

FOR EXPLANATION OF DIMENSIONIN G ETC.SEE
THIRD ANGLE PROJECTION DIMENSIONS ARE IN mm

NOTES

MATERIAL :-

TIMBER & PRESERVATION TO SPECN I. A. 1149 (LATEST ISSUE)

PLYWOOD WWR TYPE B B TO SPECIFICATION IS:303
AFTER DRILLING HOLES & MACHINING OPERATION THE PLYWOOD
SHOULD BE DIPPED IN 10% SOLUTION OF COPPER NAPHTHANATE
IN WHITE SPIRIT OR KEROSENE OIL SUPERIOR FOR A PERIOD OF
FIVE MINUTES.

STAPLES SHOULD BE MANUFACTURED FROM M.S. HARD BRIGHT
DRAWN TO SPECN IS 280 & GALVANISED IN ACCORDANCE
WITH SPECN B.S. 729 PT 1

CONSTRUCTION OF LOOP

THE LOOP CLOSURE SHALL BE EITHER LOOPED WIRE CLOSURE
OR TWISTED WIRE CLOSURE THE LOOP BOTH SIDES & TOP
SHALL PROJECT BEYOND THE EDGES OF FACE BOARD A
MINIMUM OF 25 mm TOP LOOP SHALL FIT OVER THE INSIDE LOOPS
LOOPEES SHALL BE FABRICATED SUCH THAT A TIGHT SECURE CLOSURE
IS OBTAINED WHEN A CLOSER LEVER IS USED.

TEST

THE LOOP CLOSURE MUST WITHSTAND WITHOUT BREAKING
THREE CLOSING & OPENING OPERATIONS.

TOLERANCES ON UNTOLERANCED DIMENSION ± 0.5 mm

FOR DETAILS OF PAINTING QUALITY OF TIMBER TEST
REFER TO SPECH I. A. 948 (LATEST ISSUE)

TO BE BRANDED OR STAMPED ON BOTTOM
IN 12.5 TYPE

* CONTRACTOR'S INITIALS OR RECOGNISED TRADE MARK

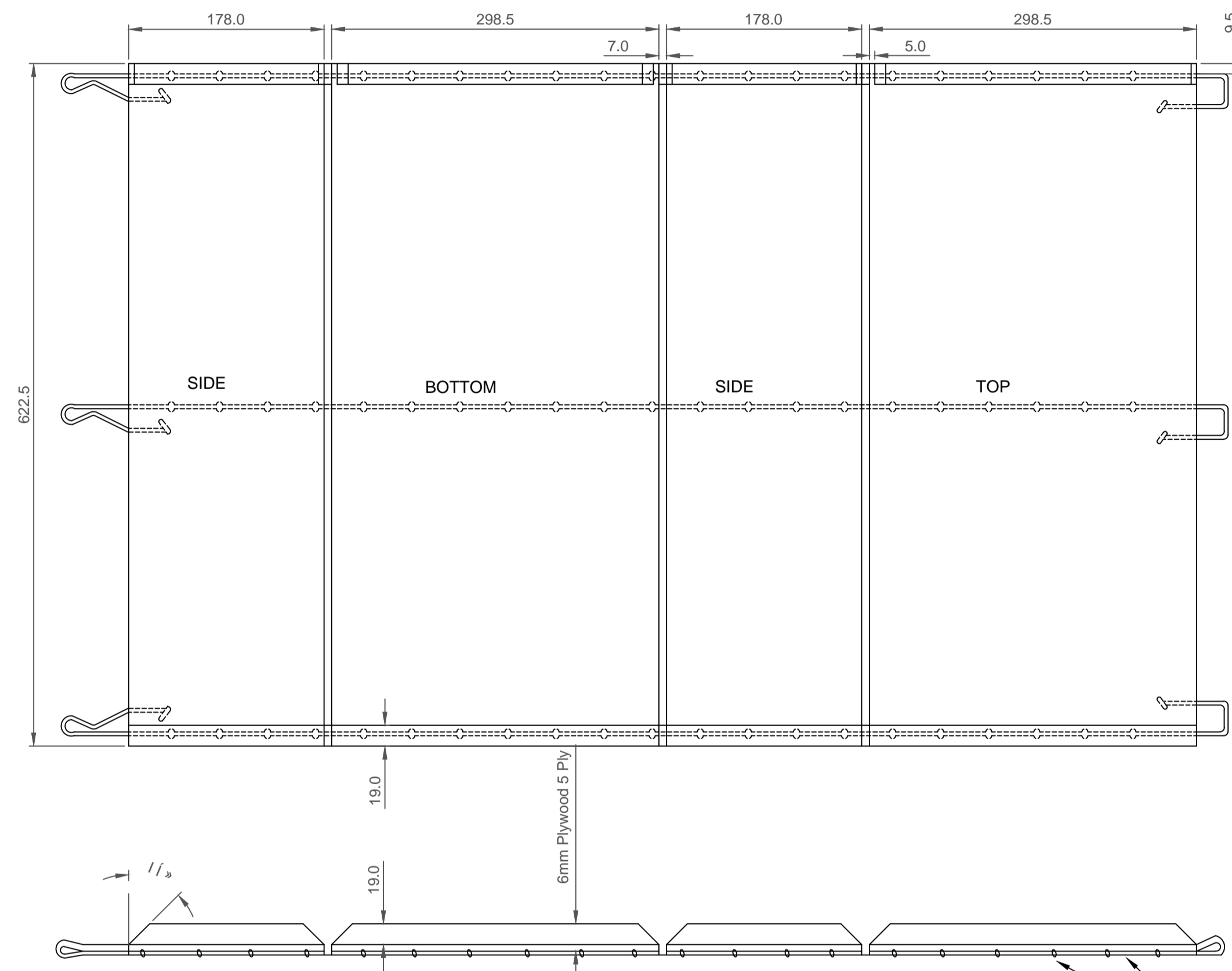
+ YEAR OF MANUFACTURE

CRATE 5A
DS CAT No. 8140 000251

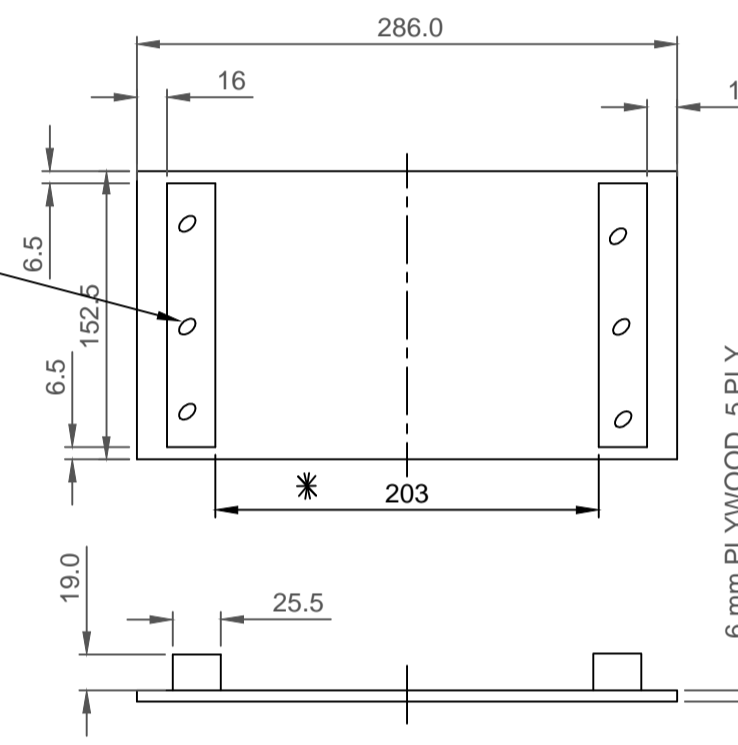
SERIAL No & D.S. CAT No. TO BE STAMPED
TO BE STAMPED OR BRANDED ON BOTTOM IN
25.5 TYPE

PAINTING

CRATES INCLUDING ALL STEEL FITTINGS TO BE PAINTED
EXTERNALLY WITH ONE PRIME COAT OF PAINT READ MIXED
QUICK DRYING MATT FOR GENERAL PURPOSE RED OXIDE (ISC. 446 TO IS:5)
TO SPECN IS 168 (LATEST ISSUE) FOLLOWED BY A COAT OF
PAINT READY MIXED QUICK DRYING MATT GENERAL PURPOSE
OLIVE GREEN (ISC - 220 TO IS : 5) TO SPECN IS 168 (LATEST ISSUE)



EACH BATTEN ON END
SECURED BY 3 STAPLES
AS SHOWN



END

2.PER SET

WIRE M.S. SOFT GALVANISED TO SPECN IS 280,
(LATEST ISSUE) WITH U.T.S. 44 TO 55 kg / mm²
(3 PER SET) 1168.0 LONG 2.032 DIA TO BE
SECURED TO SIDES, BOTTOM & TOP WITH STAPLE
125 LONG 1.219 DIA DISTANCE BETWEEN
TWO CONSECUTIVE STAPLES SHOULD BE 38.0 APPROX
APART & FORMED IN TO A LOOP AT EACH END
AS SHOWN THE ENDS OF WIRE ARE THEN
INSPECTED IN TO THE SIDES & TOP BOARDS &
CLINCHED

DEVELOPMENT

15.2.02	Sd /- DGM / CX		* DIMENSION CHANGED FROM 9.00 TO 16.00 FROM 217 TO 203		
7.1.74			RETRACED WITHOUT CHANGE		SD /-
			PREVIOUS D.C.I. NOS. 27786 - A, 29441 - A 29696 - A, 29747 - A, 29776 - A, 29877 - A 30036 - A, 50293 - A, & 30562 - A		SD /-
DATE	ATHORITY	ZONE	NATURE AMENDMENTS	SIG A.H.S.P	SIG D.O
DRG. SEALED 30 - 8 - 71				D.O. C I A	

BASED ON CIA KIRKEE DRG. NO. CIA/ AMN/754,DT.8.7.65

ORDNANCE FACTORY BHANDARA	
CRATE 5A / L / WIRE BOUND FOR PACKAGE AMMUNITION 79 A (PART No IS V 326 A)	
DATE :- 16 - 8 - 94	SCALE :- 1 : 4
DRAWN BY :-	DRG NO.
TRACED BY :- Sd /-	OFBA ' CX' 55
CHECKED BY :-	
APPROVED BY :-	FINAL APPROVAL
Sd /-	
WORKS MANAGER / IO	GENERAL MANAGER