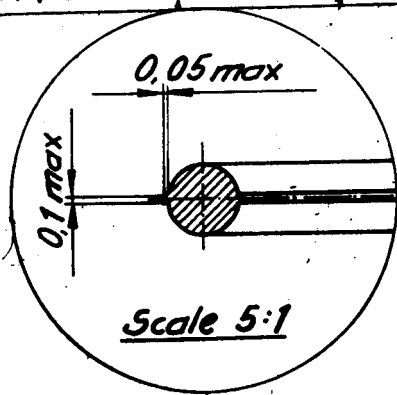
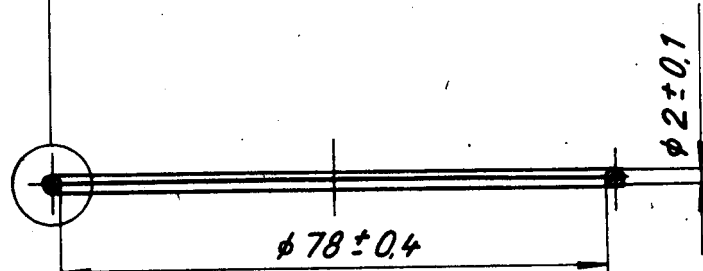


Allt obehörigt utnyttjande av handling beträffas enligt lag.

Ändringsnr	Ändr nr	Beskrivning	Datum	Utförd	Gransk/Godk
B	1	B2, Redrawn	73-10-10	See	See
C	1	B2	79-01-05	Adm.	See
D	1	B2	83-05-27	Adm	See
19.4.84. DRG. SEALED IN SUPERSESSION OF ISSUE 'C'			bet 33575-A		
2140-89	D.C.34742-A	INDIGENOUS MATERIAL ADDED.			
5.9.96	36167-A	INDIGENOUS MATERIAL AMENDED			
10.2.99	36522-A	ENTRANCE FOR EST. MASS, GAUGE SCHD. & D.S. CAT. NO. ADDED			
1901.01	36783-A	MAT. C. SPEC. (INDIGENOUS) AMENDED			



INDIGENOUS MATERIAL:-
~~NATURAL RUBBER TO SPECIFICATION~~
~~IND/ME/728 COMPOUND Z-14-C OR~~
~~CHLOROPRENE RUBBER TO SPECIFICATION~~
 IND/ME/884/PROV. (CLASS G-4) COMPOUND
 NO. C-60 COMPATIBLE WITH RDX TNT.



AQL table F1301-907450

				Natural rubber to CS 3105/Z 14C alternatively EPDM-rubber 601 alt. 701 to SIS 162700 and compatible with AKB204	
Det	Antal	Benämning/Beteckning	Ritning/Referens	Material/Ovrigt	
Där ej annat anges gäller: Tolerans		Ytjämnhet	Gradning R Fas	≈ eller x45°	före Mätt ybeh efter
Konstr/Ritad	AH	Kop	Gransk	A.B	Godk U.M
Datum	66-12-06		B.O	66-12-09	EST. MASS: 1.08g Approx
0-Ring 78x2				D.S.CAT. NO-NO TO BE ALLOTTED	
FORENADE FABRIKSVERKEN HUVUDKONTORET ESKILSTUNA				F1301-040360 D	

01-055380
01-056050
01-036320

Tillhör
01-036522

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SPECIFICATION (SPEC.)

13



O-Rings in the 84 mm Ammunition

No. F1301-907450

Sheet 1 (1)

Issue	Date	Prepared	Checked	Appd	Issue	Date	Prepared	Checked	Appd	Issue	Date	Prepared	Checked	Appd
K	83-05-04	LN		AB										

Translated from Swedish

AQL-Table

The table includes the most important properties for the product. The AQLs below apply provided that the deviations are not of abnormal magnitude. (Approximate value < 20 % of the tolerance zone). In case of deviations of abnormal magnitude, the applicable deviation routine shall be used.

AQL for properties not listed in the table - %.

For receiving inspection, SS 02 01 30, ISO 2859 or MIL-STD-105D is used.

Item	Drawing No.	Dimension and tolerance $\emptyset D \times \emptyset D_2$	AQL %			
			$\emptyset D$	$\emptyset D_{2max}$	$\emptyset D_{2min}$	Flash and visual defects
1	F1301-040580	$71 \pm 0.4 \times 1.6 \pm 0.1$	4	4	1	1.5
2	F1301-065801	$71 \pm 0.4 \times 1.8 \pm 0.1$	4	4	1	1.5
3	F1301-065740	$8.1 \pm 0.15 \times 1.6 \pm 0.08$	4	4	1	1.5
4	F1301-061990	$67 \pm 0.4 \times 2.5 \pm 0.15$	4	4	1	1.5
5	F1301-062000	$28 \pm 0.3 \times 2.62 \pm 0.1$	4	4	1	1.5
✓ 6	F1301-040360	$78 \pm 0.4 \times 2 \pm 0.1$	4	4	1	1.5
7	F1301-082681	$71 \pm 0.6 \times 1.65 \pm 0.08$	4	4	1	1.5
8	F1301-089172	$3.4 \pm 0.3 \times 1.9 \pm 0.12$	4	4	1	1.5
9	F1301-061521	$17.3 \pm 0.2 \times 2.45 \pm 0.12$	4	4	1	1.5
10	F1301-094430	$66.7 \pm 0.5 \times 1.2 \pm 0.08$	4	1	1	1.5

Unless otherwise stated with regard to flash and other visual properties, standard SMS 1586 is applicable. If permissible height is stated in the drawing, it refers to max. deviation due to remaining flash and displacement and dissimilarity between the mould halves.