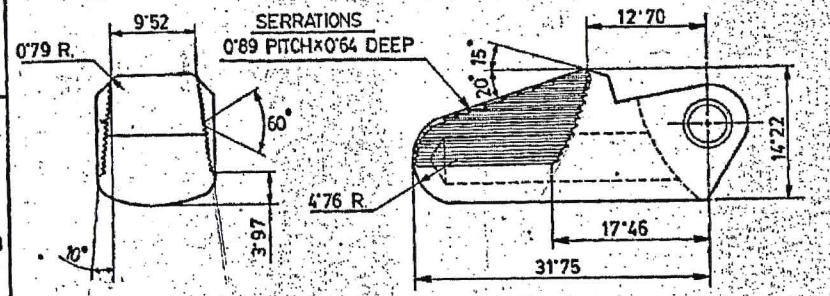
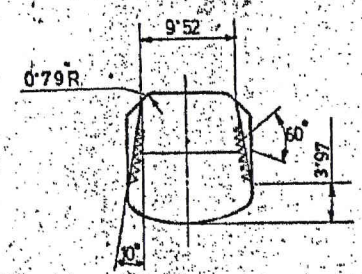
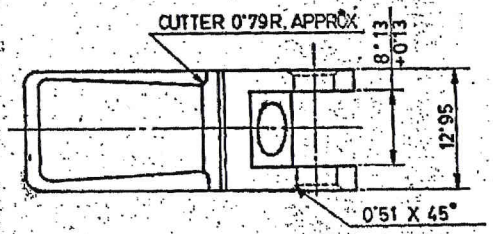
DS.CAT. NO. 1005-001547

DRAWING CONVENTIONS CONFORM TO JSG-0104
DIMENSIONS ARE IN mm



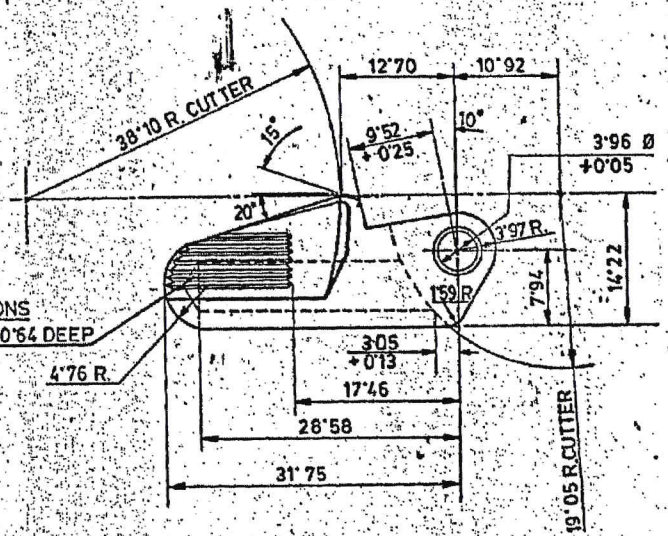
ALTERNATIVE DESIGN OF SERRATION

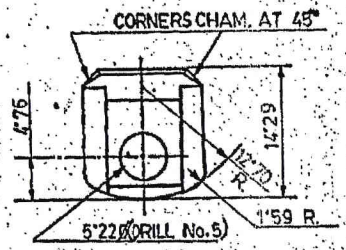




MARKING (SUITABLY)ON SAMPLE:-
YEAR OF MANUFACTURE
MANUFACTURER'S CODE
D.S. CAT NO.

PROTECTIVE FINISH :-
INTERNAL SURFACE :- PHOSPHATE TO SPECN. JSS:0465-01:1988 CLASS-1, OIL FINISH.
EXTERNAL SURFACE :- PHOSPHATE TO SPECN. JSS:0465-01:1988 CLASS-1, PAINT RFU FINISHING AMMUNITION STOVING BLACK SPRAYING FOR SMALL ARMS TO SPECN. JSS: 8010-37





NOTE
WHERE TOLERANCES ARE NOT SHOWN DIMENSIONS IN WHOLE NUMBER OR WITH ONE DECIMAL PLACE ± 1·27mm DIMENSIONS WITH TWO DECIMAL PLACES ± 0·13 mm

METRIC

ICR-1287

UN CONTROLLED COPY
CERTIFIED CORRECT COPY OF APPROVED DRAWING AT THIS DATE 08/6/22
DESIGN & DRAWING OFFICE,
ORDNANCE FACTORY, TIRUCHIRAPPALI-620 016.

05.06.15	26760-SA	MATERIAL AMENDED.		I/C;D.O.	JSG
8-4-97	23807-SA	PROFORMA CHANGED, DIMS. 8·13 +0·13 WAS 8·128+·127, 3·96 Ø +0·05 WAS 3·962 DIA-051 & 3·05+0·13 WAS 3·048+·127, CONVENTION NOTE AMENDED, MARKING NOTE ADDED, NEG. RE-TRACED & DRG. RE-SEALED.		I/C;D.O.	G.O.
		PREVIOUS DC Nos 14991-SA, 17576-SA, 17635-SA, 19455-SA, & 23422-SA			COPY
DATE	AUTHY.	BRIEF RECORD	ZONE	I/C;D.O.	G.O.
SEALED:-		D.C. 14991-SA, DT. 14.1.77			SIGN.

NOMENCLATURE : CATCH, COCKING HANDLE

DGN.	CHD.	TRD.	COMP.
SCALE :- 2:1		EST. MASS	
DT. 08-4-97 I/C;D.O.		APPROVED DT. 19.6.67	
		NEG. RE-TRACED	
MATERIAL :- STEEL IS: 5517-1993 DESGN. 40C8			
H.T./ HARDNESS :-			
PROTECTIVE FINISH :- AS STATED			

AHSP COMSA), ICHAPUR
ASSY. 1005-001546
DGNR'S REF. ARDE657/220
PART NO.
DRG. NO.
D.S. CAT NO. 1005-001547

Create PDF files without this message by purchasing novaPDF printer (http://www.novapdf.com)