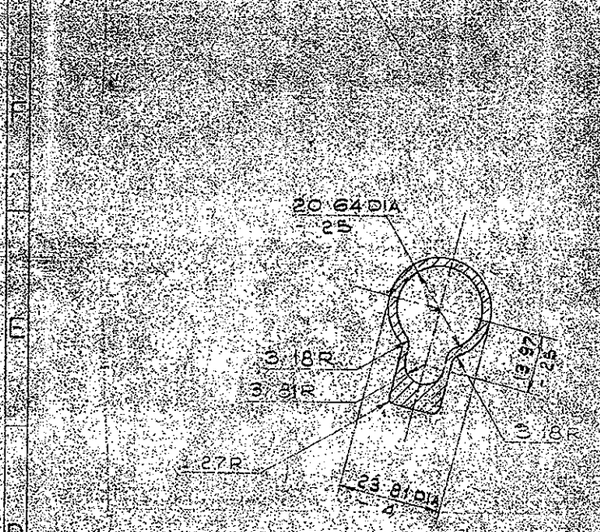
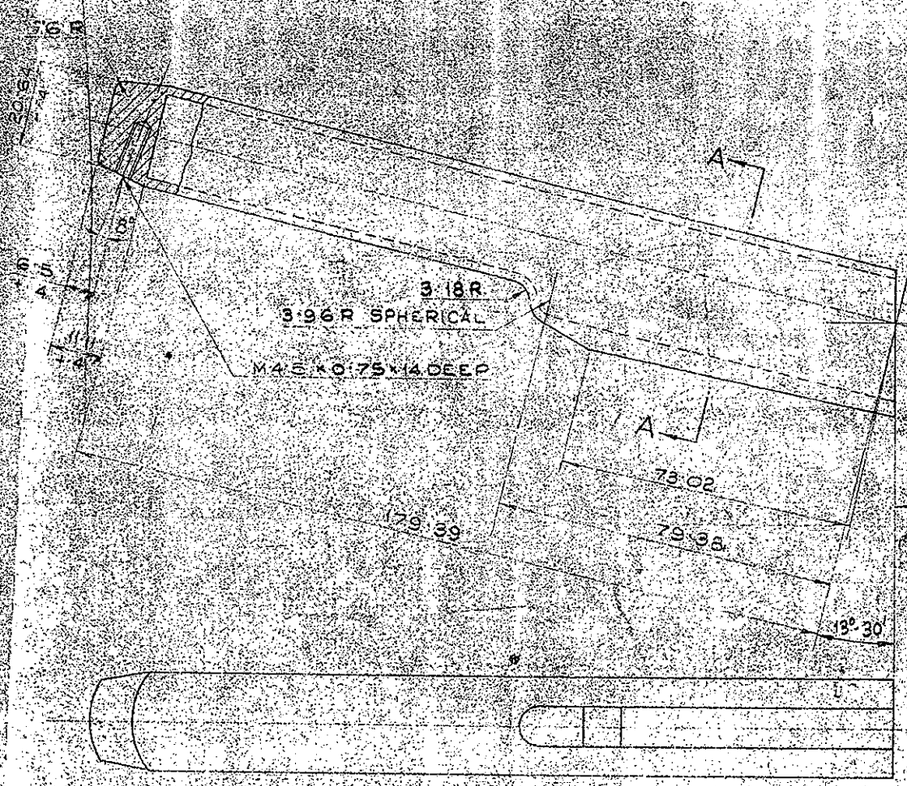
CERTIFIED CORRECT COPY
OF APPROVED DRAWINGS
AT THE DRAWING OFFICE
Design & Drawing Office
Ordnance Factory,
Tiruchirappalli-620016.

ON CONTROLLED COPY



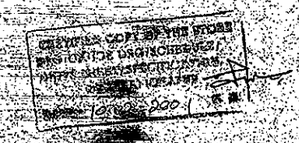


FOR EXPLANATION SEE SUB NOTE 2 BELOW

NOTE

WHERE TOLERANCES ARE NOT SHOWN
DIMENSIONS IN WHOLE NUMBER ± 1·27
DIMENSIONS WITH ONE DECIMAL PLACE ± 0·7
DIMENSIONS WITH TWO DECIMAL PLACE ± 0·13

PRESSURE DIE CASTING AT OF DESIGNATION 4600 TO SPECN IS: 617 1994 (EQUIVALENT TO SPECN BS: 1490: 1988 GRADE LM6) ADDED.



D.S. CAT. NO.
1005-00/027

METRIC

								D	DATE	NAME	ASSY 588 (ISA 169
								DGN			(CQA(SA) CHAPUR
								DRN			MATERIAL AS STATED
								CHD			DIMENSIONS ARE IN MILLIMETRES
								TRD	4-6-93	S K P	
								COMP			APPROVED DT 97 7
										YC DO	TUBE, OIL BOTTLE
								SCALE 1:1			NEG RETRACED DESIGNERS REF CIA/WPN 539
								SEALED PROV DC(I)			D.S. CAT. NO. 1005-00402
								10945-SA DT 26 1			2