

DRG. NO. F.S.-527A GEN TOL.  $\pm 0.10$  UPTO  $\phi 10$

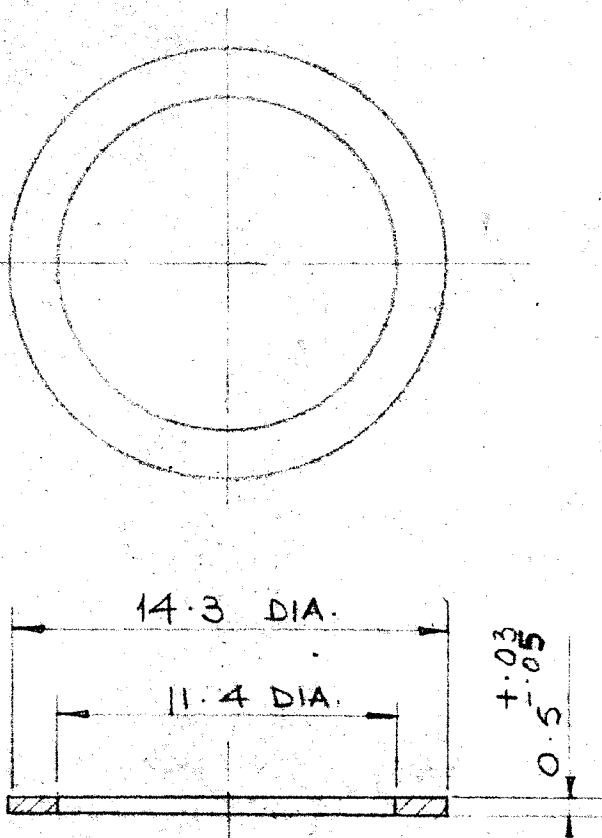
AMENDMENTS

TO BE MARKED ON

DIMN. TO 18 TOL.  $\pm 0.135$   
SURFACE FINISH 63

REV.	DATE	DESCRIPTION	SIGN.
A	DA. 506 4.11.84	A.L. NO 515 MAT. Added.	<del>AAIW</del> AAIW

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PROTECTIVE FINISH - ANODISED TO SPECN DEF 151 TYPE-1  
 MATERIAL - AL ALLOY TO B.S. 1470 HS 14 OR HS 15.  
 CONDITION - W - OR BS 1470 NS 4-1/2H OR NS 5-1/4H  
 DETAIL No. 12. ARDE 1146. A/194 DT. 2-11-70

DIMENSIONS ARE IN mm			MATERIAL - AS ABOVE	ORDNANCE FACTORY AMBALFARI
THIRD ANGLE PROJECTION			NOMENCLATURE	
SCALE - 4:1			SEALING WASHER	DRAWING NO. F.S.-527A
1977	NAME	DATE	SCHEDULE NO -	SHEET NO. - 1
DRAWN	<i>[Signature]</i>	5-4	STORE -	NO. OF SHEETS - 1
TRACED	<i>[Signature]</i>	7-4-77	AR SB MM	OPERATION NO. -
CHECKED	<i>[Signature]</i>			COMP. - FR-12
F.D.O.	<i>[Signature]</i>			
APPROV.	<i>[Signature]</i>			
AAIW				