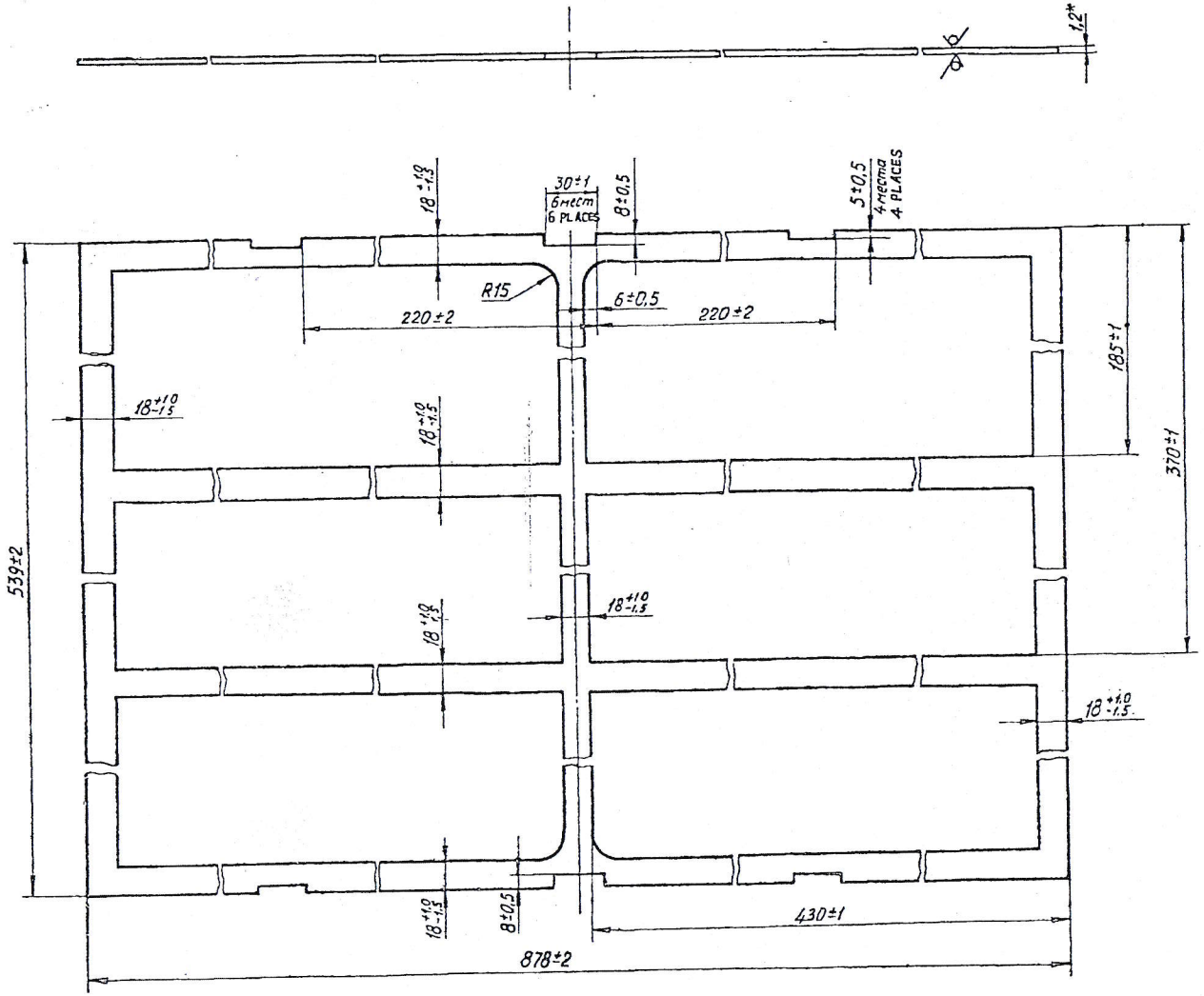
NUMBER
172.02.712-1

SHEET No. 1 OF 1

Rz 320 (√)



1. ROUNDING - OFF EXTERNAL AND INTERNAL ANGLES TO R 3 mm IS ALLOWED.
2. DIFFERENCE IN READINGS ALONG THE DIAGONALS OF FRAME IS NOT MORE THAN 2 mm.
3. * DIMENSION FOR REFERENCE.
4. OTHER REQUIREMENTS ACCORDING TO 520. Ty 1.
5. ALTERNATE MATERIAL - STEEL 10 КП - 5 - II - Г AND 15 - 5 - II - Г GOST 16523 - 70.

(1A) ALT. MATL : GDE - 'DD' TO IS : 513 - 94

" COMMON TO T - 90 " & BLT

DRG. RE INDIANISED BASED ON RUSSIAN ORIGINAL ISSUE - 1

G.THIRUGNANAM,JTO(D)
17-04-08

PILOT SAMPLE SHOULD BE APPROVED BY A H S P BEFORE BULK PRODUCTION.

EST. WT. (Kg)	TO BE STAMPED OR MARKED WHERE INDICATED THUS # (LETTERS)
0.815	

ALL SHARP EDGES AND CORNERS TO BE REMOVED UNLESS OTHERWISE STATED MACHINED CORNERS TO HAVE R OUT-SIDE R INSIDE EQUIVALENT CHAMFERS ARE PERMISSIBLE.

ISSUE	DATE	NATURE OF AMENDMENTS
1A	20.10.05	AUTHY:-No.80001/CQA(HV)/GEN.Dt.7.10.05

DRN	Sd / =
CHD	Sd / =
APPD	Sd / =
DATE	30 - 06 - 88
SCALE:-	1 : 2
DIMENSIONS IN mm	
TOLERANCE ON DIMNS UNLESS OTHERWISE STATED IS : 2102 - 69	
ALL THREADS TO CONFORM TO IS : 4218 Pt. IV	

MATERIAL :- Б 1.2 GOST 19904 - 74
20.5 - II - GOST 16523 - 70

USED ON :- 172.02.189cb-1Cb

CONTROLLERATE OF QUALITY ASSURANCE (HEAVY VEHICLES) AVADI

TITLE :- FRAME

D S CAT NUMBER

DRAWING NUMBER 172.02.712-1

F - 2B
33

SIZE A2