



*** NOTES :-**

- (1) ALL MATE MATERIAL STEEL PARTS FROM IS 2062-1-1956 GOST 977-75
- (2) UNSPECIFIED CASTING RADII UP TO R5mm.
- (3) REQUIREMENT FOR CASTING AS PER SPECIFICATIONS 172-TY10 FOR ACCEPTANCE OF INVESTMENT CASTING COMPONENTS
- (4) UNSPECIFIED CASTING TOLERANCE ARE AS PER IS-11166-1084 CLASS-2
- (5) ~~XXXXXX~~ MACHINING ALLOWANCE

APPROVED
[Signature]
D. RAJENDRAN, I.O.F.S.
 WORKS MANAGER,
 GOVT. OF INDIA, MIN. OF DEFENCE
 HEAVY VEHICLES FACTORY,
 AVADI, CHENNAI-600 054.

HEAVY VEHICLES FACTORY	MATL. STEEL 15/L-I GOST 977-75	COMP. FOR INVESTMENT CASTING
AVADI	TITLE	REQ. SECTION
CHENNAI-54	UPPER HOUSING (INVESTMENT CASTING)	
	DRG. NO. 172-25-087/C	DRG NO.
		ICE-002-0061-0

180-25-087