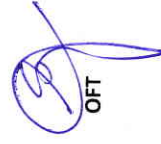


QUALITY ASSURANCE PLAN (SRCG IM PHASE)									
Issue No : 01 Rev No: 00 Date of Issue / / 2022									
OFT/QAP/SRCGY20103A									
Y20103A-00									
DRUM CABLE 100M FOR WNH3A : FOR WEAPON STATION TOP ASSEMBLY ( MB1418B-00)									
AS PER SPECIFICATION STANDARD RQ11702080-100									
Component Nomenclature/ operations	Chararacteristics	Class	Type of check	Quantum of check	Reference document	Acceptance norms	Format of record	Inspection by GM OFT (Review/Witness)	Remarks
Drum Cable 100M for WNH3A	General appearance	Non Critical	Visual	100%	AS PER SPECIFICATION STANDARD RQ11702080-100		Firm Inspection report	R	Samples will be drawn and sealed by QC/OFT
	Chemical properties	Non Critical	Chemical Lab analysis	100%			Test report from NABL lab	R	
	Mechanical properties	Non Critical	Mechanical Lab analysis	100%			Test report from NABL lab	R	
In process-AS PER SPECIFICATION STANDARD RQ1170208-100	Dimensions Specified in the Inspection report of the component	Non Critical	Dimensional measurement	100%	AS PER SPECIFICATION STANDARD RQ11702080-100		Firm Inspection report	R	Firm will be undertaking 100 % Checks and Pre inspection Report for the same be submitted
Final Inspection	General appearance	Non Critical	Visual and Dimensional Checks	100%	AS PER SPECIFICATION STANDARD RQ11702080-100		Firm Inspection report	R	

\* Note : 1. Traceability of all the activities are maintained by QC/OFT and may be audited, if required.

  
OFT

11/5/22  
16/1/22

11/5/22