

1 2 3 4

ISS C A W S SS IC DRG.No.

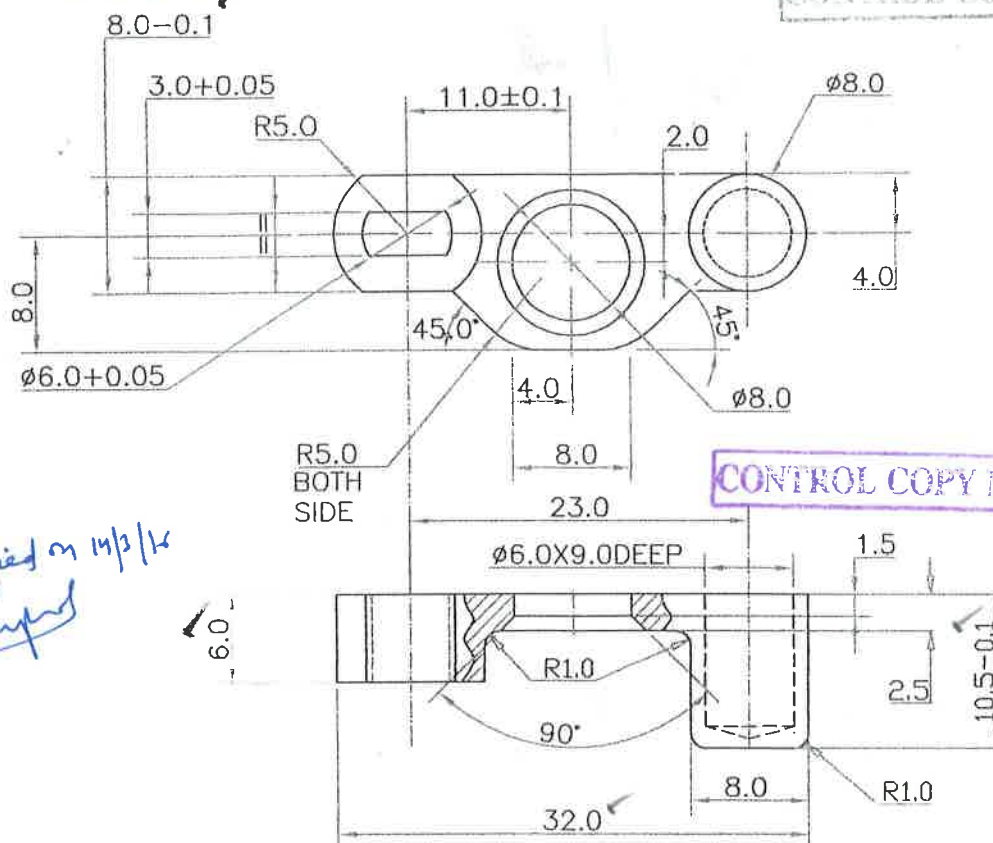
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GEN TOL FINE/MEDIUM/COARSE
CLASS TO IS:2102

DRG CONVENTIONS CONFIRM TO INDIAN STD
DIMN IN mm UNLESS OTHERWISE STATED

Received on 29/11/15

CONTROL COPY No. 07



CONTROL COPY No. 1

- NOTES: 1) REMOVE ALL SHARP EDGES AND BURRS.
2) TOLERANCE FOR ANGLES $\pm 30'$ UNLESS OTHERWISE STATED.
3) HARDNESS: 500 - 550 HV
4) HEAT TREATMENT:- CASE HARDENED TO A DEPTH OF 0.13 TO 0.26
5) ALT. MATERIAL; MIM 9310 (AISI-9310, EQUIVALANT) HARDNESS-500-600HV.
CASE DEPTH-0.1 TO 0.3mm.

3	9/11/2015	M-29	DRG. REVISED	
2	14/07/2015	M-14	DRG. REVISED	
1.	21/01/2011	M-14	DIMN 7.0 DEEP ADDED DIMN 7.0 ADDED	C-3,4 C-3
S No	DATE	AUTHORITY	BRIEF RECORD	ZONE
DRN	KSD.	CHD	MATERIAL:	CD GO
APPD	DATE 9/11/2015	For Director	STEEL TO IS:4432 1988, Gr 13Ni13Cr3 (En-36B)	SIGN
SEALED	DATE		PROTECTIVE FINISH: PHOSPHATED TO SPECN. IS:3618-1966, CLASS 'B'	
SCALE 2:1	EST MASS		TITLE	
DESIGN AUTHORITY ARDE PUNE411021			LEVER STUD CHANGE LEFT	
DRG.No.	0 2 0 4	0 3	0 2	0 2
	IC	SS	S	AA
PART No		DS CAT No		AHSP