

NECK for Metallic Container for TU33E

MATERIAL PROPERTIES:

Carbon sheet steel surface groups III & IV, Normal Deep Draw

Thickness (or diameter) of the parts of container: 2.0 – 3.0 mm

Manufacturing:

Neck cover, locks and neck of containers made from ungalvanized sheet shall galvanize. Zinc from

Grade **II1 and II2** or zinc anode of grade **grade II1 and II2** shall be used for zinc plating both by galvanized and hot galvanized. Zinc of grade II3 is used for hot zinc plating. The thickness of coating parts of the container coated by zinc by galvanic or hot method shall be at-least 9 micron. Coating shall be continuous without cracks and swelling.