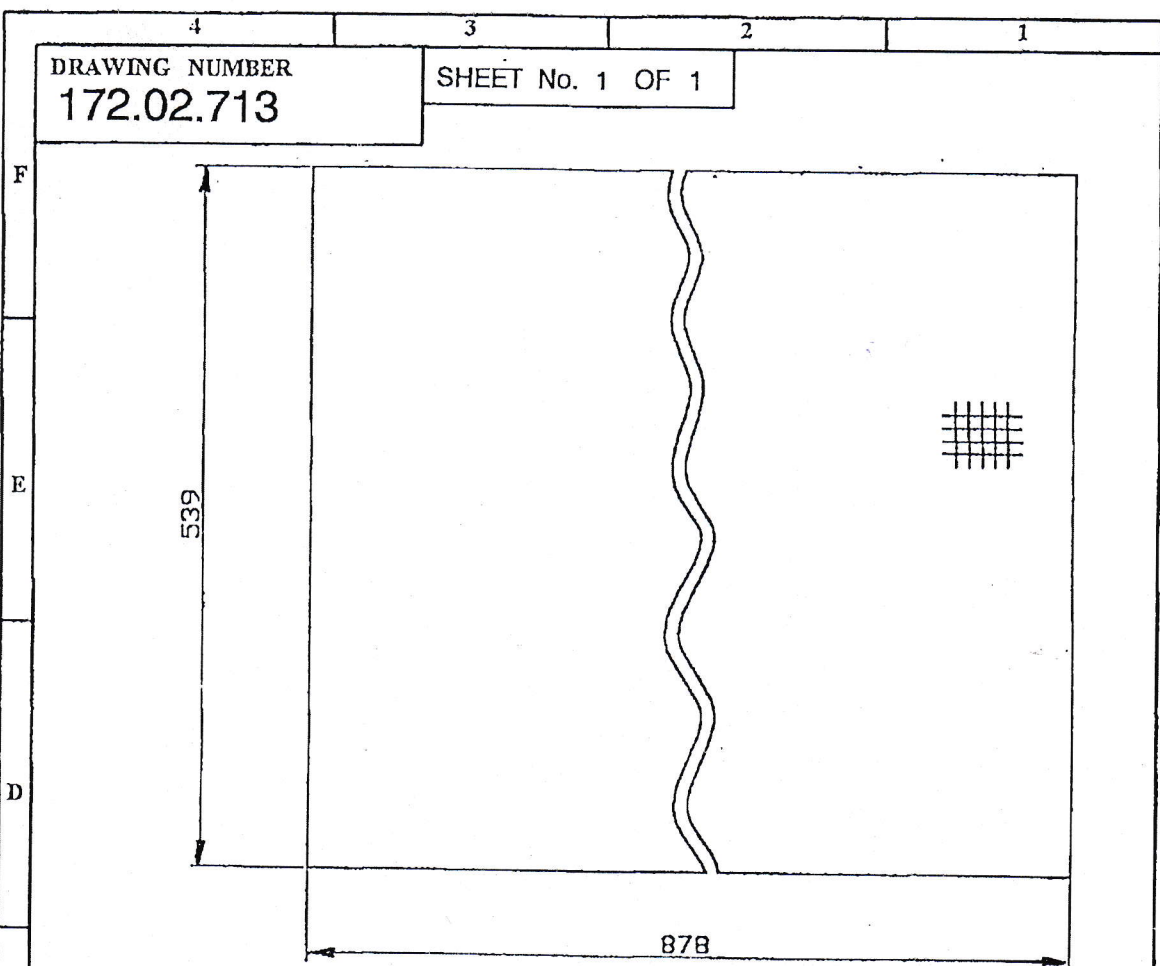


COMMON TO T-90 " & BLT  
 DRG. RE - INDIANISED BASED ON RUSSIAN ORIGINAL ISSUE - 2 (G. THIRUGANAM), JTO(D)

F - 15  
59

Thiruganam  
 15-02-08



1. MACHINING ALLOWANCE IS ALLOWED FOR DIMENSIONS 539 AND 878 THE VALUE OF WHICH IS SPECIFIED WITH TECHNOLOGICAL PROCESS.

(3,4) MATERIAL GAUZE 4.5 - 0.9 X 18 H 10 T GOST. 3826-82.  
 ALT. MATL : AISI - 304

PILOT SAMPLE SHOULD BE APPROVED BY A H S P BEFORE BULK PRODUCTION.

				EST. WT. (Kg)	TO BE STAMPED OR MARKED WHERE INDICATED THUS # ( LETTERS)				
				0.893					
				ALL SHARP EDGES AND CORNERS TO BE REMOVED UNLESS OTHERWISE STATED MACHINED CORNERS TO HAVE R OUT-SIDE R INSIDE EQUIVALENT CHAMFERS ARE PERMISSIBLE.					
4A	20.10.05	AUTHY:-No.80001/CQA(HV)/GEN.Dt.7.10.05		MATERIAL :- SEE ABOVE	USED ON :-				
3,4	5.7.88	AMDT. LIST.No.6 / II, BOOK - 2		NCT-N 4.5 - 0.9 - GOST (3,4)	172.02.189cb-1c b				
ISSUE DATE	NATURE OF AMENDMENTS			12184-66 12x18 N10T					
DRN	SCALE :- 1 : 5		CONTROLLERATE OF QUALITY ASSURANCE (HEAVY VEHICLES) AVADI						
Sd/=	DIMENSIONS IN mm								
CHD	TOLERANCE ON DIMENSIONS UNLESS OTHERWISE STATED IS : 2102 - 69				TITLE :-				
Sd/=	ALL THREADS TO CONFORM TO IS : 4218 Pt. IV				NET				
APPD			D S CAT NUMBER		DRAWING NUMBER				
Sd/=					172.02.713				
DATE									
23-8-2001									
SIZE A4									