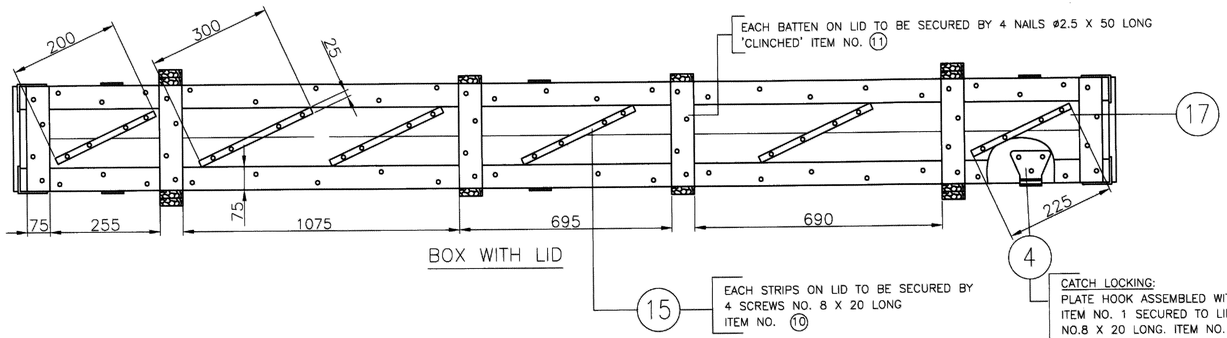
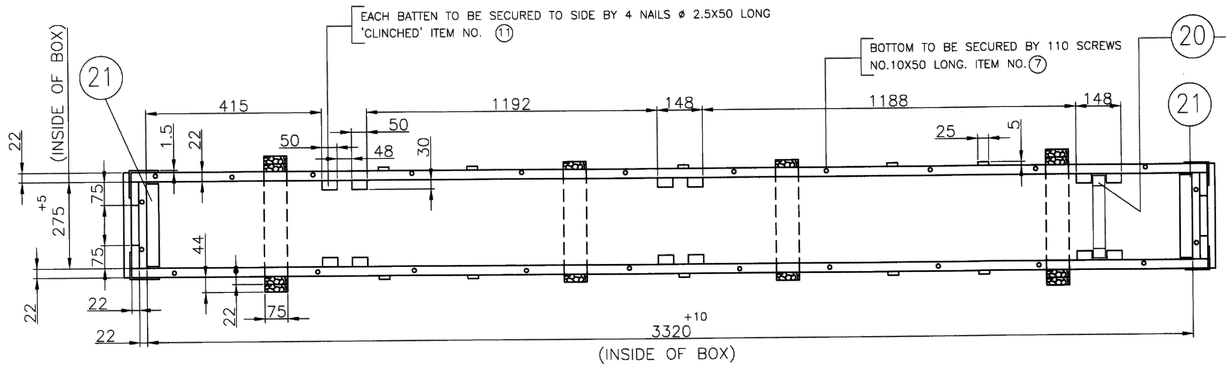
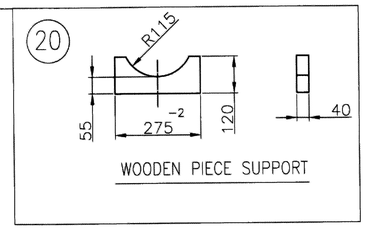
DRG. NO.– FS–2436'C'

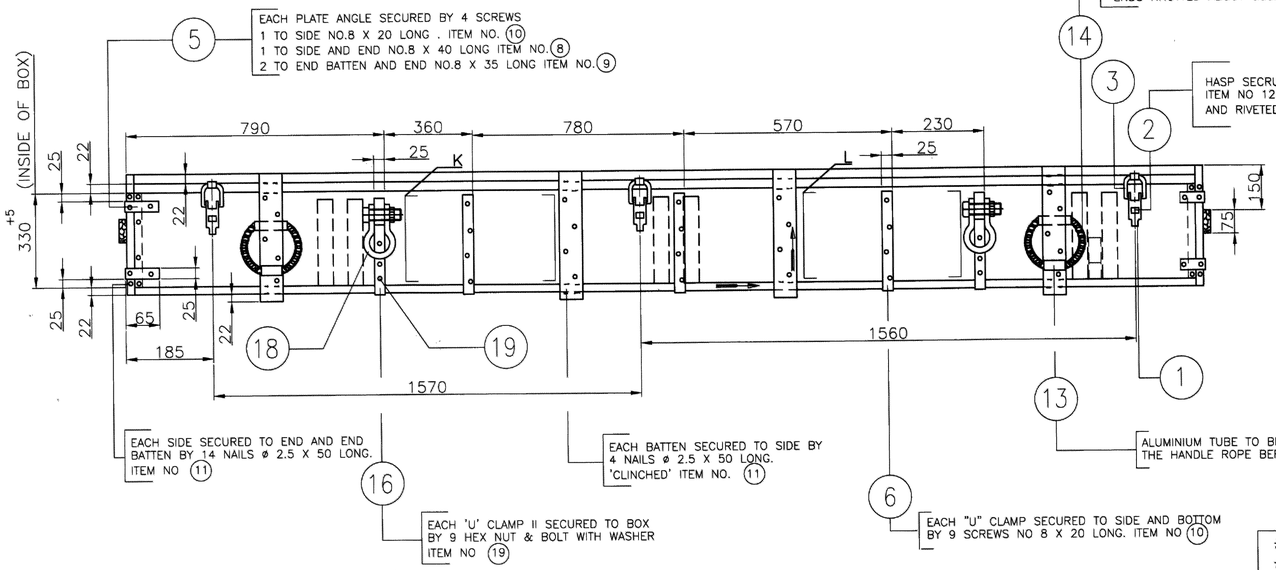


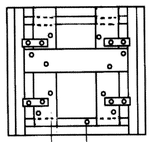
BOX WITH LID





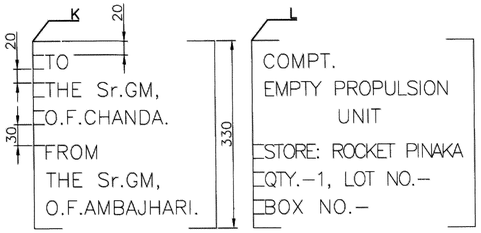
WOODEN PIECE SUPPORT





STOWAGE DIMNS.

LENGTH	– 3455
WIDTH	– 410
HEIGHT	– 425



FOLLOWING TO BE PRINTED TO THE FACE MARKED 'K'&'L' WITH READY MIXED PAINT MARKING YELLOWGOLDEN (ISC–356 TO IS:5) TO SPECN. IS:138–1981 IN 30mm LETTER HEIGHT.

CONTRACTOR'S INITIALS OR RECOGNISED TRADE MARK:
YEAR OF MANUFACTURE:
BOX DRG. NO. FS–2436B
— TO BE STAMPED OR BRANDED IN 10 TYPE AT BOTTOM.

TO BE PRINTED TO THE BACK FACE OF ENGLISH VERSION. OTHER DETAILS AS PER ENGLISH PRINTING.

सेवा में,
वरिष्ठ महाप्रबंधक
ऑ. फै. चांदा
द्वारा --
वरिष्ठ महाप्रबंधक
ऑ. फै. अम्बाझरी

कम्पोनेंट :-
एम्पटी प्रोपल्शन यूनिट

स्टोर्अस : रॉकेट पिनाका
मात्रा :१ लॉट नं.....
बॉक्स नं.....

LIST OF COMPONENTS

ITEM NO	DESCRIPTION	DESIGN REF	PART NO	NO OFF
1	CATCH	I A 1053,SHT –2	ISV : 283	6
2	HASP	I A 1053,SHT –3	ISV : 284	6
3	LINK	I A 1053,SHT –4	ISV : 285	6
4	PLATE HOOK	I A 1053,SHT –5	ISV : 286	6
5	PLATE ANGLE	I A 1053,SHT –9	ISV : 8	8
6	'U' CLAMP – I			3
7	WOOD SCREW MS C SK HD NO 10 X50 LONG.			110
8	WOOD SCREW MS C SK HD NO 8 X 40 LONG.			6
9	WOOD SCREW MS C SK HD NO 8 X 35 LONG.			12
10	WOOD SCREW MS C SK HD NO 8 X 20 LONG.			90
11	NAIL WIRE MS. PLAIN HD. ø2.5 X 50 LONG.			140
12	RIVET MS FLAT HD. ø 5 X 26 LONG.			24
13	ALUMINIUM TUBE : ID 16.5 X OD 19 X 100 LONG.			4
14	HANDLE ROPE			4
15	STRIP STRENGTHENING MS (3 THICK)			6
16	'U' CLAMP – II			2
17	LID			1
18	BOW SHACKLE TO SPEC . IS : 6132 Pt–III–1972. WIDTH = 28 mm			4
19	HEX. NUT & BOLT M8 X 35 LONG TO SPEC. IS : 1363, WITH SPRING WASHER			18
20	WOODEN PIECE SUPPORT (TOP & BOTTOM)			6
21	WOODEN PIECE PACKING (SIZE:–325 X 270 X (40 THICK–2Nos.,10THICK–1No.)			3

IMPORTANT :–

ON COMPLETION OF THE EMPTY BOX BEFORE DELIVERY CATCH LOCKING MUST BE SECURED BY A PIECE OF WIRE SOFT IRON ø0.5 TO ø1.0 TO PREVENT DAMAGE TO THE CATCH LOCKING DURING TRANSIT.

PAINTING :–

BOX INCLUDING ALL STEEL FITTINGS TO BE PAINTED EXTERNALLY WITH A PRIME COAT OF STANDARD WOODEN PRIMER FOLLOWED BY READY MIXED PAINT QUICK DRYING MATT FOR GENERAL PURPOSES TO SPEC. IS : 168.
FINISHING COAT PAINT COLOUR GREEN OLIVE (IS:5, 1SC–220)

MATERIAL :–

ONLY THE SPECIES OF TIMBER FROM MANGO/JAMUN/SHISHAM/BABUL/SEMUL/DEVDARU AS SHOWN IN APPENDIX 'A' OF SPEC. IND/ME/883. (PROV.) WHICH MUST CONFIRM TO THE CONDITIONS LAID DOWN THEREIN WILL BE USED IN THE MANUFACTURE OF BOX.

AFTER SEASONING, TIMBER SHOULD BE DULY TREATED WITH PRESERVATIVE LIKE COPPER NAPTHANATE ETC., AS PER APPENDIX 'C' OF SPEC. IND/ME/883. (PROV.)

TENDERER SHOULD CLEARLY INDICATE IN QUOTATION WHICH SPECIES OF TIMBER ARE INTENDED TO BE USED OTHERWISE THE QUOTATION IS INVALID.

NOTES :–

DIRECTION OF GRAINS SHOWN THUS. ⟶
ALL STEEL FITTINGS SCREWS NAILS RIVETS TO BE TINNED OR SUITABLY RUST PROOFED.
ALL SCREWS TO BE WOOD MS C'SK HD. TO SPEC. IS : 6760.
ALL NAILS TO BE ROUND MS WIRE PLAIN HD. TO SPEC. IS: 723.
ALL RIVETS TO BE MS FLAT HD. TO SPEC. IS : 2155.
THE BOXES SHOULD BE REPLACED FREE OF COST IF ANY DEFECT IS NOTICED AT A LATER DATE.
A TOLERANCE OF $^{+5}_{-2}$ mm IN CASE OF WIDTH AND $^{+3}_{-0}$ mm INCASE OF THICKNESS SHALL BE PERMITTED ON THE NOMINAL SIZES OF BATTENS BEING USED FOR THE MANUFACTURE OF THE BOX.

TOLERANCES ON OTHER UNTOLERATED DIMNS ARE AS FOLLOWS.

DIMNS UPTO	30mm	±1mm
30 to	120mm	±1.5mm
120 to	400mm	±2.5mm
400 to	1000mm	±4.0mm
1000 to	3500mm	±6.0mm

REV	DATE	DESCRIPTION	SIGN
145/2012	27.09.2012	SIDE VIEW AMENDED AS PER FRONT VIEW. DRG. ADVANCED TO 'C'.	JGM/RS
280/10 B	14.12.10	BOX LENGTH SHORTENED. RELATED DIMNS CHANGED ACCORDINGLY. SPECIES OF TIMBER MENTIONED. PAINTING WITH STD. WOOD PRIMER SPECIFIED. BATTENS DIMNS SPECIFIED WITH TOLERANCES. UNTOLERATED DIMNS TOLERATED ALSO. DRG. NO. ADVANCED TO 'B'	WM/RS
144/04 A	17.05.04	PRINTING MATTER IN HINDI ADDED. DRG.NO. ADVANCED TO 'A'.	S.K.DE JGM/R&D

AMENDMENTS

DIMENSIONS ARE IN mm.		
THIRD ANGLE PROJECTION		
SCALE – NTS		
2010	NAME	DATE
DRAWN	BJP	15/12/10
TRACED		
CHECKED		15/12/10
JWM/CDD		15-12
APPVD. WM/RS		17/12/10

MATERIAL– AS STATED ABOVE

NOMENCLATURE: WOODEN PACKING BOX (TO HOLD 1 PROPULSION UNIT)

SCHEDULE NO.

STORE: ROCKET PINAKA

आर्डनेंस फैक्टरी अम्बाझरी

DRG. NO : FS–2436'C'

SHEET NO.– 1

NO OF SHEETS– 1

OPN. –

COMPT. PROPULSION UNIT (WITHOUT CAP CLOSING ASSY.)