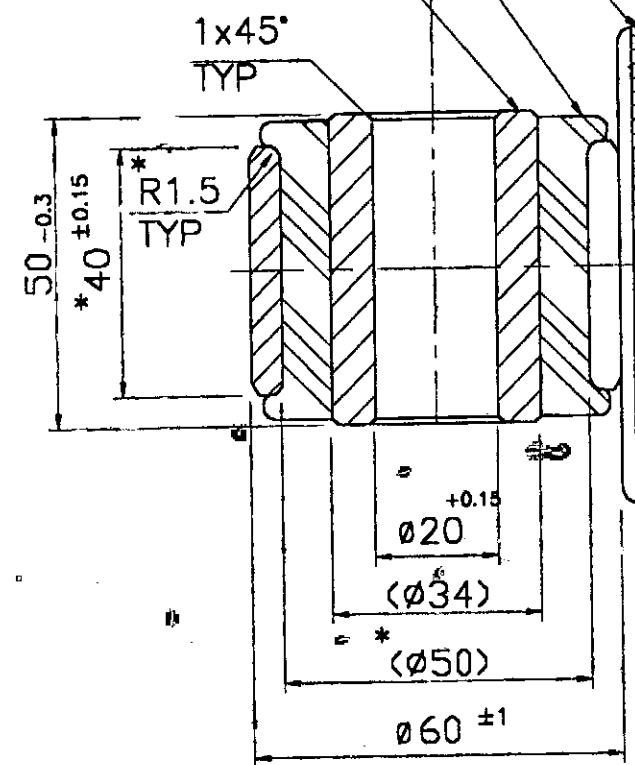


DO NOT SCALE THE DRAWING IF IN DOUBT, ASK

1480022  
2573 3260 7502N  
1510029  
2573 3240 3402N

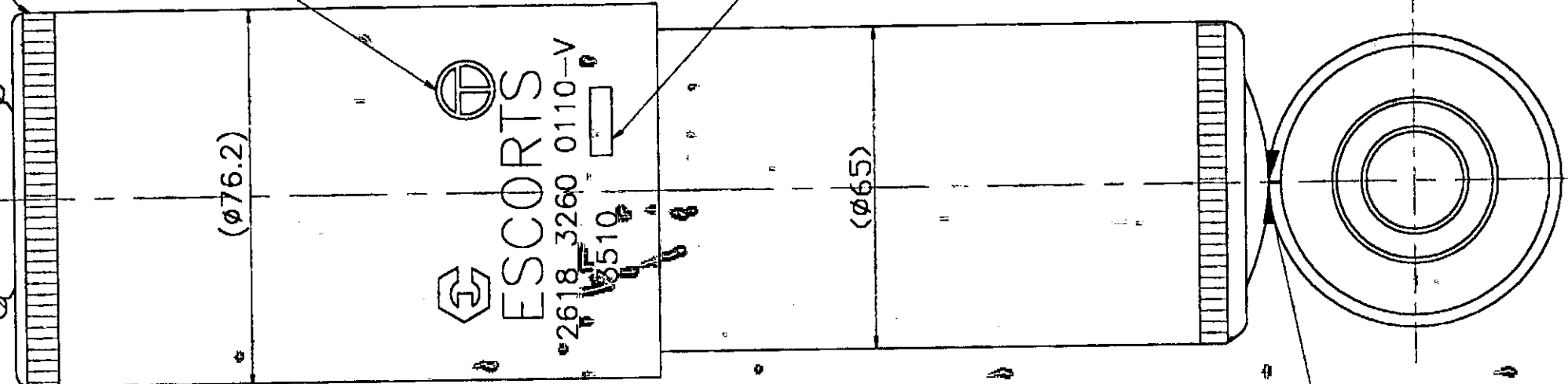
EXTENDED LENGTH; 715 ±3 (STROKE:278)  
COMPRESSED LENGTH: 437 ±3



SEAM WELDED

EMBLEM Ø 12 TS:11234

MANUFACTURING MONTH CODE



REINFORCED BY ELEC. ARC WELDING AT BOTH ENDS

REV. NO.	1019100-S0 00
DRG. NO.	1019100-S0 00
SYMBOLS	
SYMMETRICITY	
CYLINDERICITY	
STRAIGHTNESS	
PERPENDICULARITY	
PARALLELISM	
CIRCULARITY	
T.I.R.	
FLATNESS	
CONCENTRICITY	

19 04 02	94 PM 36 10 44	NR		NEW RELEASE	ARN
Date	Mod.No.	Sl.No	Zone	Modification	D.O

NOTES:

- DAMPING FORCES : AT 0.524 m/sec. TEST STROKE 100 MM TENSION : 850 ±10% Kgf. COMPRESSION : 50 ±10 Kgf.
- SHOCK ABSORBER WILL CONFORM TO IS:5423.
- PULLOUT STRENGTH OF WELD TO BE AS PER IS:12648
- SHORE HARDNESS OF RUBBER BUSHES A 70 ±5 SHORE A ASH CONTENT 5% MAX.
- PISTON ROD SEAL IS TO BE OF VITON MATERIAL WITH SHORE HARDNESS A 75 ±5 SHORE A
- MOUNTINGS ARE IDENTICAL AT BOTH ENDS
- PAINT : STEEL GREY (SS 7223 A TS 25110)
- \* MARKED DIMENSIONS ARE FOR EYE RING

TELCO PART NO : 2618 3260 0112

APPLICABLE	MEDIUM				COARSE			
	0.5	6	30	120	0	10	50	120
ABOVE								
UPTO & INCL	6	30	120		10	50	120	
EX. COARSE	± 0.5 ±1	± 1.5 ±2.5	± 3° ±2°	± 1° ±0°30'	± 0°30' ±0°15'	± 0°30' ±0°20'	± 0°10' ±0°10'	
COARSE	± 0.2 ±0.5	± 0.8 ±1.2	± 1° ±0°30'	± 1° ±0°30' ±0°15'	± 0°30' ±0°20'	± 0°20' ±0°10'	± 0°10' ±0°10'	
MEDIUM	± 0.1 ±0.2	± 0.3 ±0.5	± 1° ±0°30'	± 1° ±0°30' ±0°20'	± 0°30' ±0°20'	± 0°20' ±0°10'	± 0°10' ±0°10'	
FINE	± 0.05 ±0.1	± 0.15 ±0.2	± 1° ±0°30'	± 1° ±0°30' ±0°20'	± 0°30' ±0°20'	± 0°20' ±0°10'	± 0°10' ±0°10'	
CLASS OF TOLERANCE	LINEAR				ANGULAR			

REVISION	ECN No.	SIGN.	DATE	ALL DIMENSIONS IN MM	<p>ESCORTS LIMITED AUTO SUSPENSION PRODUCTS FARIDABAD</p>
SURFACE SYMBOLS				SCALE	
	AS RECEIVED	DRN	11.03.02	<p>THIRD ANGLE PROJECTION</p>	
	8 to 25 Ra μm	CHKD	19/04/02		
	1.6 to 8 Ra μm	APPD	19/04/02		
	0.025 to 1.6 Ra μm				
	0.025 Ra μm				
PROJECT	TATA LP 1510	PART NAME	REAR SHOCK ABSORBER (P.NO. 3510)	DRG NO	1019100-S0
				REV. NO.	00

OE PART NO.2618 3260 0110

FILE NAME :

REF./SUPERSEDES :