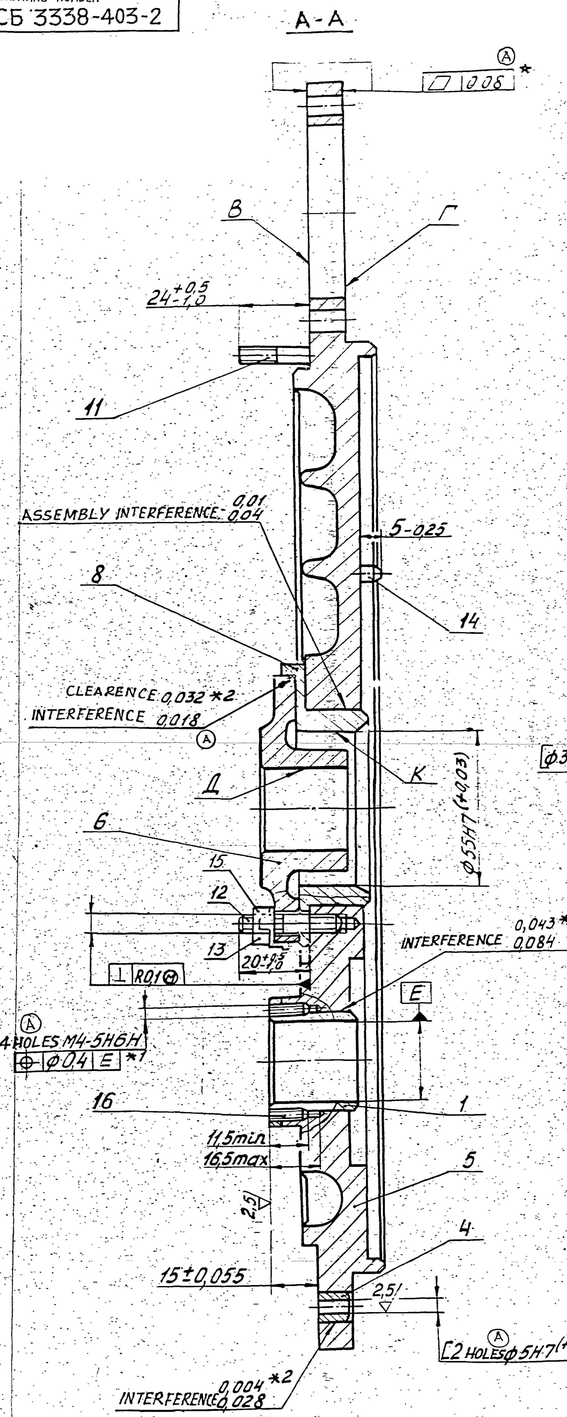
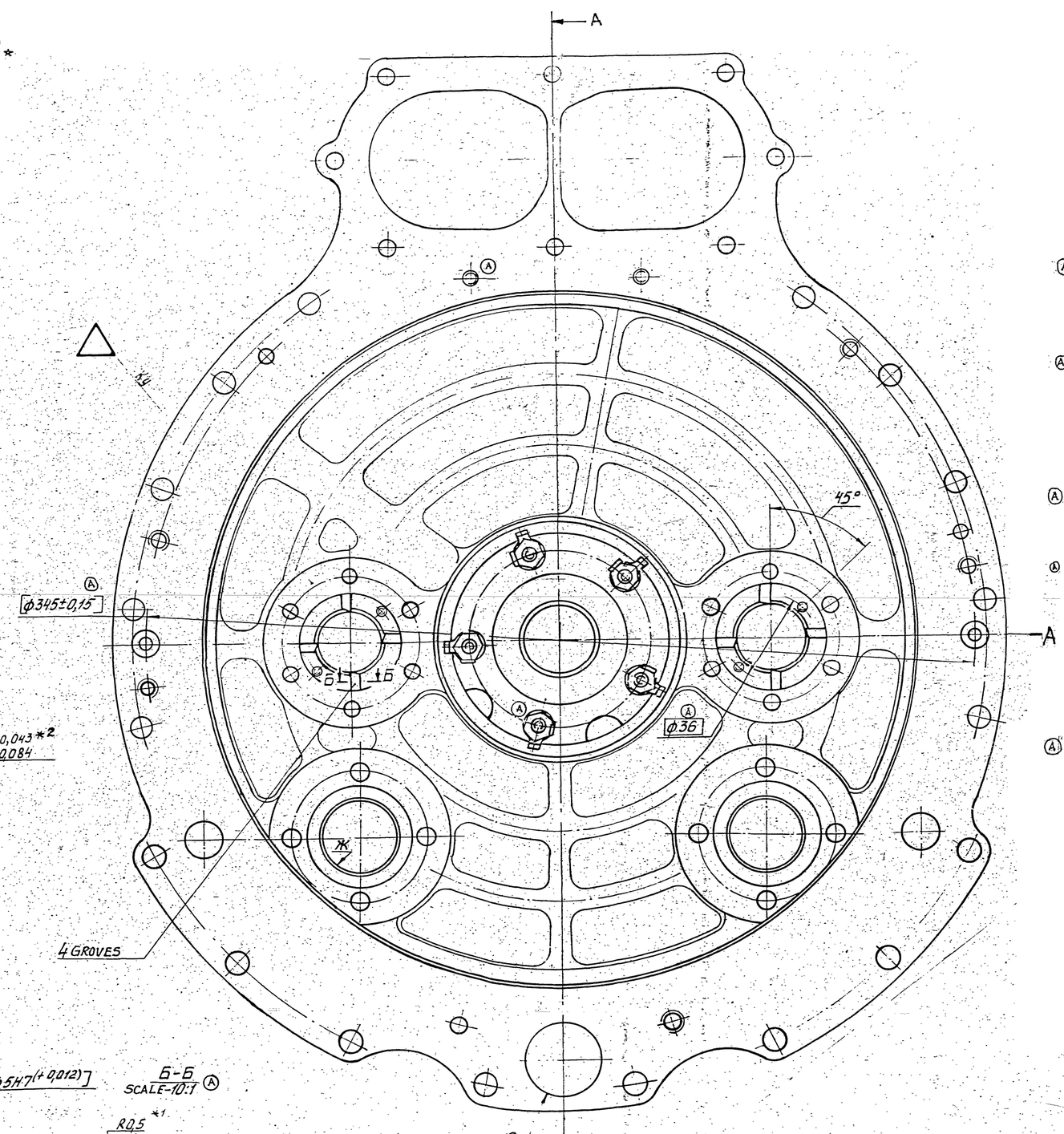
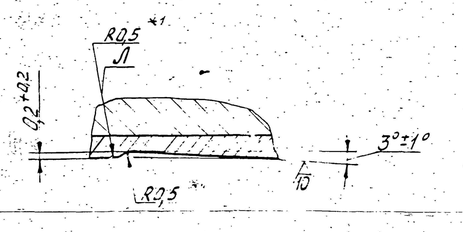
DRAWING NUMBER
СБ 3338-403-2







1. BEFORE PRESSING BUSHES AND HOLDER THE COVER SHOULD BE HEATED TO TEMPERATURE (80 to 100°C).
2. LOCK WOOD SCREWS SHOULD BE SCREWED AS FAR AS POSSIBLE ; SHOULD BE SECURED WITH SEALANT. PROJECTION OF WOOD SCREWS OVER SURFACE IS NOT ALLOWED; SINKING IS ALLOWED NOT EXCEEDING 0·5mm.
3. MACHINING AS PER DIMENSIONS IN SQUARE BRACKETS SHOULD BE CARRIED OUT TO-GETHER WITH COMPONENT 3338-420-3 OR ASPER MATCHING JIG. COMPONENTS ARE TO BE USED COMBINEDLY.
4. PROJECTION OF BUSH 4 OVER SURFACES B AND Г IS NOT ALLOWED.
5. WHILE CHANGING BUSHES 1, HOLES FOR WOOD SCREWS ARE TO BE POSITIONED APPROXIMATELY THROUGH 90° FROM THE INITIAL POSITION.
6. MACHINING OF HOLES Д, E, ✱, 3 - AFTER ASSEMBLY.
7. TOLERANCE ON OVALITY OF HOLE K-0·01mm (SEMI DIFFERENCE OF DIAMETERS); ABSENCE OF OXIDATION IS ALLOWED.
8. INSTEAD OF RADIUS Л CHAMFER 0·5x45° MAY BE MADE.
9. FOR ASSEMBLY UNITS IN TROPICAL MAKE, COMPONENT HAVING CONVENTIONAL DESIGNATION 'TU' IN THE PARTS LIST OF GIVEN DRAWING IN COLUMN "REMARKS", SHOULD HAVE TROPICAL MAKE AS SPECIFIED IN THE COMPONENT DRAWING.
10. ✱ TO BE CHECKED UNDER THIS EFFECT OF UNIFORMLY DISTRIBUTED WEIGHT OF LOAD (10±0·5)kg.
11. *1 TO BE ENSURED BY TOOL.
12. *2 DIMENSIONS FOR REFERENCE.

PILOT SAMPLE SHOULD BE APPROVED BY A H S P BEFORE BULK PRODUCTION.

EST. WT.	TO BE STAMPED OR MARKED WHERE INDICATED THUS # (LETTERS)
5·5 Kg.	

ALL SHARP EDGES AND CORNERS TO BE REMOVED UNLESS OTERWISE STATED MACHINED CORNERS TO HAVE R OUTSIDE R. INSIDE EQUIVALENT CHAMFERS ARE PERMISSIBLE.

ISSUE	DATE	NATURE OF AMENDMENTS
A	25·3·96	AUTHY. NOTN No. BK 87-126.

DRN	m. Chakraborty
CHD	[illegible]
TCD	m. Chakraborty
APPD	
DATE	25-03-96
SCALE	1 : 1
DIMENSIONS IN mm	
TOLERANCE ON DIMNS UNLESS OTHERWISE STATED IS 2102 - 69	
ALL THREADS TO CONFORM TO	

MATERIAL :-

USED ON :- СБ 3338-402-4

CONTROLLERATE OF QUALITY ASSURANCE (HEAVY VEHICLES) A V A D I

TITLE: COVER SUPERCHARGER ASSY.

D S CAT NUMBER

DRAWING NUMBER СБ 3338-403-2

SIZE A1