

SPECIFICATION

CLOTH DRILL COTTON NAVY BLUE 142 CMS(V.NO.4) MINIMUM
EXCLUDING SELVEDGES (NHQ).

SPECIFICATION: IS: 177-1989 (IVTH REVISION) REAFFIRMED 2014
CONFIRMING TO V.NO.4

AND THAT

- 1) IN APPEARANCE, FEEL, SHADE, FINISH AND ALL OTHER RESPECTS NOT DEFINED IN THIS * IS * STANDARD. MATERIAL SHALL CONFORM TO CORRESPONDING SEALED SAMPLES HELD IN THE CUSTODY OF CONTROLLER, CUSTOMER SERVICE CENTRE, OCF, AVADI.
- 2) TWO METRES OF SAMPLE TO BE SUBMITTED TO CCS, OCF AVADI FOR SHADE APPROVAL BEFORE BULK SUPPLIES.
- 3) FIRM SHALL GET THEIR NAME WOVEN IN THE SELVEDGES WITH FINER THREAD OF SAME COLOUR AT AN INTERVAL NOT EXCEEDING 30CMS BETWEEN TWO MARKINGS. SPLIT SELVEDGES NOT ACCEPTABLE.
- 4) WIDTH OF SELVEDGES SHALL NOT EXCEED 8MM.
- 5) FABRIC IN ROLL FORM SHALL NOT BE LESS THAN 40 METERS IN RUNNING LENGTH WITHOUT STITCHING/BASTING IN BETWEEN.
- 6) ROLL WEIGHT SHALL NOT EXCEED 50 KGS.
- 7) EACH ROLL OF FABRIC SHALL BE WRAPPED SEPERATELY WITH POLYPROPYLENE PLAIN SHEET/HDPE SHEETS.
- 8) FINAL PACKING OF ONE ROLL IN ONE W.P. GUNNY/HDPE SHEET

NOTE:

I. DIMENSIONS FOR PAPER TUBES OF FABRIC ROLL

OUTER DIAMETER - 3.5CMS
INNER DIAMETER - 2.5 CMS
THICKNESS - 0.5 CMS

VETTED FOR
TECHNICAL PARTICULARS ONLY

HOS/TC

II. FABRIC SELVEDGES SHALL BE WOUND EVENLY AT ONE EDGE.

- 9) SHORT LENGTH PIECES BETWEEN 10M TO 40M SHALL BE SUPPLIED /ACCEPTED AS A SEPERATE LOT TO THE EXTENT OF 5% OF TOTAL ORDER QTY. SHORT LENGTH PIECES BETWEEN 10M TO 20M SHALL BE ACCEPTED WITH PRICE REDUCTION TO COMPENSATE THE MATERIAL & LABOUR LOSS.

10) SAMPLING PLAN: AQL OF 4% ISO - 2859.

11) PACKING & MARKING: AS PER SCHEDULE NO.CQA(T&C)/PMS/35(D).