

MATERIAL :- EN-24 'X' CONDITION SPECEN BS:970 PART 2-1970

WORKMAN SHIP :- BURR & ROUGH SHOULD BE REMOVED AND FINISHED SMOOTH.

FINISH :- CADMIUM PLATED TO A MINIMUM THICKNESS OF 0.012mm AND CHROMATE PASSIVATED TO SPECIFICATION IS:1572-1986, GRADE 3

HEAT TREATMENT :- 'X' CONDITDON, HRC 38, T.S. 118-134 Kg/mm²

BEND TEST :- THE PIN SHOULD NOT SHOW ANY DEFORMATION OR BENDING OF ARMS AFTER APPLYING A LOAD OF 20 Kg (MAX.)

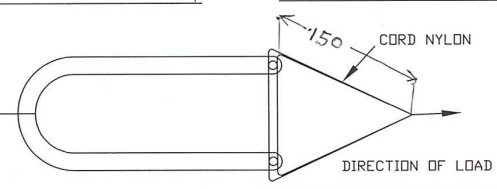
GENERAL TOL :- ± 0.2 WHERE OTHER WISE NOT SPECIFIED.

PACKING :- EACH 'U' PIN LARGE SHALL BE WRAPPED IN TISSUE PAPER. 10 Nos THUS WRAPPED BE PACKED IN A SUITABLE CARTON. 20Nos OF SUCH CARTONS SHALL THEN BE PACKED IN C.W.P. (DULY LINED WITH PAPER PACKING WATER PROOF). ONE PIN IN A EACH CARTON SHALL THAN BEIDENTIFIED BY A LABEL SHOWING CAT. No. DESIGNATION OF THE STORE AND ALSO THE RECOGNISED INITIALS OF THE MANUFACTURER. EACH CARTON SHALL BE MARKED WITH THE INITIALS OF THE MANUFACTURER.THE PACKING CASE SHALL BE LEGIBLY AND INDELIBLY MARKED WITH THE NAME OF ITEM ADDRESS OF THE CONSIGNEE, CONSIGNOR TRADE MARK, CAT No., DESIGNATION OF STORE, YEAR OF MANUFACTURE, QUANTITY AND NUMBER OF THE INDIVIDUAL PACKS.

MFG. PROCESS :- GENERAL ENGINEERING METHOD

TEST METHOD FOR 20kg LOAD

DIRECTION OF LOAD



SCALE :- NTS
DIMENSION IN mm
TOLERANCE:-AS ABOVE
MATERIAL :-AS ABOVE
FINISH :- AS ABOVE
HEAT TREATMENT :- AS ABOVE

ADRDE, AGRA	DRN.	PRD. OFF. <i>[Signature]</i>
GROUP :- CP(H.D. SYSTEM)	CHD.	GP.DIR.
'U' PIN (FOR MAIN PARACHUTE) HEAVY DROP P'CHUTE (P-7 PLATFORM) SYSTEM FOR IL-76 A/C		DR/cD&S
		APPROVED <i>[Signature]</i>
		HEAD(PARA)
		DRG.No. :- ADRDE/ 1.6.01.03-12

Sl. No.	DATE	ZONE	AUTHORITY	BRIEF RECORD	DR/c D&S	HEAD QA
1						
2						
3						
4						

