

DS CAT No.
5365-011182

DIMNS. ARE IN mm

CERTIFIED CORRECT COPY
OF APPROVED DRAWINGS
AT THIS DATE 07.02.18...

Design & Drawing Office
Ordnance Factory,
Tiruchirappalli-620015

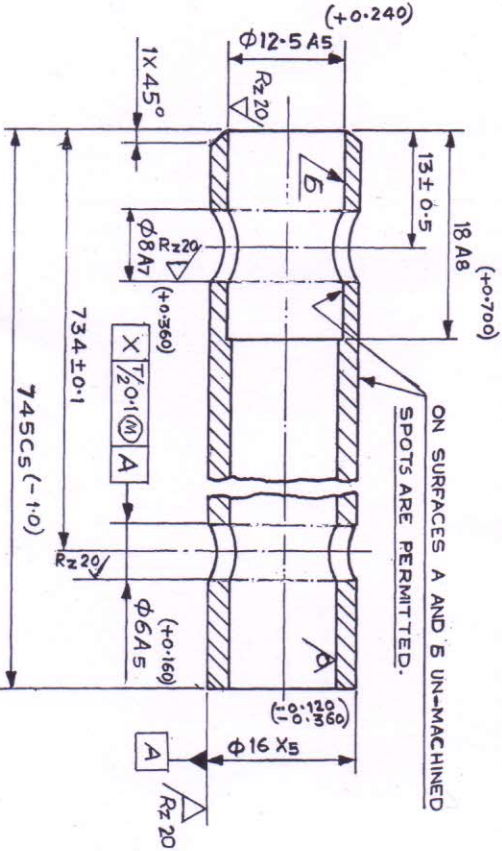


NOTES:-

- 1- BLUNT THE EDGES R₂₀ 0.6 mm.
- 2- INTERIOR ANGLES R₂₀ 0.4 mm.
- 3- STAMP K ON THE LOT TAG.

MATL:-
16X2 GOST 8734-75.
TUBE B-30XTC A GOST 8733-74.

INDIGENOUS MATERIAL:-
BS.6323 PE IX-1982, GRADE CFS-14, HEAT TREATED
TO ACHIEVE FOLLOWING MECHANICAL PROPERTIES:-
UTS :- 500 MPa
HB :- 229 BHN MAX
PERCENTAGE ELONGATION :- 18 %



UN CONTROLLED COPY

13.04	18845-W	HINDI NOMEN ADDED
30.9.95	18176-W	INDIGS MATL ADDED.
22.9.95	18174-W	PROV SEALING CANCELLED AND DRG SEALED.
31.5.93	17555-W	MATL AMENDED.
27.3.92	17262-W	DRG. SEALED PROV. OLD DRG WITH SAME PART NO. ENDORSED "CANCELLED"
28-11-91		NEW POLY. NEG. PREPARED
DATE	AUTHORITY	ZONE
18174-W	22-9-95	AMENDMENTS
DO CQA(W)		

DRAWN:-	CHD:-	ASSY. DRG:-
TRACED:- L. Singh	CHD:- B. Mat	DATE:-
DO	FOR CQA(W)	SCALE:- 2:1
DO	ESTD MASS:- 0.5	
MATL:- AS ABOVE		
PROTECTIVE FINISH:-		
PART No.		
2A42.04.001		
DS CAT No.		
5365-011182		

SPACER, SLEEVE

स्पोसर, स्लीव