

MACHINE TOOL PROTOTYPE FACTORY, AMBARNATH

M.P.F. AMBARNATH	PART LIST : 125mm SEMI CMB. CRIDG. CASE		ORDER NO.	SHT. NO. 68
	GROUP : WINDING M/C.	ASSY. DRG. NO. VMT-- SK- 119- 11000-10		
PART NO.	NO. OFF	DESCRIPTION	MATERIAL	REMARKS
VMT.SK.119.				
11001 ✓ 14	2	PIN	C-65 IS:5517	TOUGHENED
11003 ✓ 13	3	HOLDER	BRASS IS:4170	
11004 ✓ 14	4	NUT	40C8 IS:5517	
11006 ✓ 14	4	NIPPLE	40C8 IS:5517	
11007 ✓ 13	1	STOP	40C8 IS:5517	
11008 - 11	1	CUTTER	103T3 IS:3749	
11009 ✓ 13	1	MANDREL	40C8 IS:5517	
11010 ✓ 14	2	BUSH	PHOS. BRONZE IS:7811	
11011 ✓ 14	1	LINK-II	IS:5517-40 NIS- C&AM03	
11012-14	9	WEDGE	C40 IS:5517	ADDED ON 23.7.14 Breschi 12/3/14
11013-13	4	CAM		

APPROVED *Jhb*

MACHINE TOOL PROTOTYPE FACTORY, AMBARNATH

M.P.F.		PART LIST : 125mm SEMI CMB. CRTDG. CASE		ORDER NO.	SHT. NO.
AMBARNATH		GROUP : WINDING M/C.		ASSY. DRG. NO.	
		SUB GROUP : CUTTER UNIT ASSY.		VMT- SK- 119- 11000 -10	
PART NO.	NO. OFF	DESCRIPTION	MATERIAL	REMARKS	
VMT. SK. 119.					
11050	2	SOC.HEAD CAP SCREW M6 X 12Lg.	1S:2269		
11051	2	SPRING WASHER 7φ	1S:6735		
11052	1	SOC.HEAD CAP SCREW M12 X 35Lg.	1S:2269		
11053	1	LOCK NUT M12	1S:3063		
11054	7	SOC.HEAD CAP. SCREW M8 X 30Lg	1S:2269		
11055	12	SOC.HEAD CAP SCREW M12 X 30Lg.	1S:2269		
11056	12	SPRING WASHER 14φ	1S:3063		
11057	20	HOSE CLIP - WORM TYPE HOSE PIPE OD = 19φ			
11058	4	SOC.HEAD CAP SCREW M10 X 30Lg.	1S:2269		
11059	4	SPRING WASHER 12φ	1S:6735		
11060	1	SPLIT PIN φ3			
11061	1	SCREW TYPE'C' M6 X 10Lg.	1S:2388		
11062	3	SOC.HEAD CAP SCREW M8 X 15Lg.	1S:2269		
11063	6	SOC.HEAD CAP SCREW M10 X 30Lg.	1S:2269		
11064	6	SPRING WASHER φ12	1S:6735		
11065	4	EXT. CIR CLIP 20φ	1S:3075		
11066	4	Hex. Soc. Hd. Cap screw M10 X 20 long.	1S:2269		
11067	2	Hex. Soc. Hd. Cap Screw M8 X 40 lg.	1S:2269		

APPROVED *AB*

CHD. BY NATH AK
DATE

SIG. *R*

FORMAT NO. 444002

MACHINE TOOL PROTOTYPE FACTORY, AMBARNATH

PART NO.	NO. OFF	DESCRIPTION	MATERIAL	REMARKS	ORDER NO.	SHT. NO.
M.P.F. GROUP : WINDING M/C.						
AMBARNATH SUB GROUP : CUTTER UNIT ASSY. C/2						
VMT.SK.119.						
11100 - 12	1	LEVER		TO BE MANUFACTURED FROM VMT.SK.119.11100.42		20
11200 - 12	3	LEVER		TO BE MANUFACTURED FROM VMT.SK.119.11200.41		
11300-41	1	HOUSING				
11500-13	1	Bracket (for c/2)		To be manufactured from VMTSK-119 - 11500-43		

APPROVED *[Signature]*

MACHINE TOOL PROTOTYPE FACTORY, AMBARNATH

M.P.F.		PART LIST : 125mm SEMI CMB. CRTDG. CASE		ORDER NO.	SHT. NO.
GROUP :		WINDING M/C.			
SUB GROUP :		CUTTER UNIT ASSY.		ASSY. DRG. NO.	
				VMT- SK- 119- 11100-42	
PART NO.	NO. OFF	DESCRIPTION	MATERIAL	REMARKS	
VMT. SK. 119.					
11101-12	1	RING	40C8 IS:5517		
11102-12	1	BOSS	40C8 IS:5517		
11103-12	1	LEVER	40C8 IS:5517		

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CHD. BY NATH AK SIG.
DATE

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MACHINE TOOL PROTOTYPE FACTORY, AMBARNATH

M.P.F.		PART LIST : 125 SCCC		ORDER NO.	SHT. NO.
AMBARNATH		GROUP : WINDING MACHINE			72
		SUB GROUP : CUTTER UNIT ASSY.		ASSY. DRG. NO.	
				VM.T.SK.119.11200.41	
PART NO.	NO. OFF	DESCRIPTION	MATERIAL	REMARKS	
VM.T.SK.119					
11201 - 11	3	LEVER	40C8 IS:5517	} WELDED TOGETHER	
11202 - 11	3	RING	40C8 IS:5517		
11203 - 11	3	BOSS	40C8 IS:5517		
11204 - 11	3	PLATE	40C8 IS:5517		
11205 - 11	3	PLATE	40C8 IS:5517		

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