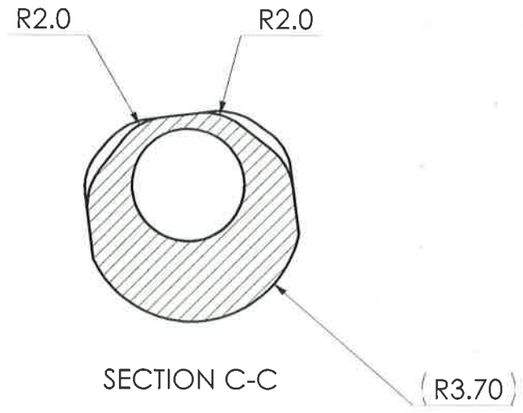
CONTROL COPY NO. 01

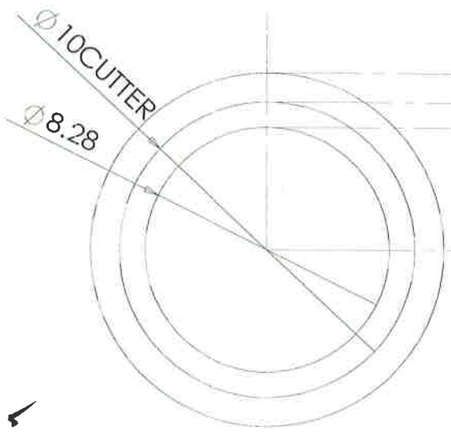
DRG.No.	IC	SS	S	AA	A	C	SST
	0 2 0 4	0 3	0 2	0 0	0 0	0 0 4	0 0 D A

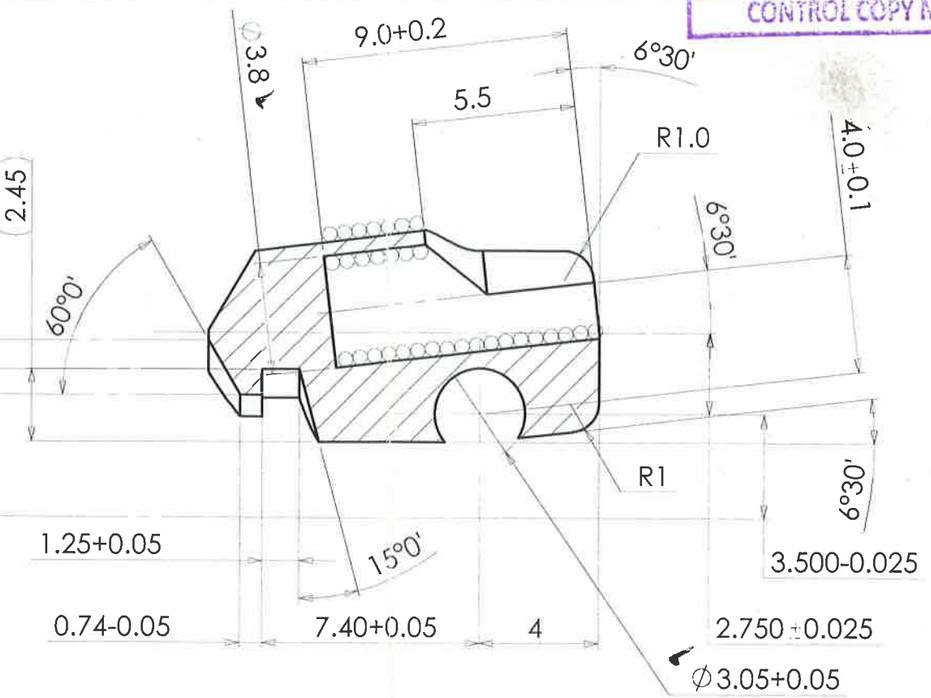
GEN. TOL. FINE/MEDIUM/COARSE
CLASS TO IS: 2102

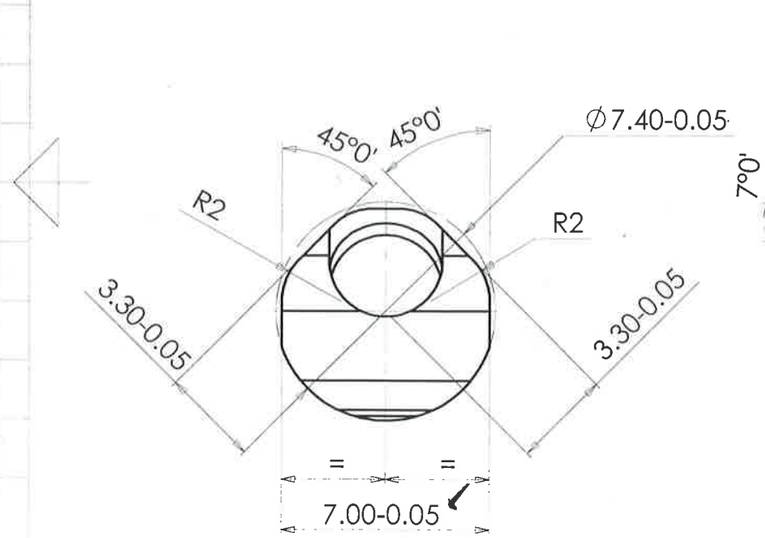
DRG. CONVENTIONS CONFIRM TO INDIAN STD.
DIMN. IN mm UNLESS OTHERWISE STATED

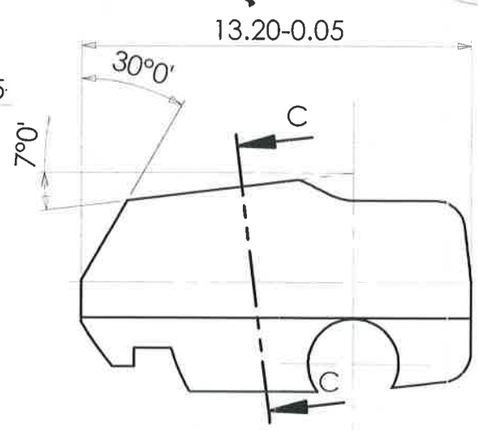


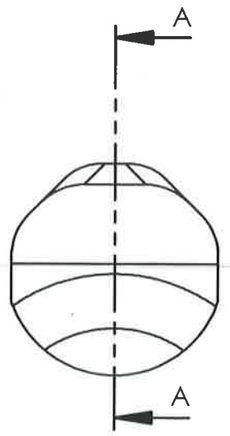
SECTION C-C





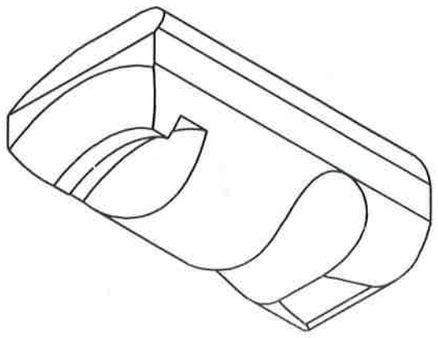


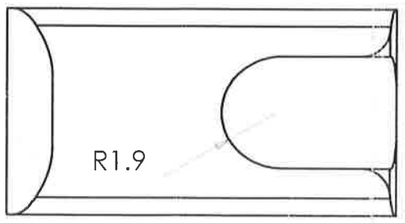




SECTION A-A

NOTES:–
1) CASE HARDENED TO A DEPTH 0.1 TO 0.2 UNLESS OTHERWISE STATED
2) HARDNESS:– 500 TO 550 HV
3) FEATURES MARKED THUS ⌀⌀⌀⌀⌀⌀ IN SECTION A–A NOT TO BE CASE HARDENED
4) TOL. FOR ANGLES ±30' UNLESS OTHERWISE STATED
5) ALT. MATL. INDO MIM 4630 MODIFIED HARDNESS 450–550 HV





Sr. No.	DATE	AUTHORITY	BRIEF RECORD	ZONE	CD	GO
					SIGN	

DRN. PRANAV CHD.

APPD.
DATE 18/08/2015 For Director
SEALED
DATE

SCALE:– 5:1 EST. MASS

DESIGN AUTHORITY
ARDE
PUNE 411021

MATERIAL :– STEEL TO BS:970 Pt.1:1983 Gd.835 M15 OR 655 M13 (STEEL BS:970 En39B OR 36B)

PROTECTIVE FINISH:–
PHOSPHATED TO SPECN.JSS–0465–01–1988 CLASS–II (ACCELERATED), OIL FINISH.

TITLE :–

EXTRACTOR 5.56x30mm JVPC

DRG.No. 0 2 0 4 | 0 3 | 0 2 | 0 0 | 0 0 | 0 0 4 | 0 0 D A
IC | SS | S | AA | A | C | SST

PART No. DS CAT. No. AHSP