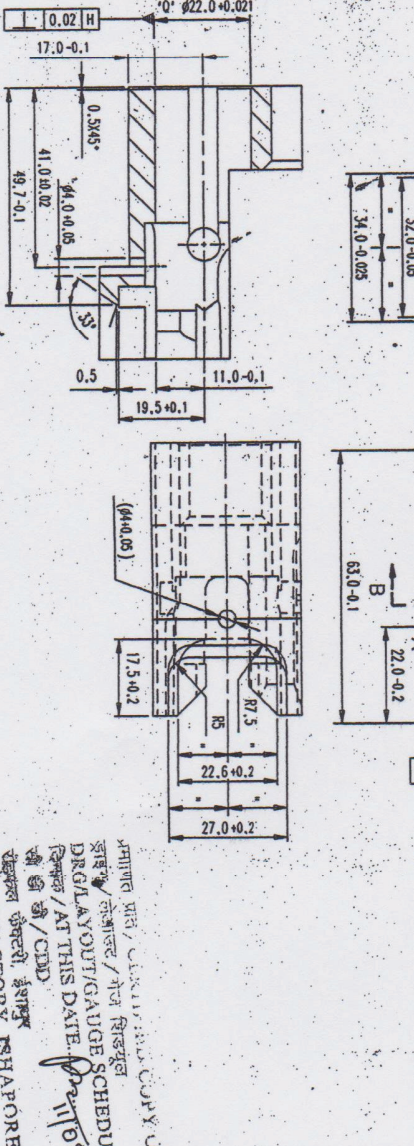
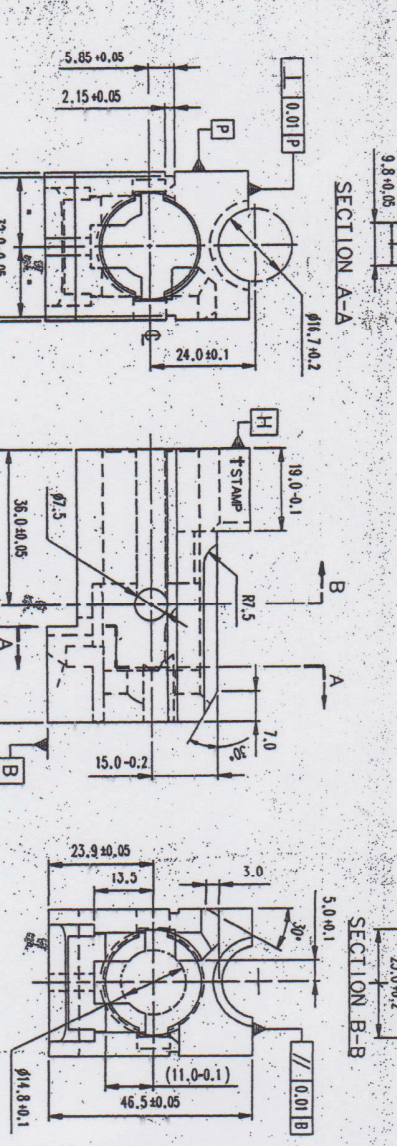
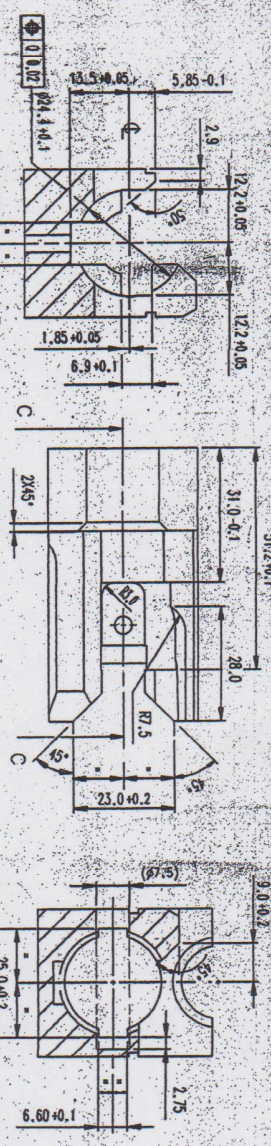


DRG. NO. RF 1 SK-6379\*7-S



SECTION A-A  
SECTION B-B  
SECTION C-C

DC (RF) NO	DESCRIP TION	REASON	SIGN.

DATE	BY	CHKD	APPD
03-11-2003			

MATERIAL: 1315S17-11983, DRG. NO. RF 1 SK-6379\*7-S  
 CHANGE IN COMP. DRG.  
 DATE: 11/16/18  
 RIFLE FACTORY, TSHAPORE

INSPECTION CRITERIA OF RF 1 SK-NO. 6379\*6-S  
 IN CONNECTION TO THE PROVISION OF S.O. THE FOLLOWING INSPECTION CRITERIA SHOULD BE FOLLOWED:  
 1. THE SURFACE FINISH SHALL BE MADE BY SUITABLE SERVICE BY THE AREA INSPECTOR TO ENSURE FREEDOM OF CHECK AT THE BARREL STAGE DRAWN MUST BE AUTHENTICATED BY VERIFICATION OF PRODUCE PRODUCE CERTIFICATE.  
 2. TEST REPORT FOR MECHANICAL PROPERTIES SHOULD BE FROM COMPETENT AUTHORITY. (I & QUALITY) FORMER  
 3. MATERIAL SHOULD BE TESTED FOR CORROSION RESISTANCE AND METALLURGICAL/MECHANICAL AND TEST CERTIFICATE SHOULD BE PROVIDED HEREON FOR SUITABLE SERVICE.  
 4. (1) THE JOB SHOULD BE SUBJECTIVE CHECK BEFORE TO SEND TO FINAL PRODUCE CERTIFICATE. THESE SHOULD BE GIVEN BY AREA INSPECTOR ALONG WITH INSPECTION WORK.  
 (ii) IN THE CHECK DETECTION TEST THE CORROSION SETTING AND FLUID PARTICLE CORROSION SHALL BE DECIDED IN CONSULTATION WITH QUALITY AND INTERPRETATION OF THE RESULT SHALL BE DONE AFTER OBTAINING THE GUIDE LINE FROM QUALITY FORMER.  
 5. ADVANCE SURVEY OF 100 NOS. TO BE DESPATCHED TO RT FOR PRACTICAL TRIAL TO ENSURE WORKABILITY.  
 6. THE FOLLOWING CHECKS TO BE USED TO CONTROL THE DIMENSIONS SPECIFIED IN THE DRAWING OF 100 \* 200-

DIMK. TO CHECK	CHECK NO.	REMARKS	GAUGE NO.	REMARKS
63.0 ± 0.1	RF 19207-5	GAUGE NO. & NO. OF	RF 2122-5	RECEIVED
46.5 ± 0.05	RF 2170-5	GAUGE NO. & NO. OF	RF 2148-5	RECEIVED
34.0 ± 0.025	RF 2171-5	GAUGE NO. & NO. OF	RF 2138-5	RECEIVED
22.6 ± 0.02	RF 1803-5	GAUGE NO. & NO. OF	RF 2138-5	RECEIVED
23.9 ± 0.05	RF 1803-5	GAUGE NO. & NO. OF	RF 2138-5	RECEIVED
19.0 ± 0.1	RF 1803-5	GAUGE NO. & NO. OF	RF 2138-5	RECEIVED
15.0 ± 0.2	RF 1803-5	GAUGE NO. & NO. OF	RF 2138-5	RECEIVED
11.0 ± 0.1	RF 1803-5	GAUGE NO. & NO. OF	RF 2138-5	RECEIVED
7.0	RF 1803-5	GAUGE NO. & NO. OF	RF 2138-5	RECEIVED
5.85 ± 0.05	RF 1803-5	GAUGE NO. & NO. OF	RF 2138-5	RECEIVED
2.15 ± 0.05	RF 1803-5	GAUGE NO. & NO. OF	RF 2138-5	RECEIVED
0.02 H	RF 1803-5	GAUGE NO. & NO. OF	RF 2138-5	RECEIVED

RF 1 SK-6379\*6-S