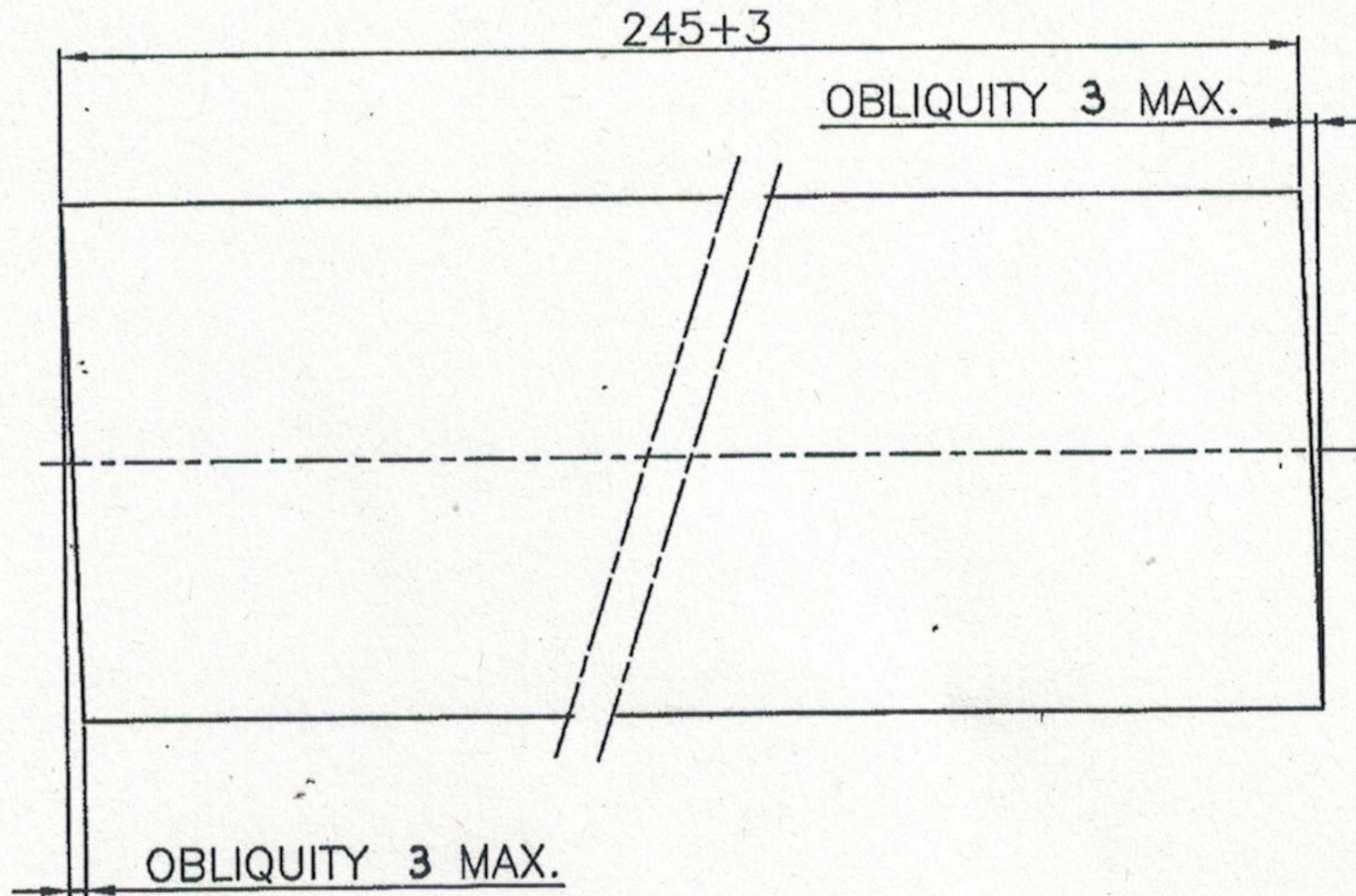
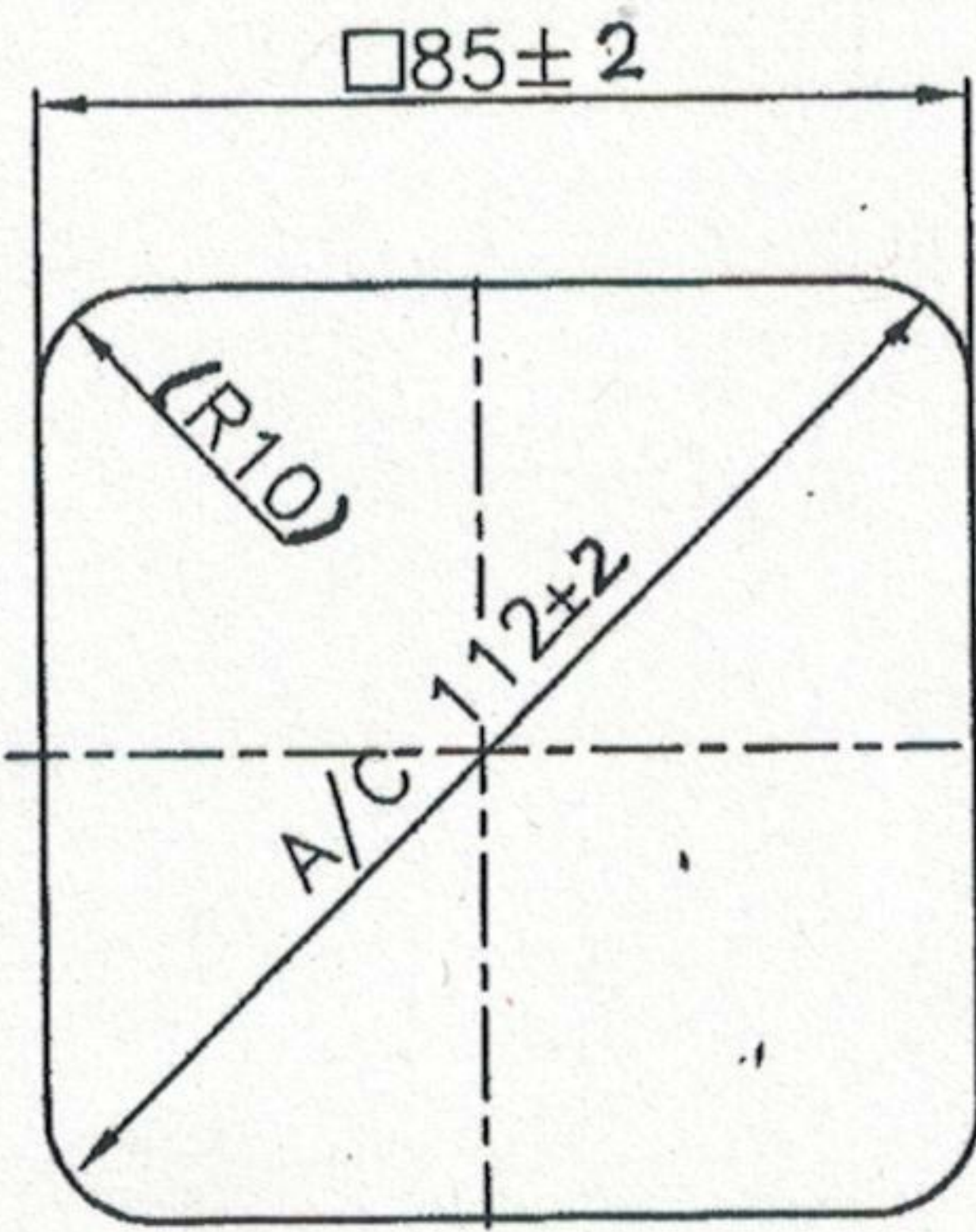


DRG. NO.- **F- 628**

UN-TOL. DIMENSIONS AS PER MEDIUM CLASS OF IS: 2102.  
TO BE MARKED ON **F-628**

AMENDMENTS			
REV	DATE	DESCRIPTION	SIGN.



ALL THE FOUR SURFACES SHOULD NOT BE CONVEX AND SHOULD NOT HAVE ANY SCORE MARK, ROLLING DEFECTS .

**NOTE:**

- PARTING OF BILLETS ARE TO BE GOVERNED BY WEIGHT & NOT BY LENGTH.
- 25-30mm WITH YELLOW COLOUR BAND IS TO BE PAINTED THROUGHOUT THE LENGTH OF EACH PARTED BILLET ON ONE SIDE, CAST NO. ALSO TO BE PAINTED WITH SAME COLOUR ON EACH PARTED BILLETS.
- ENDS OF EACH PARTED BILLET ARE TO BE SAW CUT & DEBURRED. PLASMA CUT IS NOT ALLOWED.

WEIGHT REQUIRED - 13.70+0.25Kg

MATERIAL: STEEL TO SPCN. JSS-9510-1 AUG.82 TO CODE NO. SS/F44

COPY ISSUED BY CDDIOFAJ  
यह प्रति सी डी डी/ओ. एफ. ऐ. जे.  
द्वारा दी गई है।  
दिनांक 27-03-2018  
क.का.प्र./सी.डी.डी.  
for JWM/CDD

DIMENSIONS ARE IN mm.		MATERIAL- AS ABOVE		आर्डनैन्स फैक्टरी अम्बाझरी	
THIRD ANGLE PROJECTION				ORDNANCE FACTORY AMBAZHARI	
SCALE - 1:2		NOMENCLATURE		DRG. NO :	
2017	NAME	DATE	<b>PARTED BILLET</b>	<b>F- 628</b>	
DRAWN	<i>[Signature]</i>	16.12.17		SHEET NO.- 1	
CHECKED	<i>[Signature]</i>	16.12.17		NO OF SHEETS- 1	
HOS/CDD	<i>[Signature]</i>	19.12.17		OPN.	
JWM/SF	<i>[Signature]</i>	16-12-17		COMPT. REAR PART F-390	
APPVD.	AWM/SF	<i>[Signature]</i>	16.12.17	M/C:	
			STORE: 120mm HE		