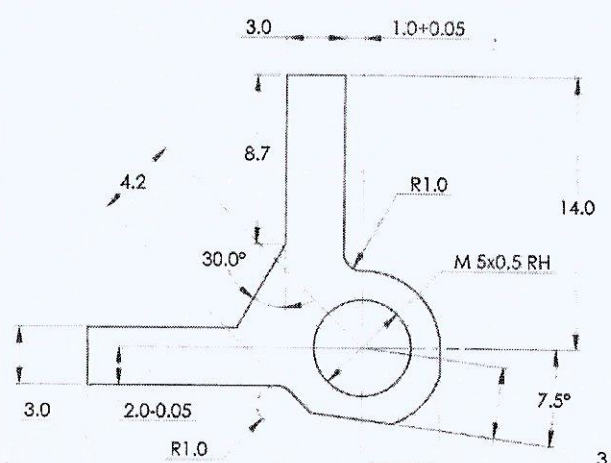
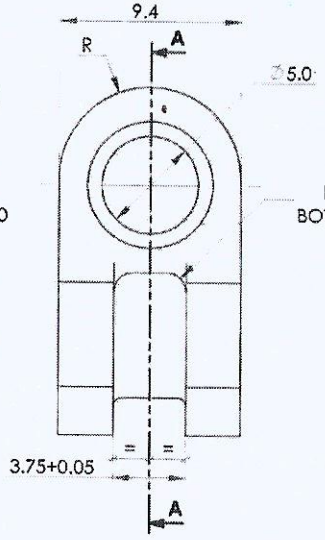
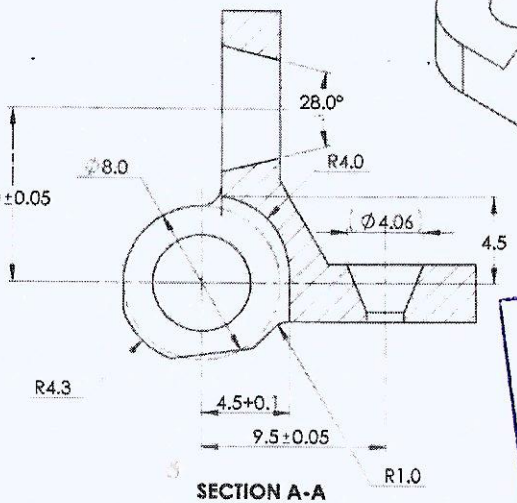
DRG No.	IC	SS	S	AA	A	C	SST
	0204	03	04	00	01	005	00DA

GENERAL TOL. : FINE / MEDIUM / COARSE
CLASS TO IS: 2102

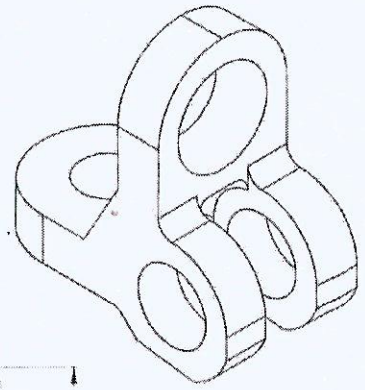
DRG. CONVENTIONS CONFIRM TO INDAN STANDARDS
DIMENSIONS ARE IN mm UNLESS OTHERWISE STATED.

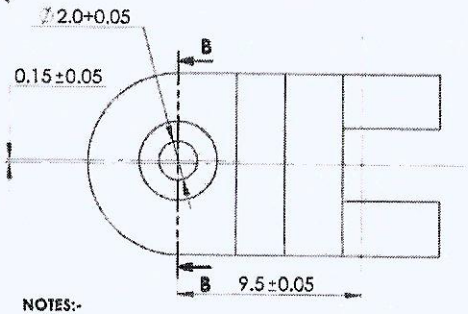


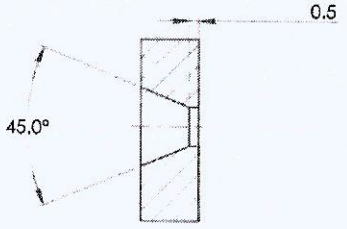




SECTION A-A







SECTION B-B

NOTES:-

1) REMOVE ALL SHARP EDGES AND BURR.
2) TOL. FOR ANGLES ±30' UNLESS OTHERWISE STATED.
3) DIMENSIONS ARE TO BE READ AS APPLIED AFTER PROTECTIVE FINISH.
4) HARDNESS:- 260-310 HV.
5) IF THE COMPONENT IS TO BE MANUFACTURED THROUGH MIM ROUTE, REFER ARDE SPECN No.DRDO/ARDE/MIM/TSP/051/2019.
6) ALT. PROTECTIVE COATING: ELECTROLESS NICKEL-BORON NITRIDE (NiBN) COATING AS PER ARDE SPECN. NO: ARDE/SA/2016/COATING-02
7) SURFACE FINISH ▽▽ UNLESS OTHERWISE SPECIFIED.

CONTROLLED COPY No.: 03

आरेखण की सही प्रमाणित प्रतिलिपि दिनांक ..... C.....
Certified as correct copy of drg. dt. 2020
क. कार्यसंचालक प्रबन्धक
Jr. Works Manager
मानक प्रबन्धक
STANDARD CELL

Sr. No.	DATE	AUTHORITY	BRIEF RECORD	ZONE	SIGN
				ED	GO

DRN: SOURABH
SIGN:
DATE: 07/03/2019
CHECKED

APPD.
DATE: 07/03/2019
FOR DIRECTOR

SEALED DATE:

MATERIAL: STEEL TO IS:5517-1993, Gd-55C8

PROTECTIVE FINISH: PHOSPHATED TQSPECN. IS: 3618-1966, CLASS 'B'

SHEET SIZE: A3
SCALE: 4:1
EST. MASS 4.98 gm

TITLE: **REAR SIGHT**

DESIGN AUTHORITY
ARDE
PUNE 411021

DRG No.	IC	SS	S	AA	A	C	SST
0204	03	04	00	01	005	00DA	

JVPC | PART No. | DS CAT No. | AHSP