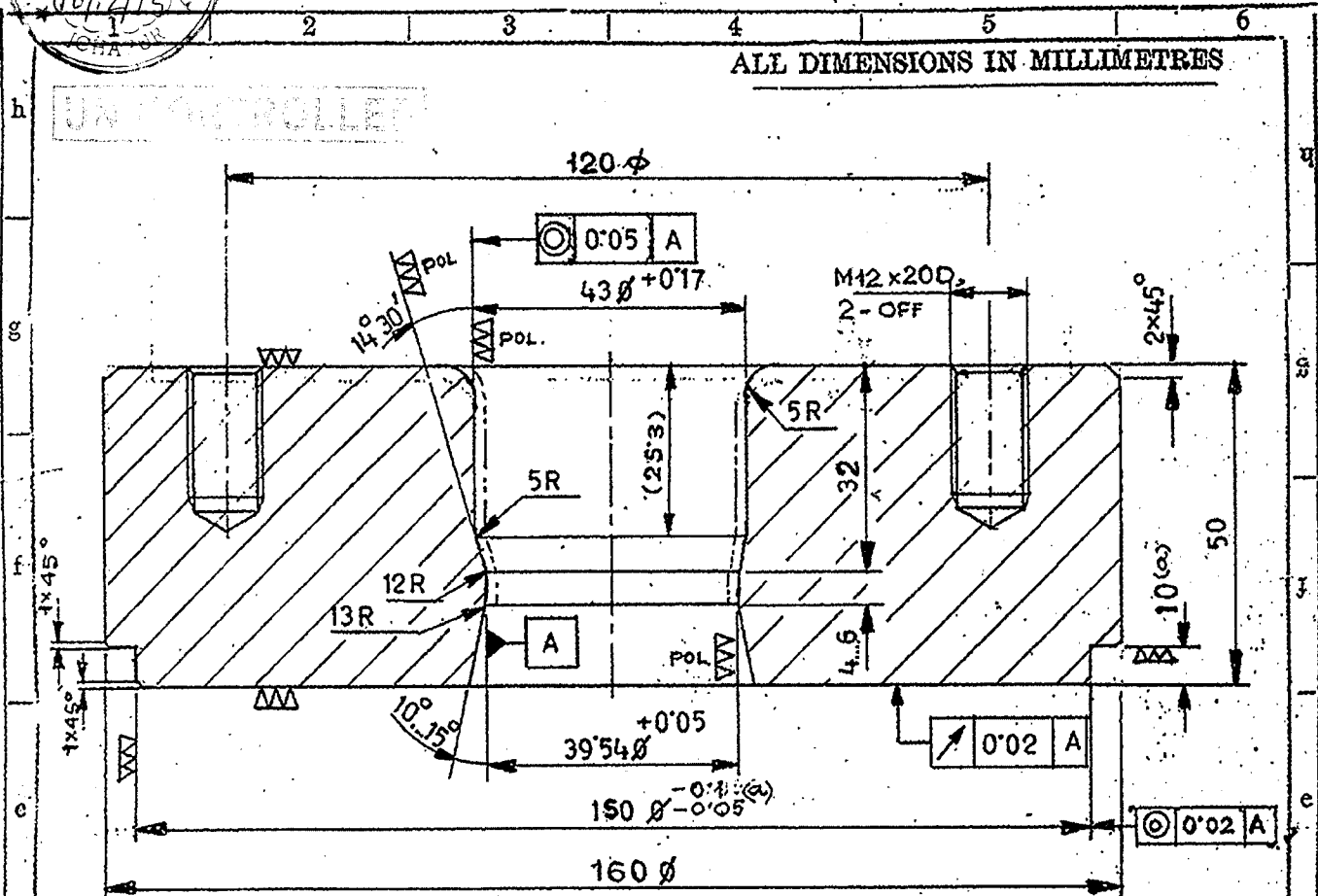
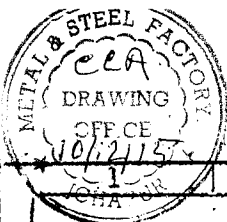




Notes:

Inside profile of die to be hard chromium plated of thickness (0.025 - 0.05) mm. marked thus

Dimension of Die-profile are after chromium plating.

IOF NO.-20.4, MSF CL.-XIII/3 (carbon tool steel temper C)

C%	Si%	Mn%	S%	P%
0.95	0.25	0.45	0.035	0.035
1.15	MAX	MAX	MAX	MAX

OR

IS:3748-1990 Gr.103T3, ALT. MATERIAL AISI D2 AIR HARDENED STEEL

ALT. MATL. ADDED ON 03-12-12

W.M/CC

VV (VVV, POL)

3A	DIE FOR FINAL DRAW	1	20.4	(57-62)RC	
ITEM NO.	DESCRIPTION AND FINAL DIMENSIONS	NO. OF	MATERIAL	HARDNESS	REMARKS

(b)	THICKNESS 0.012 mm WAS (0.025 - 0.05) mm.	5.4.95	5.4.95	29.6.91	DATE	NAME	ZONE
(a)	DIMN. OF STEP 10 WAS 6						
(a)	DIMNS. 150 ϕ - 0.05 WAS 150 ϕ - 0.25. VIDE JWM/NCC. MEMO NO. 3105/19/05, DT. 9.5						
(a)	150 ϕ - 0.025 x 6 mm step added.						
INDEX	DESCRIPTION OF AMENDMENTS						
	DESCRIPTION :- FINAL DRAW TOOL			SCALE	DRAWN		
	STORE - CASE CARTG. STEEL 1110 A			1:1	TRACED		
	GOST B 19032-73				CHECKED		
CLEANING					APPROVED		
ROUGHING					F/DO	MANAGER	
SMOOTHING							
FINISHING							
METAL & STEEL FACTORY, ISHAPORE.				DRG. NO. T 5450 - 5/1			