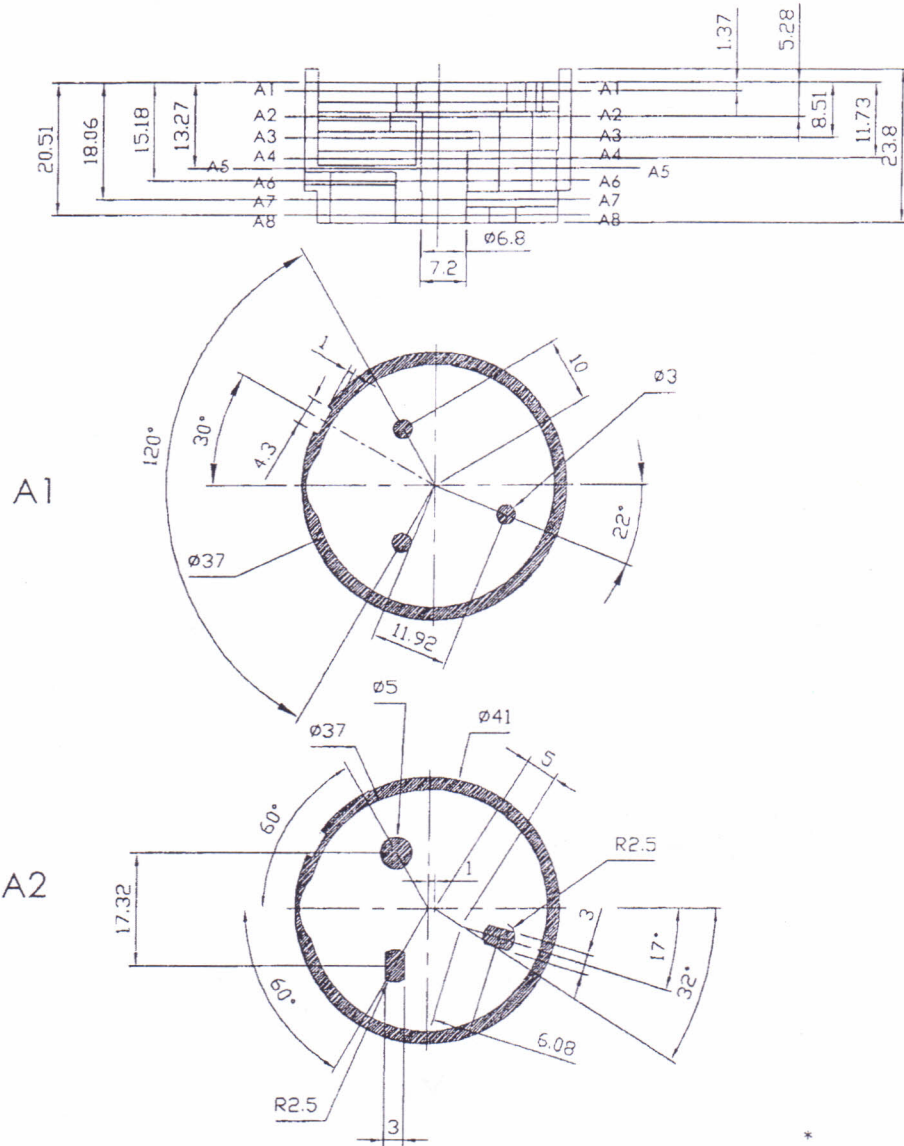




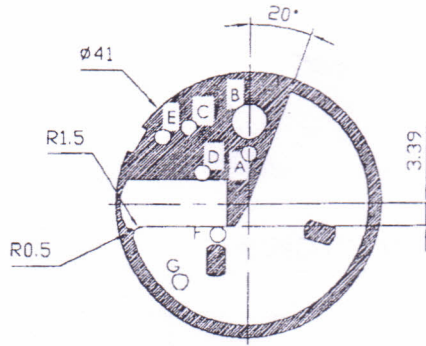
\* POLYIMIDE 12 (RILSAN) CARICATED  
F.V. ROSSO 59- AZM-30

| संख्या<br>NO. OFF                       | विवरण<br>DESCRIPTION                   | पुर्जा क्र.<br>PART NO.                                                                                                                                   | पदार्थ<br>MATERIAL | मानक<br>STANDARD | परिमाण<br>DIMENSIONS       | अभ्यक्ति<br>REMARKS |
|-----------------------------------------|----------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------|------------------|----------------------------|---------------------|
| 1                                       | सामान्य सहिष्णुता<br>GENERAL TOLERANCE |                                                                                                                                                           |                    |                  |                            |                     |
|                                         | रेखिक परिमाण<br>LINEAR DIMENSION       |                                                                                                                                                           |                    |                  |                            |                     |
|                                         | 0-6                                    | ±0.1                                                                                                                                                      |                    |                  |                            |                     |
|                                         | 6-30                                   | ±0.2                                                                                                                                                      |                    |                  |                            |                     |
|                                         | 30-120                                 | ±0.3                                                                                                                                                      |                    |                  |                            |                     |
|                                         | 120-315                                | ±0.5                                                                                                                                                      |                    |                  |                            |                     |
|                                         | 315-1000                               | ±0.8                                                                                                                                                      |                    |                  |                            |                     |
|                                         | 1000-2000                              | ±1.2                                                                                                                                                      |                    |                  |                            |                     |
|                                         | कोणिक परिमाण<br>ANGULAR DIMENSION      |                                                                                                                                                           |                    |                  |                            |                     |
|                                         | 1-10                                   | ±1°                                                                                                                                                       |                    |                  |                            |                     |
|                                         | 10-50                                  | ±30'                                                                                                                                                      |                    |                  |                            |                     |
|                                         | 50-100                                 | ±20'                                                                                                                                                      |                    |                  |                            |                     |
|                                         | >100                                   | ±10'                                                                                                                                                      |                    |                  |                            |                     |
|                                         | मापक 'म्यू एम' में<br>VALUE IN μm      |                                                                                                                                                           |                    |                  |                            |                     |
|                                         | ~                                      | >25                                                                                                                                                       |                    |                  |                            |                     |
|                                         | 7                                      | 8-25                                                                                                                                                      |                    |                  |                            |                     |
|                                         | 100                                    | 1.5-8                                                                                                                                                     |                    |                  |                            |                     |
|                                         | 1000                                   | 0.025-1.6                                                                                                                                                 |                    |                  |                            |                     |
|                                         | 10000                                  | <0.05                                                                                                                                                     |                    |                  |                            |                     |
| मूलमाप व अन्वयोजन<br>NOMINAL SIZE & FIT | विचलन<br>DEVIATION                     | E-MODULE HOUSING (SHEET 1 OF 5)<br>FOR E-MODULE HOUSING ASSY.<br>MK-I<br>मशीनी औजार आदिरूप फैक्टरी, अम्बरनाथ<br>MACHINE TOOL PROTOTYPE FACTORY, AMBERNATH |                    |                  |                            |                     |
|                                         |                                        | कार्यालय<br>OFFICE                                                                                                                                        | ODC                | मापमान<br>SCALE  | आरेखित<br>DRAWN            | दिनांक<br>DATE      |
|                                         |                                        |                                                                                                                                                           |                    | 1:1              | 9/5/17                     | 9/5/17              |
|                                         |                                        |                                                                                                                                                           |                    |                  | जाँचा<br>CHECKED           | नाम<br>NAME         |
|                                         |                                        |                                                                                                                                                           |                    |                  | अनुमोदित<br>APPROVED       | 9/5/17              |
|                                         |                                        |                                                                                                                                                           |                    |                  | द्वारा बदला<br>REPLACED BY |                     |
|                                         |                                        |                                                                                                                                                           |                    |                  | हेतु बदला<br>REPLACED FOR  |                     |
|                                         |                                        |                                                                                                                                                           |                    |                  | आरेखण क्र.<br>DRAWING NO.  | 740-12-21-00        |

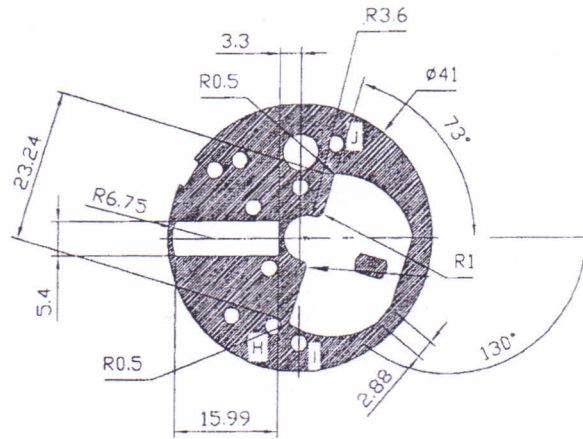
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A3



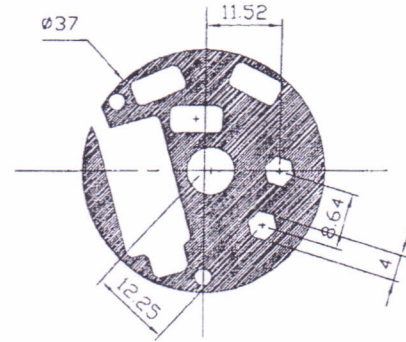
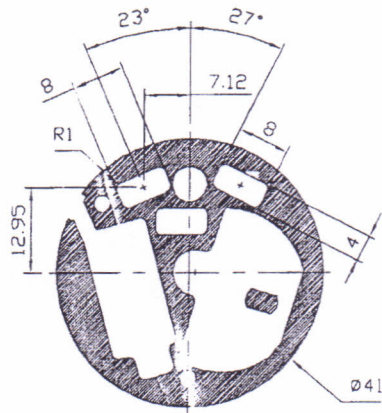
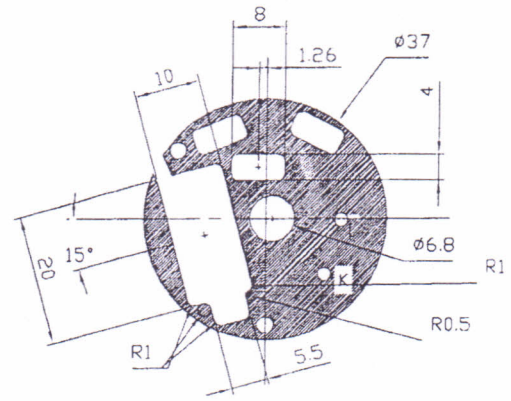
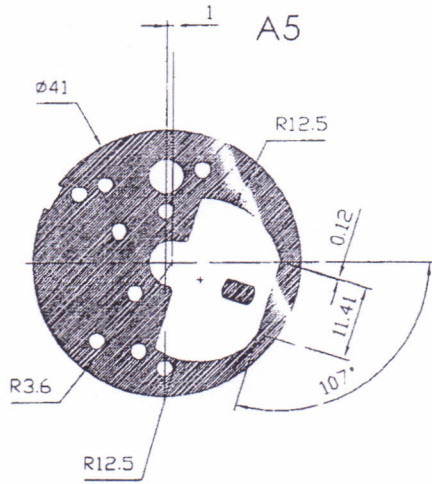
A4



|                                         |                      |                        |                                                            |                                                                                  |                      |                            |             |                 |  |
|-----------------------------------------|----------------------|------------------------|------------------------------------------------------------|----------------------------------------------------------------------------------|----------------------|----------------------------|-------------|-----------------|--|
| 1                                       |                      |                        |                                                            |                                                                                  |                      |                            |             |                 |  |
| संख्या<br>NO OFF                        | विवरण<br>DESCRIPTION | पुर्जा क्र.<br>PART NO | पदार्थ<br>MATERIAL                                         | मानक<br>STANDARD                                                                 | परिमाण<br>DIMENSIONS | अभ्यक्ति<br>REMARKS        |             |                 |  |
| सामान्य सहिष्णुता<br>GENERAL TOLERANCE  |                      |                        |                                                            |                                                                                  |                      |                            |             |                 |  |
| रेखक परिमाण<br>LINEAR DIMENSION         |                      |                        |                                                            |                                                                                  |                      |                            |             |                 |  |
| 0-6                                     |                      | ±0.1                   |                                                            |                                                                                  |                      |                            |             |                 |  |
| 6-30                                    |                      | ±0.2                   |                                                            |                                                                                  |                      |                            |             |                 |  |
| 30-120                                  |                      | ±0.3                   |                                                            |                                                                                  |                      |                            |             |                 |  |
| 120-315                                 |                      | ±0.5                   |                                                            |                                                                                  |                      |                            |             |                 |  |
| 315-1000                                |                      | ±0.8                   |                                                            |                                                                                  |                      |                            |             |                 |  |
| 1000-2000                               |                      | ±1.2                   |                                                            |                                                                                  |                      |                            |             |                 |  |
| कोणिक परिमाण<br>ANGULAR DIMENSION       |                      | संख्या<br>NO OFF       | संबंधित पुर्जा का आरेखण क्र.<br>ORG NO. OF ASSOCIATED PART | सूचक<br>INDEX                                                                    | संशोधन<br>ALTERATION | दिनांक<br>DATE             | नाम<br>NAME |                 |  |
| 1-10                                    |                      | ±1°                    |                                                            |                                                                                  |                      |                            |             |                 |  |
| 10-50                                   |                      | ±30'                   |                                                            |                                                                                  |                      |                            |             |                 |  |
| 50-100                                  |                      | ±20'                   |                                                            |                                                                                  |                      |                            |             |                 |  |
| >100                                    |                      | ±10'                   |                                                            |                                                                                  |                      |                            |             |                 |  |
| मापक 'म्यू एम' में<br>VALUE IN μm       |                      |                        |                                                            |                                                                                  |                      |                            |             |                 |  |
| ~                                       |                      | ±25                    |                                                            |                                                                                  |                      |                            |             |                 |  |
| ▽                                       |                      | 8-25                   |                                                            |                                                                                  |                      |                            |             |                 |  |
| ▽▽                                      |                      | 1-5-8                  |                                                            |                                                                                  |                      |                            |             |                 |  |
| ▽▽▽                                     |                      | 0.025-1.6              |                                                            |                                                                                  |                      |                            |             |                 |  |
| ▽▽▽▽                                    |                      | <0.025                 |                                                            |                                                                                  |                      |                            |             |                 |  |
| मूलमाप व अन्वयोजन<br>NOMINAL SIZE & FIT |                      | विचलन<br>DEVIATION     |                                                            | मशीनी औजार आदिरूप फैक्टरी, अम्बरनाथ<br>MACHINE TOOL PROTOTYPE FACTORY, AMBERNATH |                      | कार्यालय<br>OFFICE         |             | ODC             |  |
|                                         |                      |                        |                                                            |                                                                                  |                      | मापमान<br>SCALE            |             | आरेखित<br>DRAWN |  |
|                                         |                      |                        |                                                            |                                                                                  |                      | 1:1                        |             | 9.5.17          |  |
|                                         |                      |                        |                                                            |                                                                                  |                      | जोड़ा<br>CHECKED           |             | 9.5.17          |  |
|                                         |                      |                        |                                                            |                                                                                  |                      | अनुमोदित<br>APPROVED       |             | 9.5.17          |  |
|                                         |                      |                        |                                                            |                                                                                  |                      | द्वारा बदला<br>REPLACED BY |             |                 |  |
|                                         |                      |                        |                                                            |                                                                                  |                      | हेतु बदला<br>REPLACED FOR  |             |                 |  |
|                                         |                      |                        |                                                            |                                                                                  |                      | आरेखण क्र.<br>DRAWING NO   |             | 740-12-21-00    |  |

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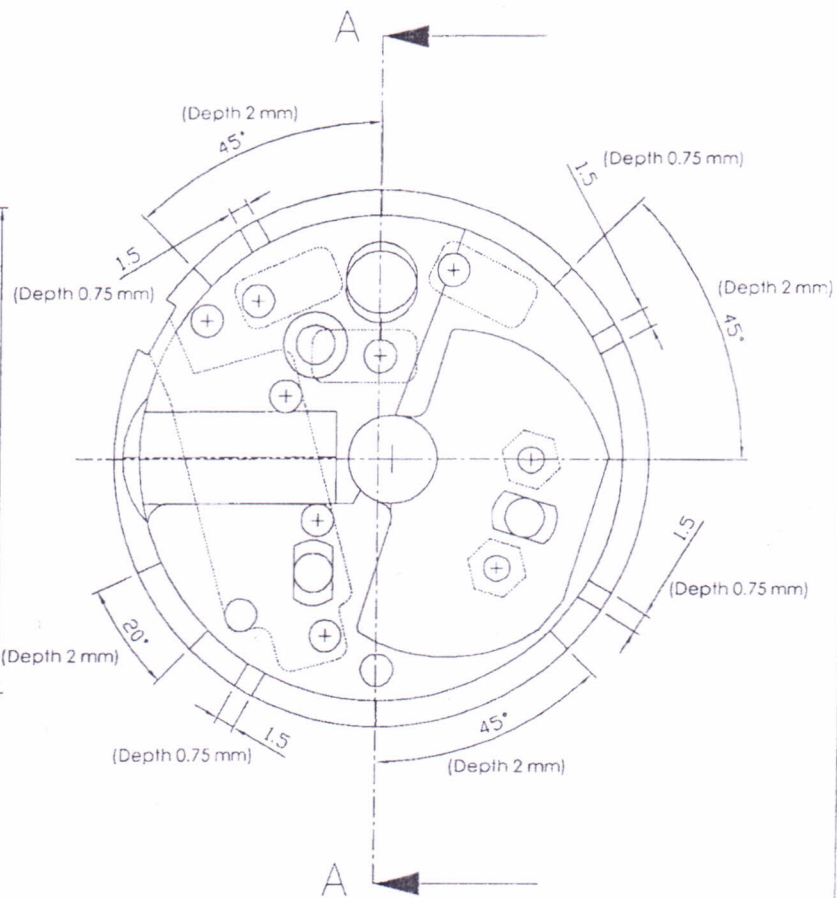
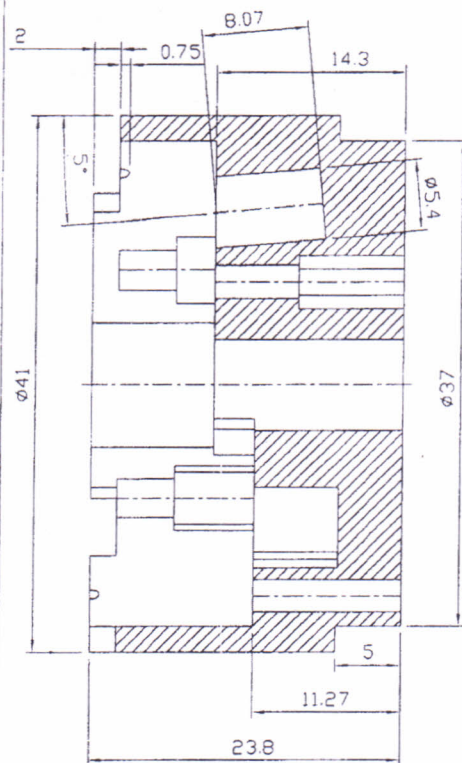


\* POLYIMIDE 12 (RILSAN) CARICATED F.V. ROSSO  
59- AZM-30

|                                                                                                                                                                                                                                                                                                                                                     |  |                                                             |  |                                                                                                                                                            |                      |                  |                                                                                                                                                                                                                             |                     |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|-------------------------------------------------------------|--|------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------|------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------|
| संख्या<br>NO. OFF                                                                                                                                                                                                                                                                                                                                   |  | विवरण<br>DESCRIPTION                                        |  | पुर्जा क्र.<br>PART NO.                                                                                                                                    | पदार्थ<br>MATERIAL   | मानक<br>STANDARD | परिमाण<br>DIMENSIONS                                                                                                                                                                                                        | अभ्यक्ति<br>REMARKS |
| सामान्य सहिष्णुता<br>GENERAL TOLERANCE<br>रेखिक परिमाण<br>LINEAR DIMENSION<br>0-6 ±0.1<br>6-30 ±0.2<br>30-120 ±0.3<br>120-315 ±0.5<br>315-1000 ±0.8<br>1000-2000 ±1.2<br>कोणिक परिमाण<br>ANGULAR DIMENSION<br>1-10 ±1°<br>10-50 ±30'<br>50-100 ±20'<br>100 ±10'<br>मापक 'म्यू एम' में<br>VALUE IN MM<br>~ ±0.25<br>0.00 0.025-1.0<br>0.00 0.025-1.0 |  |                                                             |  |                                                                                                                                                            |                      |                  |                                                                                                                                                                                                                             |                     |
| संख्या<br>NO. OFF                                                                                                                                                                                                                                                                                                                                   |  | संबंधित पुर्जा का आरेखण क्र.<br>DRG. NO. OF ASSOCIATED PART |  | सूचक<br>INDEX                                                                                                                                              | संशोधन<br>ALTERATION | दिनांक<br>DATE   |                                                                                                                                                                                                                             |                     |
| मूलमाप व अन्वयोजन<br>NOMINAL SIZE & FIT                                                                                                                                                                                                                                                                                                             |  | विचल<br>DEVIATION                                           |  | E- MODULE HOUSING (SHEET 3 OF 5)<br>FOR E-MODULE HOUSING ASSY.<br>MK-I<br>मशीनी औजार आदिरूप फैक्टरी, अम्बरनाथ<br>MACHINE TOOL PROTOTYPE FACTORY, AMBERNATH |                      |                  | मापमान<br>SCALE<br>1:1<br>आरेखित<br>DRAWN<br>9-5-17<br>जाँचा<br>CHECKED<br>9-5-17<br>अनुमोदित<br>APPROVED<br>9-5-17<br>द्वारा बदला<br>REPLACED BY<br>हेतु बदला<br>REPLACED FOR<br>आरेखण क्र.<br>DRAWING NO.<br>740-12-21-00 |                     |

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30/06/17



\* POLYIMIDE 12 (RILSAN) CARICATED  
F.V. ROSSO 59-AZM-30

| 1                                       |                      |                         |                    |                                                                                  |                      |                            |  |              |
|-----------------------------------------|----------------------|-------------------------|--------------------|----------------------------------------------------------------------------------|----------------------|----------------------------|--|--------------|
| संख्या<br>NO. OFF                       | विवरण<br>DESCRIPTION | पुर्जा क्र.<br>PART NO. | पदार्थ<br>MATERIAL | मानक<br>STANDARD                                                                 | परिमाण<br>DIMENSIONS | अभ्यवृत्ति<br>REMARKS      |  |              |
| सामान्य सहिष्णुता<br>GENERAL TOLERANCE  |                      |                         |                    |                                                                                  |                      |                            |  |              |
| रेखिक परिमाण<br>LINEAR DIMENSION        |                      |                         |                    |                                                                                  |                      |                            |  |              |
| 0-6                                     |                      |                         |                    |                                                                                  |                      |                            |  |              |
| 6-30                                    |                      |                         |                    |                                                                                  |                      |                            |  |              |
| 30-120                                  |                      |                         |                    |                                                                                  |                      |                            |  |              |
| 120-315                                 |                      |                         |                    |                                                                                  |                      |                            |  |              |
| 315-1000                                |                      |                         |                    |                                                                                  |                      |                            |  |              |
| 1000-2000                               |                      |                         |                    |                                                                                  |                      |                            |  |              |
| कोणिक परिमाण<br>ANGULAR DIMENSION       |                      |                         |                    |                                                                                  |                      |                            |  |              |
| 1-10                                    |                      |                         |                    |                                                                                  |                      |                            |  |              |
| 10-50                                   |                      |                         |                    |                                                                                  |                      |                            |  |              |
| 50-100                                  |                      |                         |                    |                                                                                  |                      |                            |  |              |
| >100                                    |                      |                         |                    |                                                                                  |                      |                            |  |              |
| मापक 'म्यू एम' में<br>VALUE IN 'μm'     |                      |                         |                    |                                                                                  |                      |                            |  |              |
| ~                                       |                      |                         |                    |                                                                                  |                      |                            |  |              |
| 0                                       |                      |                         |                    |                                                                                  |                      |                            |  |              |
| 0.025                                   |                      |                         |                    |                                                                                  |                      |                            |  |              |
| 0.025-1.6                               |                      |                         |                    |                                                                                  |                      |                            |  |              |
| >0.025                                  |                      |                         |                    |                                                                                  |                      |                            |  |              |
| मूलनाप व अन्वयोजन<br>NOMINAL SIZE & FIT |                      | विचलन<br>DEVIATION      |                    | मशीनी औजार आदिरूप फैक्टरी, अम्बरनाथ<br>MACHINE TOOL PROTOTYPE FACTORY, AMBERNATH |                      | कार्यालय<br>OFFICE         |  |              |
|                                         |                      |                         |                    |                                                                                  |                      | ODC                        |  |              |
|                                         |                      |                         |                    | E-MODULE HOUSING (SHEET 4 OF 5)<br>FOR E-MODULE HOUSING ASSY.<br>MK-I            |                      | मापमान<br>SCALE            |  |              |
|                                         |                      |                         |                    |                                                                                  |                      | 2:1                        |  |              |
|                                         |                      |                         |                    |                                                                                  |                      | आरेखित<br>DRAWN            |  | 9-5-77       |
|                                         |                      |                         |                    |                                                                                  |                      | जांचा<br>CHECKED           |  | 9-5-77       |
|                                         |                      |                         |                    |                                                                                  |                      | अनुमोदित<br>APPROVED       |  | 9-5-77       |
|                                         |                      |                         |                    |                                                                                  |                      | द्वारा बदला<br>REPLACED BY |  |              |
|                                         |                      |                         |                    |                                                                                  |                      | हेतु बदला<br>REPLACED FOR  |  |              |
|                                         |                      |                         |                    |                                                                                  |                      | आरेखण क्र.<br>DRAWING NO.  |  | 740-12-21-00 |

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| HOLE NO. | HOLE DIA. | X CO-ORDINATE | Y CO-ORDINATE |
|----------|-----------|---------------|---------------|
| A        | 2.5       | 0             | 7.23          |
| B        | 5.4       | 0             | 12.84         |
| C        | 2.5       | -9.41         | 11.96         |
| D        | 2.5       | -7.23         | 4.78          |
| E        | 2.5       | -13.4         | 10.47         |
| F        | 2.5       | -4.71         | -4.64         |
| G        | 2.5       | -10.53        | -11.9         |
| H        | 2.5       | -4.03         | -13.5         |
| I        | 2.5       | 0             | -16.15        |
| J        | 2.5       | 5.46          | 14.31         |
| K        | 2.5       | 9             | -8.31         |
| J        | 2.5       | 11.52         | -0.05         |

|                                         |                      |                         |                                                   |                                                                                  |                      |                            |             |                 |  |
|-----------------------------------------|----------------------|-------------------------|---------------------------------------------------|----------------------------------------------------------------------------------|----------------------|----------------------------|-------------|-----------------|--|
| 1                                       |                      |                         |                                                   |                                                                                  |                      |                            |             |                 |  |
| संख्या<br>NO. OFF                       | विवरण<br>DESCRIPTION | पुर्जा क्र.<br>PART NO. | पदार्थ<br>MATERIAL                                | मानक<br>STANDARD                                                                 | परिमाण<br>DIMENSIONS | अव्यक्ति<br>REMARKS        |             |                 |  |
| सामान्य सहिष्णुता<br>GENERAL TOLERANCE  |                      |                         |                                                   |                                                                                  |                      |                            |             |                 |  |
| रेखिक परिमाण<br>LINEAR DIMENSION        |                      |                         |                                                   |                                                                                  |                      |                            |             |                 |  |
| 0-6                                     |                      | ±0.1                    |                                                   |                                                                                  |                      |                            |             |                 |  |
| 6-30                                    |                      | ±0.2                    |                                                   |                                                                                  |                      |                            |             |                 |  |
| 30-120                                  |                      | ±0.3                    |                                                   |                                                                                  |                      |                            |             |                 |  |
| 120-315                                 |                      | ±0.5                    |                                                   |                                                                                  |                      |                            |             |                 |  |
| 315-1000                                |                      | ±0.8                    |                                                   |                                                                                  |                      |                            |             |                 |  |
| 1000-2000                               |                      | ±1.2                    |                                                   |                                                                                  |                      |                            |             |                 |  |
| कोणिक परिमाण<br>ANGULAR DIMENSION       |                      | संख्या<br>NO. OFF       | संबंधित पुर्जा क्र.<br>DRG NO. OF ASSOCIATED PART | सूचक<br>INDEX                                                                    | संशोधन<br>ALTERATION | दिनांक<br>DATE             | नाम<br>NAME |                 |  |
| 1-10                                    |                      | ±1°                     |                                                   |                                                                                  |                      |                            |             |                 |  |
| 10-50                                   |                      | ±30'                    |                                                   |                                                                                  |                      |                            |             |                 |  |
| 50-100                                  |                      | ±22'                    |                                                   |                                                                                  |                      |                            |             |                 |  |
| >100                                    |                      | ±10'                    |                                                   |                                                                                  |                      |                            |             |                 |  |
| पाक 'म्यू एन' में<br>VALUE IN μm        |                      |                         |                                                   |                                                                                  |                      |                            |             |                 |  |
| ~                                       |                      | ±25                     |                                                   |                                                                                  |                      |                            |             |                 |  |
| ▽                                       |                      | 8-25                    |                                                   |                                                                                  |                      |                            |             |                 |  |
| □                                       |                      | 16-25                   |                                                   |                                                                                  |                      |                            |             |                 |  |
| □                                       |                      | 0.025-0.05              |                                                   |                                                                                  |                      |                            |             |                 |  |
| □                                       |                      | 0.02-0.05               |                                                   |                                                                                  |                      |                            |             |                 |  |
| मूलमाप व अन्वयोजन<br>NOMINAL SIZE & FIT |                      | विचलन<br>DEVIATION      |                                                   | मशीनी औजार आदिरूप फैक्टरी, अम्बरनाथ<br>MACHINE TOOL PROTOTYPE FACTORY, AMBERNATH |                      | कार्यालय<br>OFFICE         |             | ODC             |  |
|                                         |                      |                         |                                                   |                                                                                  |                      | मापमान<br>SCALE            |             | आरेखित<br>DRAWN |  |
|                                         |                      |                         |                                                   |                                                                                  |                      | 1:1                        |             | 9-5/17          |  |
|                                         |                      |                         |                                                   |                                                                                  |                      | जाँचा<br>CHECKED           |             | 9-5/17          |  |
|                                         |                      |                         |                                                   |                                                                                  |                      | अनुमोदित<br>APPROVED       |             | 9/5/17          |  |
|                                         |                      |                         |                                                   |                                                                                  |                      | द्वारा बदला<br>REPLACED BY |             |                 |  |
|                                         |                      |                         |                                                   |                                                                                  |                      | हस्तु बदला<br>REPLACED FOR |             |                 |  |
|                                         |                      |                         |                                                   |                                                                                  |                      | आरेखण क्र.<br>DRAWING NO.  |             | 740-12-21-00    |  |

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29/06/17