



- NOTE:
- LINK SHOULD BE FREELY ROTATE IN THE SECURING PLATE.
 - MATERIAL SHOULD BE RUST FREE
1. PLATE (SECURING LINK) -
 Ref :- DRAWING NO :- ISV-1751
 MATERIAL -
 M.S. SHEET OF ANY OF THE FOLLOWING SPECN -
 1) IS-1079-88 GRADE FE-320 H61
 ROLLED & ANNEALED -
 2) IS-513-94 COLD ROLLED & ANNEALED,
 BCS1 SURFACE TYPE 'D'
 3) BS-1449 PT 3B-1968-05-4 (GH)
 ROLLED & ANNEALED.
 4) BS-1449 PT 3B-1964-15-4A H01
 ROLLED & ANNEALED.
2. LINK FOR CATCH :-
 Ref - DRAWING NO :- ISV-1748
 MATERIAL :-
 STEELWIRE TO SPECN IS 280 - 1978
 HALF HARD BRIGHT DRAWN.

01 SEP 2014

Head of Securing Linking Office

DATE	AUTHORITY	REVISION	SIGN
DRG SEALED			

ITEM	DESCRIPTION	NO. OFF	MATL.	TREATMENT	REMARK
2	LINK FOR CATCH	1		OFB/C/721	
1	SECURING PLATE	1		OFB/C/722	

ASSY. OF SECURING PLATE AND LINK
 FOR CATCH OF BOX H2A

Ref :- OFB/C/721 & OFB/C/722

SCALE 1:1

ORDNANCE FACTORY
 BHUSAVIAL

DRG NO. OFB/C/4545

DRN	SIGN	DATE
CHD		
F/DO		
APPD		