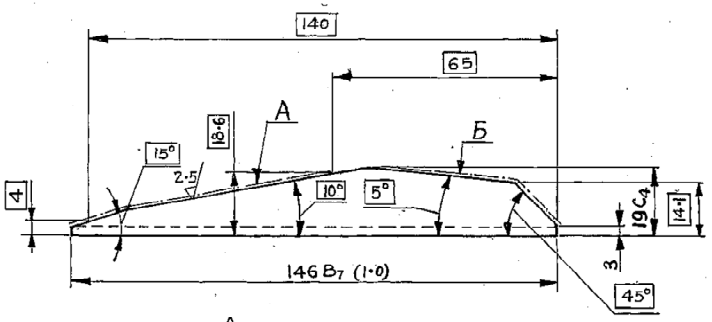
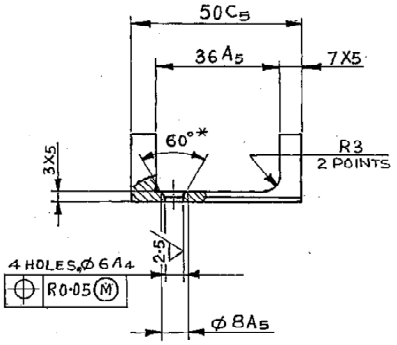
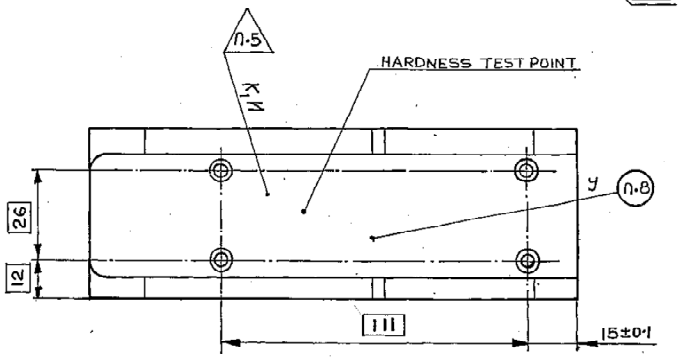
PART No.
2A42.01.079

DIMENSIONS ARE IN mm.

Rz 20 ▽ (√)







NOTES:-

1. HRC REF 43·5 TO 51·5
2. BLUNT EDGES TO R≈ 0·6 mm
3. TOLERANCE ALONG CONTOUR A AND Б IS 0·2 mm
4. COATING : ACCELERATED ELECTROLESS PHOSPHATING WITH CHROMATE TREATMENT.
5. STAMP.
6. THE HEIGHT DIFFERENCE OF PRESET SECTION A SHOULD NOT EXCEED 0·05 mm.
7. *THE SIZE IS PROVIDED BY TOOL.
8. MARK THE PART ORDINAL NUMBER WITH TYPE II0-3, GOST 2590-62.

INDIGS MATL :- BS: 970 Pt 1 - 1983 GRADE 826 M31 CONDN 'Z' OR IS: 5517-93 DESIGN 31 Ni 10 Cr 3 Mo C WITH S & P CONTENT 0·025% EACH MAX., RS 63 mm UTS - 1530 MPa (MIN)

DATE	AUTHORITY	ZONE	NATURE	SIG AHSP	SIG DO
13/1/04	18845-W		HINDI NOMEN. ADDED.		
19-1-2001	18614-W		INDIGS MATL AMENDED		
3-9-96	18291-W		INDIGS MATL AMENDED		
22-9-95	18174-W		PROV SEALING CANCELLED AND DRG SEALED.		
28-12-92	174-90-W		INDIGS MATL ADDED.		
15-10-92			RETRACED WITHOUT CHANGE		
			PREV D.C(I) Nos. 16407-W & 16657-W/DT. 15-6-88		

AMENDMENTS

DRG SEALED :- 18174-W 22-9-95 DO CQA(W)

18237-W 26-4-96 INDIGS MATL AMENDED

DRAWN:- | CHD:- | ASSY DRG:-
TRACED:- NSC | CHD:- | DATE:-
for V.S. Samuda C'D/MAN | DO | AHSP FOR CQA(W) | SCALE:- 1:1 | ESTD MASS:- 0·31

MATL :- STEEL 30XH2MΦA, OST 3-98-80

PROTECTIVE FINISH :-

CQA(W) JABALPUR

DESIGN No.

PART No. 2A42.01.079

DS CAT No.

RIB रिब