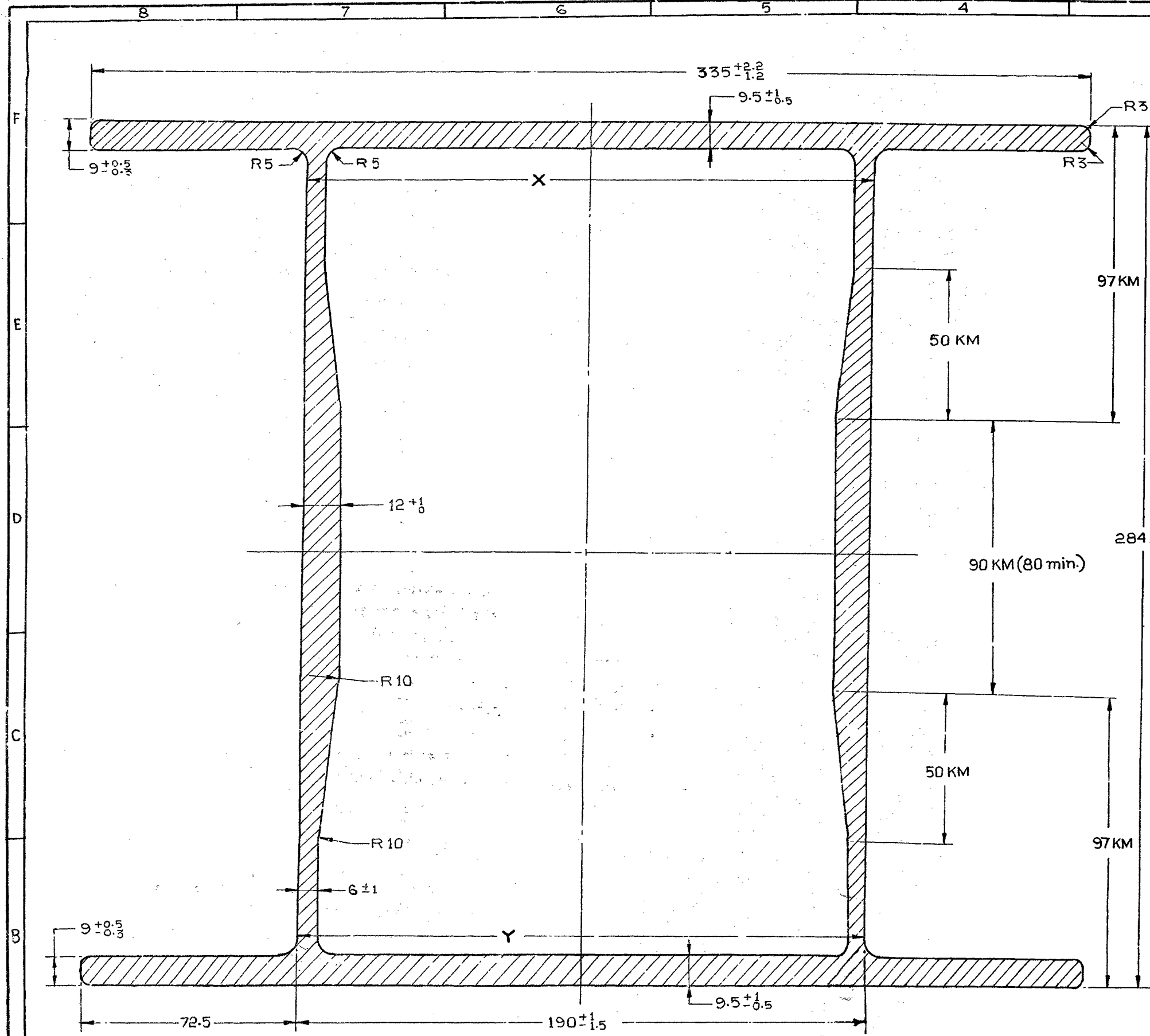
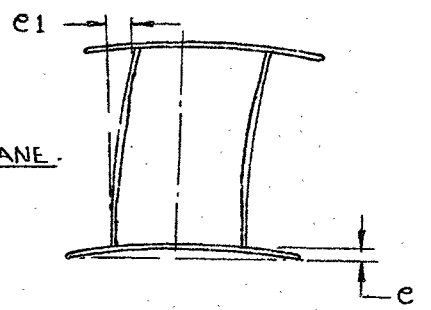


IM-0584

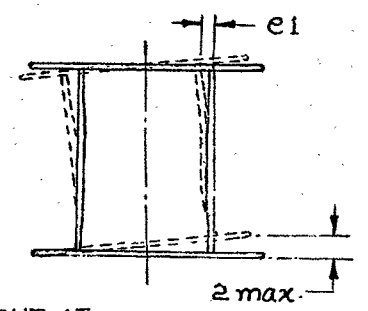


PERMITTED DEVIATION FROM PLANE.

$e = 1.7 \text{ max.}$
 $e_1 = 2.5 \text{ max.}$

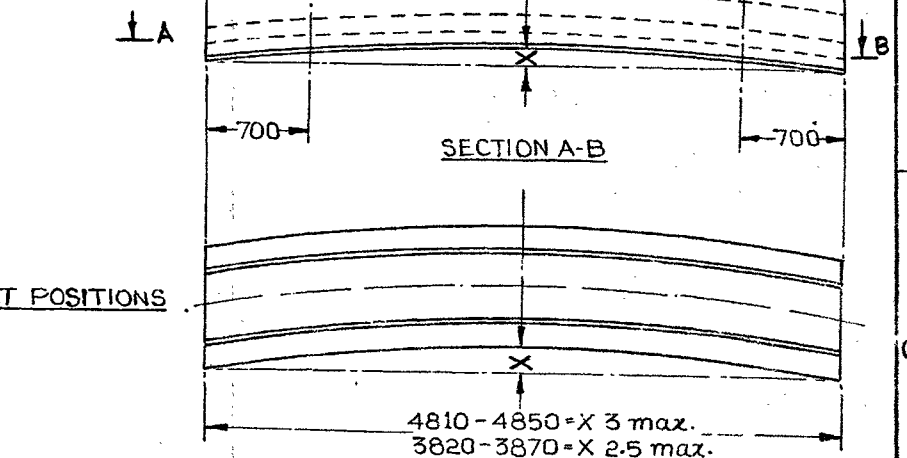


PERMITTED TORSION



PERMITTED DEVIATION FROM STRAIGHT AT

UPRIGHT



PLANE PARALLEL IN WEB ZONE WITH LENGTHS 4810-4850 mm
 ON BOTH SIDES HEAD = 700 mm AT LENGTHS 3820-3870 mm
 ON ONE SIDE HEAD = 700 mm WITHIN 190 ± 1.5 mm
 DIMENSIONS WITHOUT TOLERANCES IN ACCORDANCE WITH DIN 1748/4
 DIFFERENCE BETWEEN TWO EXTERNAL DIMENSIONS X AND Y
 MEASURED ON A SECTION HEAD MAY NOT EXCEED max. 1 mm.
 KM = DESIGN DIMENSION.

MATERIAL :- Al Zn 4,5 Mg 1F 35
 DIN 1748/1, DIN 1725/1.

HOLLOW PROFILES EXTRUS

DRN				DRG NOT TO BE SCALED				PERTAINS TO :-			
TCD				S.M. BAKSHI				ALL SHARP EDGES & CORNERS TO BE ROUNDED OFF.			
CHD				<i>S.L.</i>				ALL DIMENSIONS ARE IN mm, UNLESS OTHERWISE SPECIFIED.			
PSD				<i>Khal</i>				NOMENCLATURE			
APPD				FOR ACIE/DPS				AS STATED			
DATE								IM-0584			
TOLERANCE UNLESS OTHERWISE SPECIFIED								SCALE = 1:1			
GEN				DEC				ANG			
CONTROLLER OF INSPECTION ENGINEERING EQPT											
DC(I)	DATE	ZONE	BRIEF RECORD	SIG							