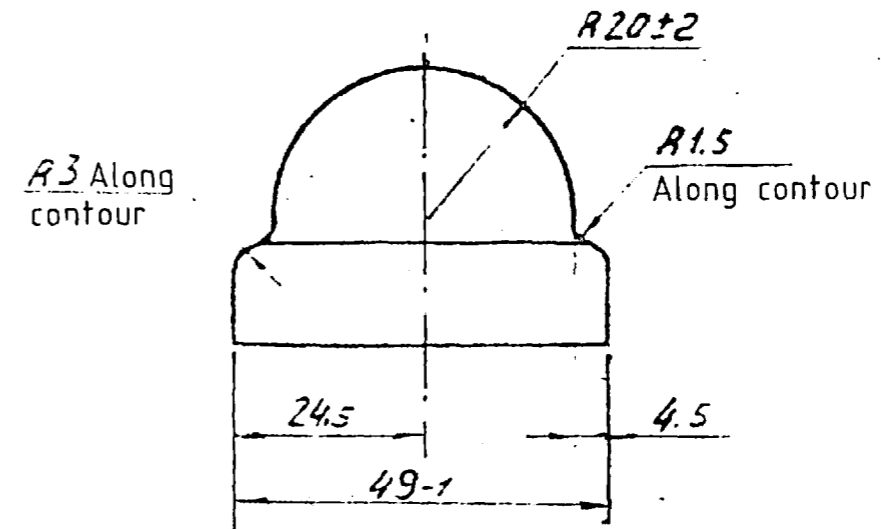
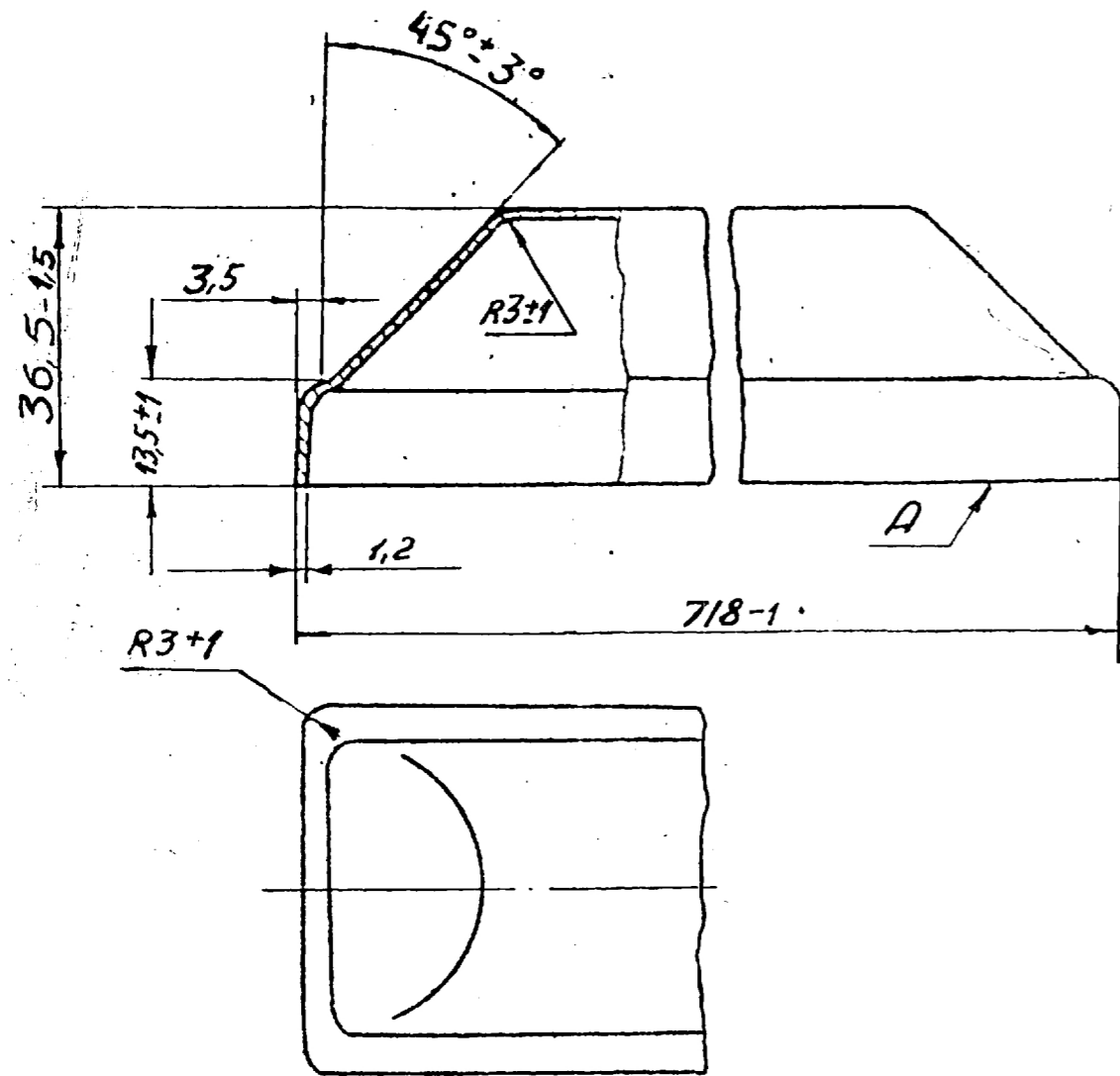


1. Part may be made as per conventional dotted line with subsequent welding with  $\Lambda 63$  GOST 15527-70.
2. Breaks of flanges upto dimension B are allowed on radii of holes.
3. Part may be made by welding the corners with wire  $\Lambda 63$ .
4. Displacement of centres of holes from their true position should not exceed 0.15 mm.
5. Carryout machining in assembly as per dimensions given in

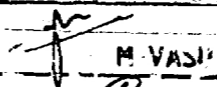

USED ON. 765-03-C5166

APPROVED		765-03-129	
CHECKED		TUBE BOARD	WEIGHT SCALE 0.820 1:1
CONTROLLER OF INSPECTION (ICV)		PLATE ДПРХМ15 НР $\Lambda 63$ GOST 931-78	SHT SHTS



1. Blunt sharp edges.
2. Thinning of material to 1 mm is allowed at
3. Perform dimensions without deviations, with an accuracy of,  $\pm 0.5$  mm.
4. Local cracks and fissures may be welded-up with wire A63, GOST 15527-70.
5. Header may be made from parts which should be butt-welded and welds should be dressed from outside.
6. Non-flatness of surface A should not exceed 1.5 mm.

USED ON 765-03-C5175

APPROVED		765-03-130	
CHECKED		HEADER	
CONTROLLERATE OF INSPECTION (ICV)		WEIGHT	SCALE
		0,662	1:1
SHEET АПР×М 1:2 НР Л63 GOST-931-78.		SHT	SHTS