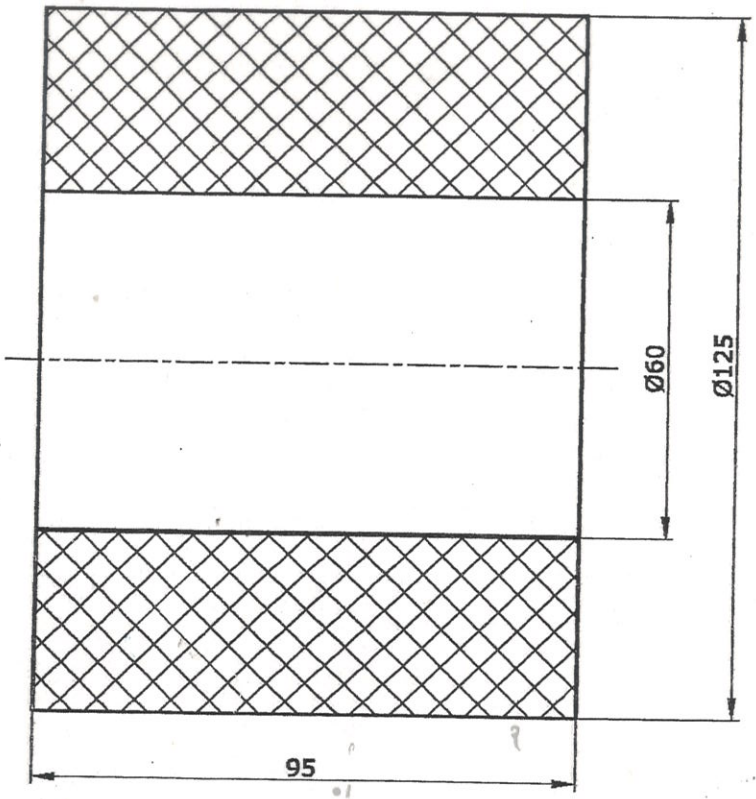
FORG./ PATTN.:-	GEN. TOL.:- IS: 2102 (COARSE)	COND.:-	HARDNESS :	FINISH :- ▽

DRG.No. SK - 8738 REV-F



MATERIAL:- GRAPHITE

(MATERIAL SPECIFICATION AS PER PARA 3 OF APPENDIX 'A4' OF QAP (ARDE / SPECN / PINAKA / RKT - 04, ISSUE- 03, FEB 2020). FOLLOWING OEMs ARE APPROVED FOR GRAPHITE MATERIAL)

1. LE-CARBONE (GRADE-1346) OF LE-CARBON, FRANCE 'OR'
2. TOYO TANSO (ISO 63) OF TOYO TANSO, JAPAN 'OR'
3. HARTING (PREMIUM & SUPERFINE) OF HARTING, UK

NOTE:-

1. ALL THE SURFACES SHOULD BE FREE FROM ANY SCRATCHES AND CRACKS / VOIDS.
2. X-RAY TO BE CARRIED OUT TO CHECK FOR VOIDS AND CRACKS.
3. SUPPLIER SHOULD PROVIDE WARRANTY OF ITS SOUNDNESS AND IN CASE OF NON CONFORMING, ITEM SHOULD BE REPLACE.
4. MINIMUN 5 TEST SPECIMAN SHALL BE CHECKED FOR EACH PROPERTY AND AVERAGE VALUE SHALL BE RECORDED.
5. THIS DRAWING IS APPLICABLE FOR DIMENSIONS ONLY.
6. ACCEPTANCE CRITERIA WILL BE AS PER APPENDIX 'A4' & APPENDIX 'A5' OF QAP (ARDE / SPECN / PINAKA / RKT - 04, ISSUE- 03, FEB 2020) ISSUED BY ARDE PUNE.

DIMN'S ARE IN mm

THIS DRG SUPERSEDES DRG SK-8738/E

18-02-22
CM/D-O

D.A.NO DATE	DETAILS	INTL.
02051 09/02/22	DRG REVISED AS PER ABOVE SAID LATEST QAP	JWM/DO

REVISIONS

2022	DATE	INTL.
PREPD.	9/2	
CHD.		
JWM/DO	9/2	
DO/DO	9/2	
HOS/SHOP	9/2	
DO/SHOP	9/2	
MASS		

MATERIAL :- AS STATED

ORDNANCE FACTORY, KANPUR

GRAPHITE TUBE FOR THROAT INSERT

STAB ASSY PINAKA ROCKET

ASSY & STORE DRG No. 8603 02 01 07 00 001 00DA

DRG. No. SK- 8738 †

SHT 1 OF 1 | SCALE : NTS | REV - F