DRG NO	IC	SS	S	AA	A	C	SST
	0204	03	02	02	18	013	00DC

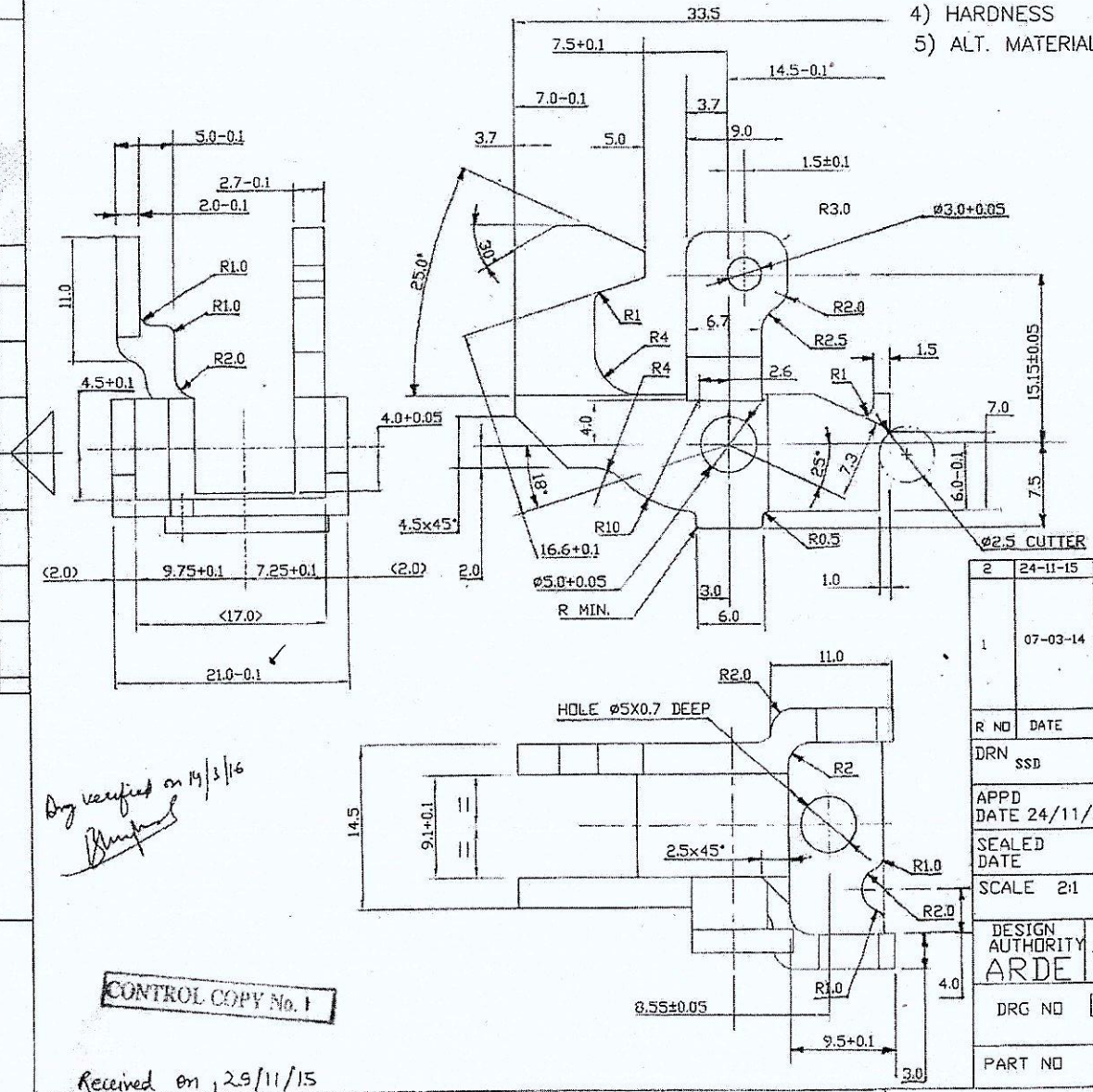
GEN.TOL.MEDIUM/COARSE/FINE CLASS TO IS :2102

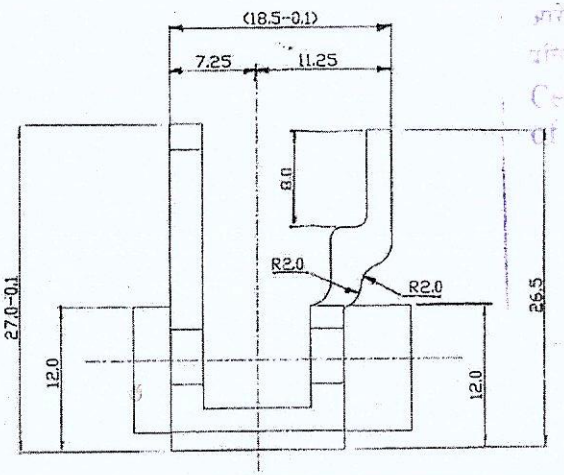
DRAWING CONVENTION CONFIRM TO INDIAN STDS. DIMN.IN mm UNLESS OTHERWISE STATED

CONTROL COPY No. 01

NOTES:

1) REMOVE ALL SHARP EDGES AND BURRS
2) TOLLERANCE FOR ANGLES ±30', UNLESS OTHERWISE STATED
3) HEAT TREATMENT : CASE HARDENED TO A DEPTH OF 0.13 TO 0.26
4) HARDNESS :500 TO 550 HV
5) ALT. MATERIAL: MIM 9310 (AISI 9310 Equivalent)
   HARDNESS: 500–600 HV, Case Depth: 0.1 to 0.3mm.





R NO	DATE	AUTHORITY	BRIEF RECORD	ZONE	CD	GD
2	24-11-15	M/29	ALT. MATERIAL ADDED DIMN 7.25,DIMN 11.25 ADDED DIMN 3.0, DIMN 14.5 DELETED DIMN 10.25 DELETED DIMN ø2.5 CUTTER WAS DIMN R 1.0 DIMN R 2.0 WAS DIM R 1.7 DIMN 14.5 ADDED DIMN 9.75,DIMN 7.25 ADDED DIMN (2.0) ADDED DIMN (17.0+0.1) WAS 17.0+0.1 DIMN 21.0-0.1 WAS 23.0-0.05	B-5,6 B-6,7 B-6,7 C-4 C-4 D-2 D-1,2 D-1&D-2 D-2 D-1,2		
1	07-03-14	M/21				

DRN SSD | CHD | APPD DATE 24/11/2015 FOR DIRECTOR | SEALED DATE

MATERIAL: IS : 4432–1988 Gd:13Ni13Cr3 (En–36B)

PROTECTIVE FINISH: PHOSPHATED TO SPECN. IS:3618–1966, CLASS 'B'

SCALE 2:1 | EST MASS

TITLE: TRIGGER REAR

DESIGN AUTHORITY ARDE

DRG NO	IC	SS	S	AA	A	C	SST
	0204	03	02	02	18	013	00DC

PART NO | DS CAT NO | AHSP

Dy verified on 19/3/16

CONTROL COPY No. 1

Received on 29/11/15

HOS/MMD 01/11/2020

STANDARD TOOL

(69)