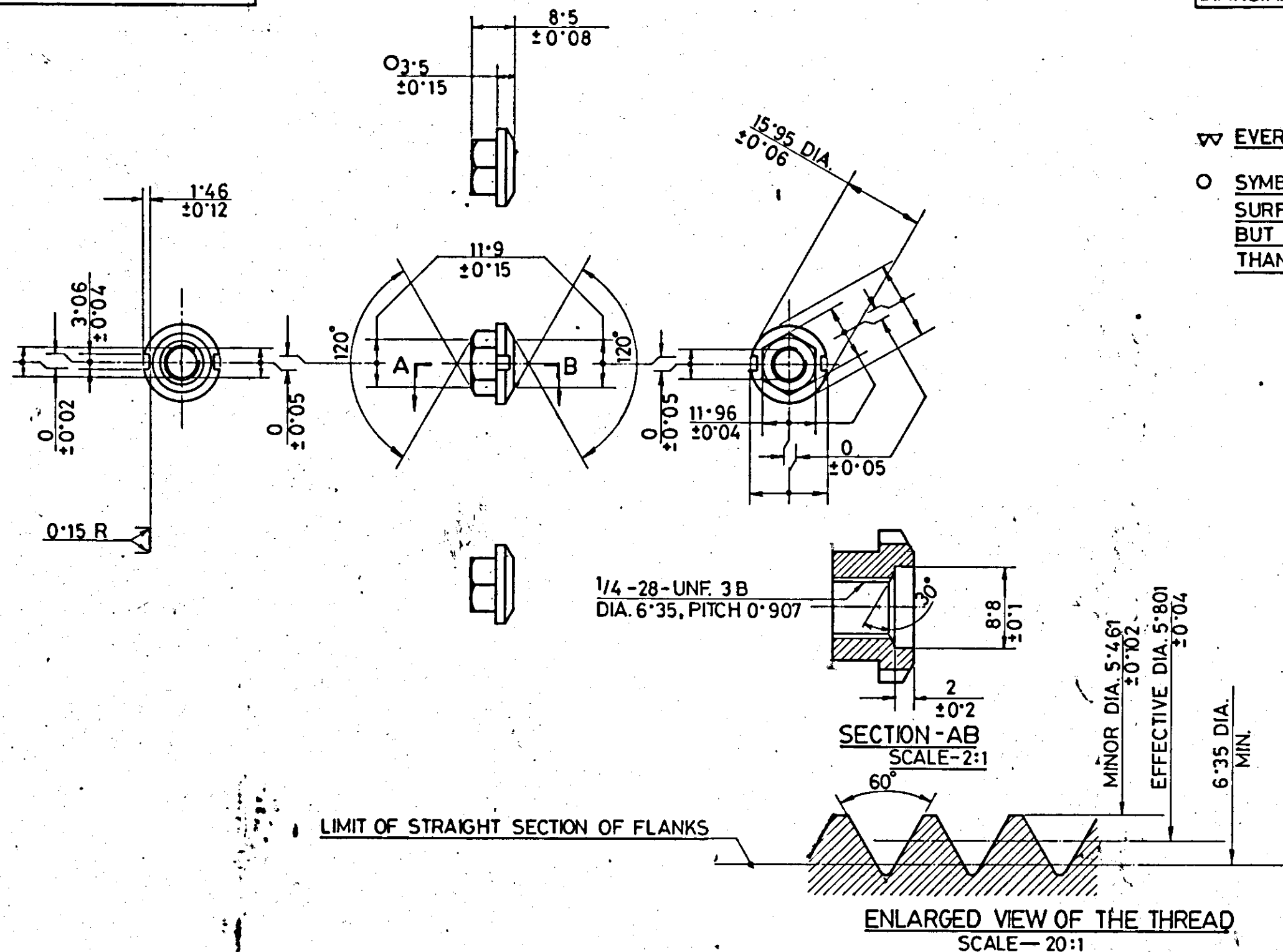


299700-01CS
D.S. CAT. 5310-002662

DIMNS. ARE IN mm.



▽ EVERY WHERE.

○ SYMBOL INDICATE THE DIMENSION OF LOCATING SURFACE WHICH IS SITUATED ON THE SAME LEVEL, BUT WHICH IS MACHINED WITH MORE THAN ONE OPERATION.

										DRN.		CHD.		TRD. S.K.P		COMP. <i>M. Bankai</i>		AHSP CQA(SA) ICHAPUR			
										SCALE:- 1:1, 2:1 & 20:1				EST. MASS				ASSY. D.S. CAT. Nos. 1005-006806 & 1005-006600			
										DT. 01-6-99				APPROVED				NEG. RE-TRACED.			
										I/C: D.O.											
										MATERIAL :-				STEEL TO SPECN. B.S.970 PT1:1983 Gr.605 M-36 OR 060 A62 OR 060 A67 OR 080 A67							
										H.T./HARDNESS:QUENCHED AND-TEMPERED 67-70HRA(HB313-363)											
										PROTECTIVE FINISH:-				PHOSPHATE TO SPECN. JSS:0465-01:1988 CLASS II (ACCELERATED),OIL FINISH.							