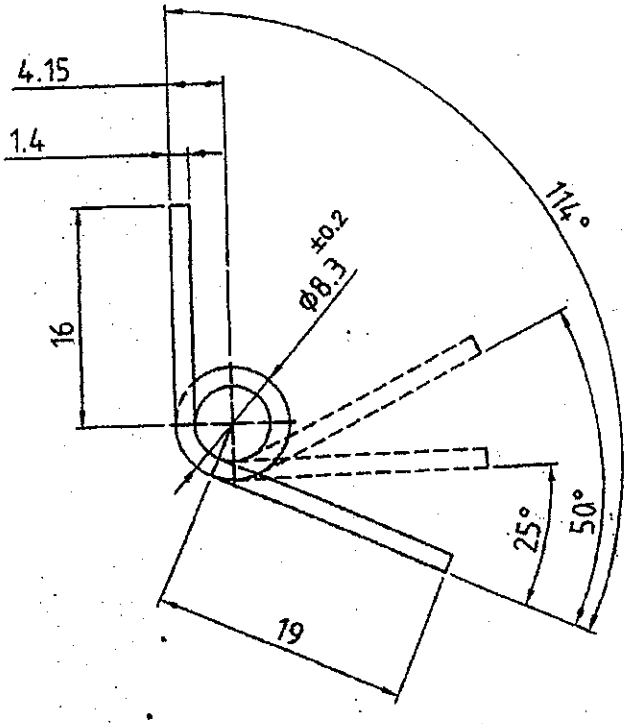
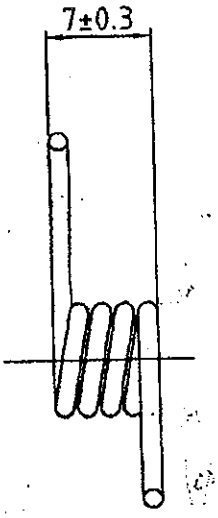
DRG. NO. K-1112

DIMENSIONS ARE IN mm.
UNTOLERATED DIMNS. AS PER IS : 2102 (MED)
IMPORTANT DIMNS. MARKED THUS ⊕
†MARK DRAWING No.





CERTIFIED CORRECT COPY
OF APPROVED DRAWING
AT THIS DATE 02.04.18

Design & Drawing Office
Ordnance Factory
Tiruchirappalli 620 016

WIRE DIA. = ø1.4
INNER DIA. = ø5.5±0.2
NO. OF COILS = 4

ANGULAR TOLERANCES ARE ±1°
STRESS RELIEF:– 200°C to 220°C FOR ONE HOUR

MATERIAL:– IS:4454 Part1:2001 GR DH
(OR) BS:5216–1975 SEC 3 CODE ND GR 3
(OR) BS:5216–1975 SEC 4 CODE 'M' GR 5

UN CONTROLLED COPY

PROTECTIVE FINISH:– PHOSPHATE TO SPECN JSS:0465–01:1994 CLASS–II
(ACCELERATED) OIL FINSH

PART NO.	DESCRIPTIONS	NO OFF	MATERIAL	TREATMENT	REMARKS
	SPRING CATCH MAGAZINE				

DGM/PROJECT

	SIGNATURE & DATE.
TRACED	
DRAWN	
CHECKED	
HOS/D&DO	
OFFICER/ PRODN.	
OFFICER/ D&DO	
APPROVED ON. 01.08.2016	

SUB: SPRING CATCH MAGAZINE
FOR:
OF: TRICHY ASSAULT RIFLE
DES.REF.NO.
DRG. No.: TAR–K–1112

ORDNANCE FACTORY
TIRUCHIRAPPALLI–16.

SCALE ---
STORE DRG.NO. K–1112
OPERATION NO. ---
SHEETS: 1
SHEET No.: 1

AMENDMENTS	SIG. & DATE