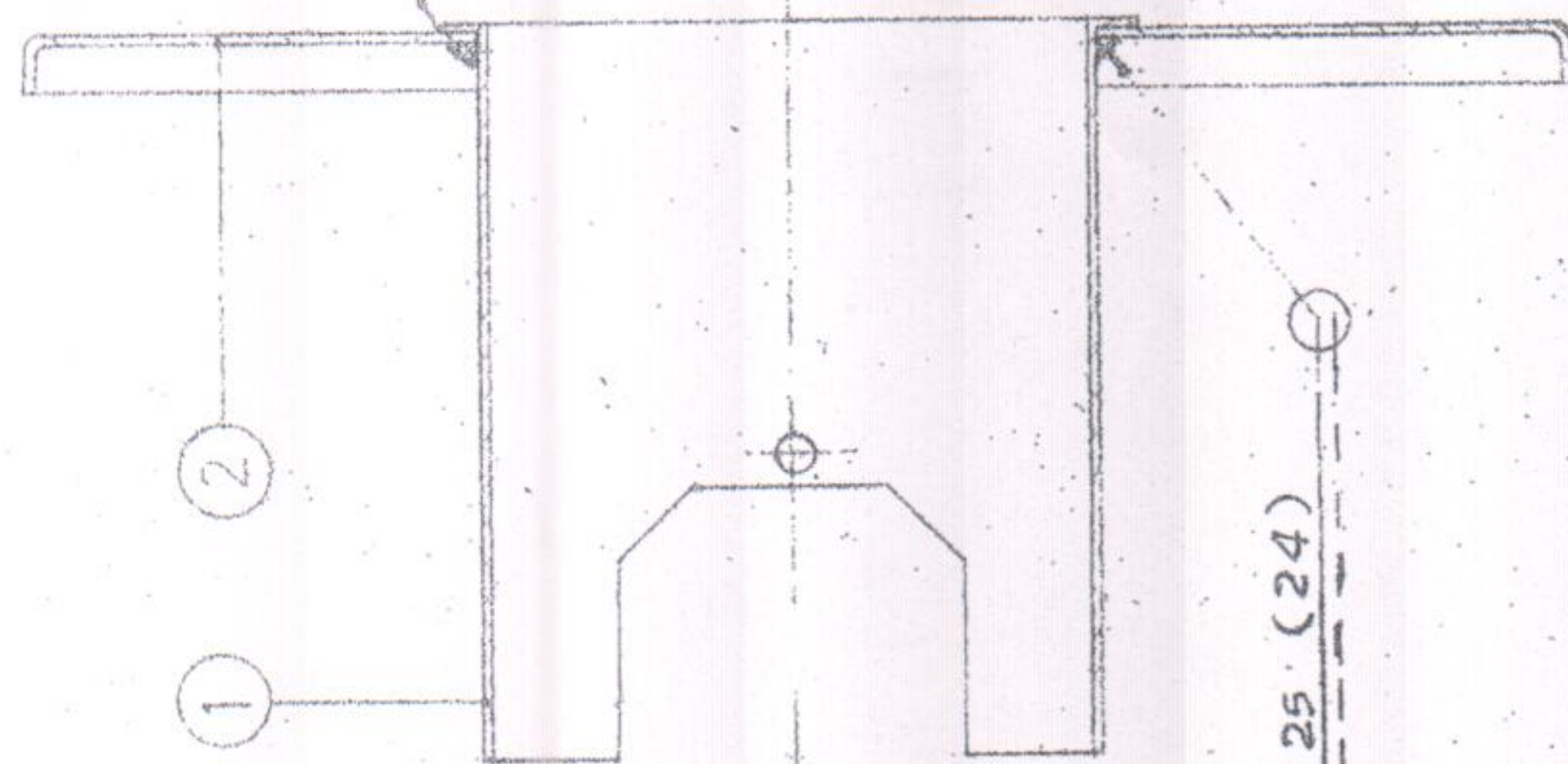


ON SURS		SLHS	II	ION	LEG	DRAWING CONVENTIONS CONFORM TO IS: 696 DIMMS ARE IN mm. UNLESS OTHERWISE STATED	
682239		ARDE 2239		GEN. TOL. MEDIUM / COARSE / FINE CLASS TO IS: 2102			



THIS EDGE TO BE MADE SMOOTH FREE FROM SHARP EDGES USING PUTTY LIKE M-SEAL

NOTES:-
1) WELDING SYMBOLS TO SPEC IS: 813

Group Officer
Design Center
Ordnance Factory Dum Dum
कोलकाता - 700 028
Kolkata - 700 028

ITEM No.		NOMENCLATURE		NO OFF MATL		DRG. No.		DET No / PART No.	
1		CYLINDRICAL FUNNEL		1		ARDE 2239		12	
2		DIAPHRAGM		1				13	

R. NO.		DATE		AUTHORITY		BRIEF RECORD		ZONE		SIGN		CD		GO		MATERIAL		APPROVED		CD		DRN. KHETNAR		CHD.		TRD.		COMP.		ASSY. DRG. ARDE 2239/2		DESIGN AUTHORITY	
30-378		11/98		C-5		AMENDED VIDE A.L. NO. 11/98		C-5		SIGN		CD		GO		MATERIAL		APPROVED		CD		DRN. KHETNAR		CHD.		TRD.		COMP.		ASSY. DRG. ARDE 2239/2		DESIGN AUTHORITY	
30-378		11/98		C-5		AMENDED VIDE A.L. NO. 11/98		C-5		SIGN		CD		GO		MATERIAL		APPROVED		CD		DRN. KHETNAR		CHD.		TRD.		COMP.		ASSY. DRG. ARDE 2239/2		DESIGN AUTHORITY	

DRG. No.		ARDE 2239		DET. No. 11		SHTS.		SHT. No.	
PART No.				D. S. CAT. No.				A.H.S.P.	

TITLE:		CYLINDRICAL FUNNEL & DIAPHRAGM ASSY (WELDING)	
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CYLINDRICAL FUNNEL & DIAPHRAGM ASSY (WELDING)