			QUALIT	Y MONITORING INSTRU FOR INSPECTION (SRCG IM PHASE)	QUALITY MONITORING INSTRUCTION (QMI) FOR INSPECTION (SRCG IM PHASE)	- 2	er = 1		Issue No : 01 Rev No: Date of Issue
Drg . No.	062354A-01		0	e e					ý.
Nommenclature	ALUMINIUM ALLOY PLATE SIZE:60Tx100Wx410L MM	PLATE	SIZE:60Tx100Wx41	OL MM	2 2 2	or .			OFT/QMI/SRCG/
Material Specification	6061-T6 OR T651 PER QQ-A-250/11	ER QQ-/	1-250/11			1 T			KM/062354A-01
Nomenclature	Charateristics	Class	Type of check	Quantum of check	Reference document	Acceptance norms	Format of record	Inspection by QAE(N), Chennal or by Nominated Agency (Review/Witness)	Remarks
5	Conditions of Supply (Heat Treatment)	Non Critical	Mechanical Lab analysis	100%	2 2 2		Firm Inspection report	W	Firm will be undertaking 100 % Checks and
	Dimensional Tolerances	Non Critical	Measuring Instruments	100%			Firm Inspection report	W	Pre inspection Report for the same be submitted
ALUMINIUM ALLOY PLATE	General appearance	Non Critical	Visual	100%	As per Specification / As per Contract / Drawing.	As per Specification / As per Contract / Drawing.	Firm Inspection report	æ	
(Raw material)	Chemical properties	Non Critical	Chemical Lab analysis				Test report from NABL lab	R	Sample will be drawn
	Mechanical properties	Non Critical	Mechanical Lab analysis	One sample per heat		9	Test report from NABL lab	R	and sealed by Inspection Agency
	Test Piece Hardness	Non Critical	Mechanical Lab analysis	29	As per Contract /	As per Contract / Drawing	Test report from NABL lab	R	
	NMIR & MACRO	Non Critical	Mechanical Lab analysis		applicable)	(if applicable)	Test report from NABL lab	R	
Note 1. Packing: The Pa 2. Marking: Each P 3. Raw material sa 4. Parameters men	 Packing: The Packing of the Material shall be done in such a manner to avoid corrosion and damage in handling and transit Marking: Each Packing shall be legibly marked with manufacturer's identity. Qty, Heat No. OFT Supply order No etc. Raw material sample minimum of 300mm should be supplied for cross verification along with the first supply of stores. Parameters mentioned in Drawing/Contract shall prevail over parameters in Specifications in case of any difference. 	shall be or marked mm shou ntract shall	tone in such a mann with manufacturer's uld be supplied for cr all prevail over paran	er to avoid corrosio identity, Qty, Heat oss verification alor neters in Specificati	n and damage in har No, OFT Supply ord ng with the first suppl ions in case of any d	dling and transit. er No etc. y of stores. fference.	-		