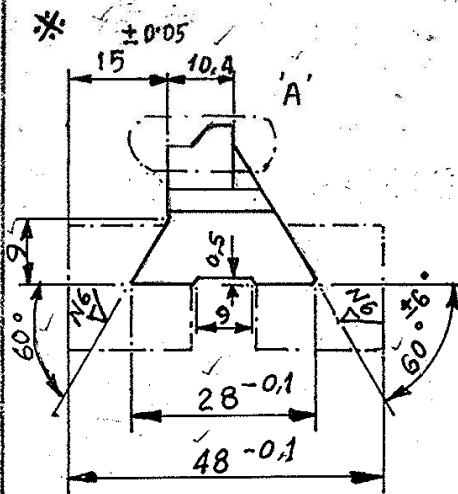


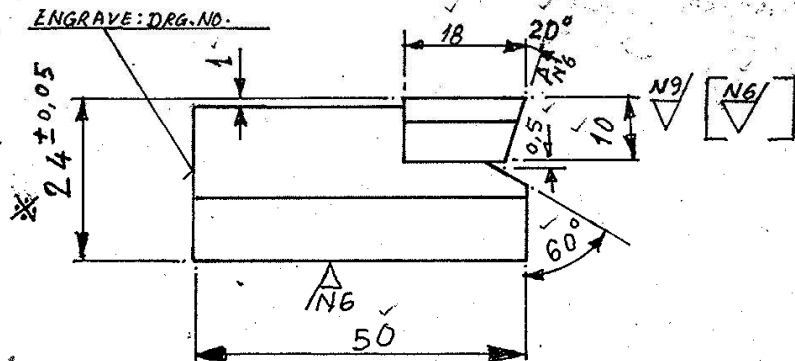
PV COPY

ALL DIMENSIONS IN MILLIMETRES

SYMBOL	~	▽			▽▽			▽▽▽			▽▽▽▽		
GRADE NO.	N12	N11	N10	N9	N8	N7	N6	N5	N4	N3	N2	N1	
Ra in um.	50	25	12.5	6.3	3.2	1.6	0.8	0.4	0.2	0.1	0.05	0.025	

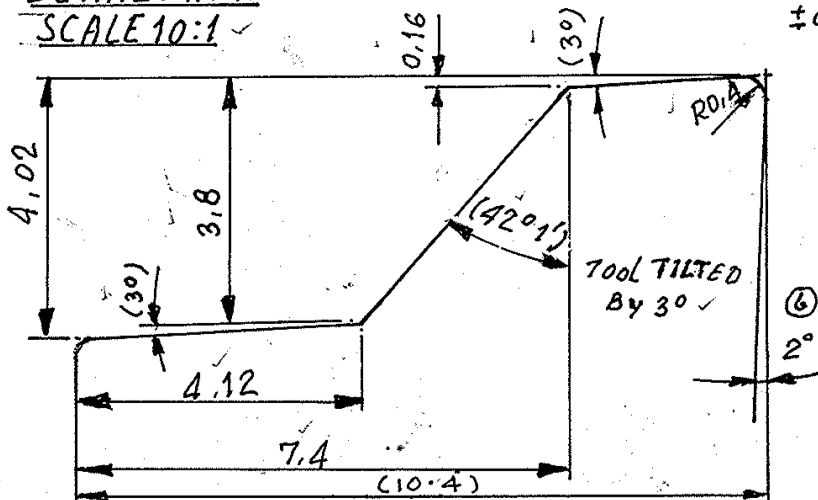


ENGRAVE: DRG. NO.



DETAILS AT 'A'
SCALE 10:1

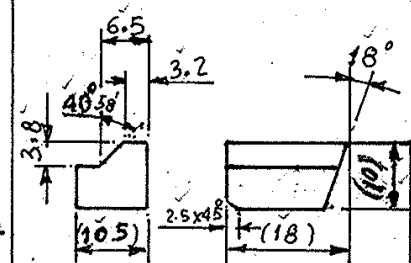
ENTIRE PROFILE FINISH GRIND WITHIN
±0.02



JWM/NCC

DGM/NCC.

Rework Tip AS Shown.



CARBIDE TIP

FLAT FORM TOOL 28x25x50

D10/TTS N002106
(P20) S4 P30

C1

ITEM NO.	DESCRIPTION AND FINAL DIMENSIONS	NO. OF	MATERIAL	HARDNESS	REMARKS
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⑤ DRAFT & 2° ADDED. VIDE HOS/NCC MEMO NO. 3101 DT-27-6-0

⑥ Material S4 P30 used D10/TTS N002106 (P20) vide HOS/NCC Memo No. Nil DT-27-6-0

DESCRIPTION OF AMENDMENTS

DATE NAME/ZONE

INDEX

DESCRIPTION :- FLAT FORM TOOL

SCALE

DRAWN

9.2.2000 A.K. CHAKRABORTY

COMPT:- 30 MM. STEEL CARTRIDGE CASE.

M/C:- MULTI SPINDLE AUTOMATIC

HEAD TURNING MACHINE.

TRACED

CHECKED

RECOMMENDED

APPROVED

JWM/D.O.

A.K. CHAKRABORTY

DRG No, NCC/515

SHEETS

CLEANING
ROUGHING
SMOOTHING
FINISHING

FOR REF:- M.S.F. REGD. DRG. NO. 17256

DATED. 6.2.2000

METAL & STEEL FACTORY, ISHAPORE.